

## Cutting body solid carbide TiAlN for Top Drill M 1

For universal use up to 1300 N/mm<sup>2</sup>



### Application:

High-performance drilling in conjunction with indexable insert drill for universal application up to 1300 N/mm<sup>2</sup>

### Execution:

- Precision-ground indexable insert, tip angle 140°

### Advantage:

- Simply replacement of cutting body: No screws or clamps required
- The cutting body can be replaced using a wrench, which is supplied with each tool body
- No regrinding costs
- Consistent performance from cutting edge to cutting edge



|                                 |                    |
|---------------------------------|--------------------|
| <b>Art. no.</b>                 | <b>11224 970</b>   |
| <b>Brand</b>                    | WIDIA              |
| <b>Manufacturer Part Number</b> | 3850973            |
| <b>Cutting material</b>         | SC                 |
| <b>Carbide type</b>             | WU25PD             |
| <b>Cutting edge diameter</b>    | 9.7 mm             |
| <b>Indexable insert type</b>    | W13                |
| <b>Surface</b>                  | TiAlN              |
| <b>Cutting direction</b>        | Right-hand cutting |
| <b>Angle of the tip</b>         | 140 Degree         |
| <b>Gross Weight</b>             | 0.002 kg           |
| <b>Product Group</b>            | 1XA                |

### EAN

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