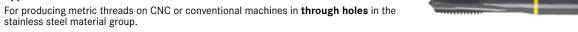
## Screw tap, HSSE M ISO 2 (6H) 0° 371 B For use in stainless steels



## Application:



■ Dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

Art. no.	13145 080
Brand	ORION
Manufacturer Part Number	13145080
Туре	M MAX Control
Thread type	Metric thread
Thread type x nominal diameter	M8
Pitch	1.25 mm
Hole type	Clearance hole ≤ 3xD
Cutting material	HSSE
Surface	Vaporised
Lead angle shape	В
Tolerance of screw taps	ISO 2 (6H)
Twist angle	0°
Shank diameter	8 mm
Application type/machine type	CNC, Conventional
Core hole diameter	6.8 mm
Coolant supply	External
Length	90 mm
Shank square	6.2 mm
Cutting speed (steel 1000) suitability	2
Cutting speed (steel 1300) suitability	3
Overall stainless steel suitability	1
fitness not iron total	3
fitness Titan/Nickel/Super total	3
Cutting speed (cast) suitability	3
Cutting speed (hard 55) suitability	3
Cutting speed (hard 65) suitability	3
DIN	371
Gross Weight	0.022 kg
Product Group	1DB

## EAN

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