

Shrink-fit chuck, slimline, 3 degrees

With low interference contour for mould making

ATORN[®]

Application

For clamping milling tools and drill bits with h6 shaft tolerance. Suitable for heavy-duty machining and all high-power applications. Suitable for inductive, contact and hot air shrinking devices.

Version

- Shrink grip and shrink release of HM and HSS tools
- hardness 52 + 2 HRC
- maximum coolant pressure 80 bar
- 4 additional drill holes for fine balancing
- Hole for Balluff chip
- Glass bead blasted

Advantage

- Slimline design, extremely low interference contour
- High transmittable torques
- High positioning and repeat accuracy
- Ideal for high rotation speeds



Art. no.	23427 108
Tool holding device	HSK 63
Clamping diameter	8 mm
Projecting length	80 mm
Tapered diameter	14 mm
Diameter	19 mm
Clamp in depth	36 mm
Suitable for thread	M6
Width across flats	3 mm
Max. adjustment travel	10 mm
Concentricity tolerance	0.003 mm
Coolant supply	Internal axial
Balancing quality	G 2.5 at 25 rpm

EAN-Code

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