

## 3-jaw lathe chuck, spiral ring chuck

Hand chuck



### Application:

For clamping workpieces and tools on lathes. To achieve the requisite clamping force, the lathe chuck must be lubricated regularly.

### Execution:

- Spiral ring chuck made of steel alloy
- High quality steel, die-forged, hardened and polished
- Balanced with a high level of concentricity
- CUSHMANN system
- Centric clamping

### Delivery:

1 safety ejector key, with matching fastening screws, 1 set of hard and one-piece drilling jaws, 1 set of hard and one-piece turning jaws for each lathe chuck



<b>Art. no.</b>	<b>22385 300</b>
<b>Brand</b>	BISON
<b>Manufacturer Part Number</b>	353204010600
<b>Outer diameter</b>	80 mm
<b>Number of jaws</b>	3 PCS
<b>DIN</b>	6350-1
<b>Size</b>	80
<b>Centring depth</b>	3 mm
<b>Clearance hole</b>	16 mm
<b>Centring diameter</b>	56 mm
<b>Height without jaws</b>	44 mm
<b>Material</b>	Grey cast iron
<b>Max. rotation speed</b>	5000
<b>Gross Weight</b>	1.590 kg
<b>Product Group</b>	221