

## Screw tap, HSSE M ISO 2 (6H) 0° 371 B

For use in stainless steels

**ORION**<sup>®</sup>

### Application:

For producing metric threads on CNC or conventional machines in **through holes** in the stainless steel material group.



### Execution:

- Dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

<b>Art. no.</b>	<b>13145 080</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	13145080
<b>Type</b>	M MAX Control
<b>Thread type</b>	Metric thread
<b>Thread type x nominal diameter</b>	M8
<b>Pitch</b>	1.25 mm
<b>Hole type</b>	Clearance hole ≤ 3xD
<b>Cutting material</b>	HSSE
<b>Surface</b>	Vaporised
<b>Lead angle shape</b>	B
<b>Tolerance of screw taps</b>	ISO 2 (6H)
<b>Twist angle</b>	0°
<b>Shank diameter</b>	8 mm
<b>Application type/machine type</b>	CNC, Conventional
<b>Core hole diameter</b>	6.8 mm
<b>Coolant supply</b>	External
<b>Length</b>	90 mm
<b>Shank square</b>	6.2 mm
<b>Cutting speed (steel 1000) suitability</b>	2
<b>Cutting speed (steel 1300) suitability</b>	3
<b>Overall stainless steel suitability</b>	1
<b>fitness not iron total</b>	3
<b>fitness Titan/Nickel/Super total</b>	3
<b>Cutting speed (cast) suitability</b>	3
<b>Cutting speed (hard 55) suitability</b>	3
<b>Cutting speed (hard 65) suitability</b>	3
<b>DIN</b>	371
<b>Gross Weight</b>	0.022 kg
<b>Product Group</b>	1DB

### EAN

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