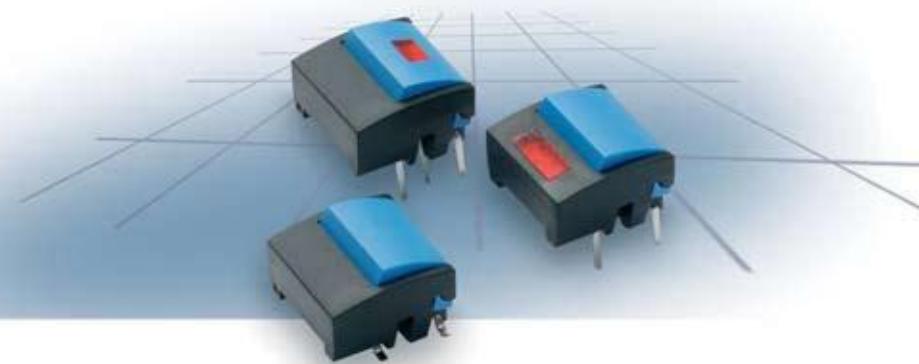


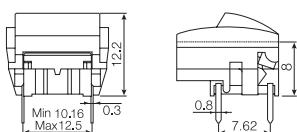
multimec® 3A + 1B/1C + 2A/2B

Technical Data

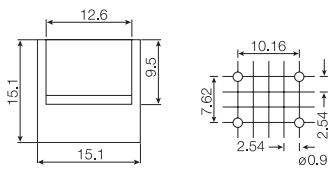
- ? through-hole or SMD
- ? 50mA/24VDC
- ? single pole/momentary
- ? 10.000.000 operations life time
- ? IP67 sealing
- ? temperature range:
low temp: -40/+115°C
high temp: -40/+160°C



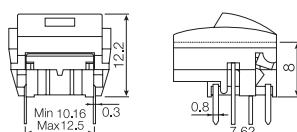
Dimensions (through-hole)



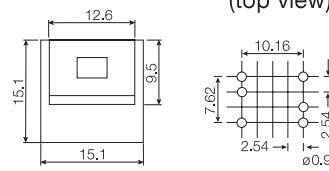
PCB layout



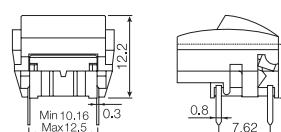
Dimensions w/LED in switch (1C)



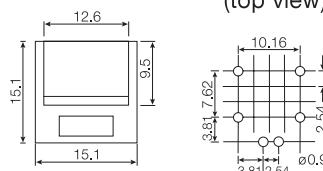
PCB layout (top view)



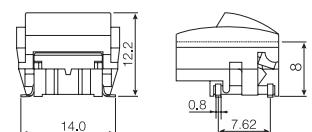
Dimensions w/LED PCB mounted (2B)



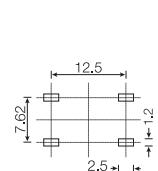
PCB layout (top view)



Dimensions (SMD)



PCB layout



How to order

3 | A **Switch**
T through-hole **Mounting**
S surface mount

L 6 low temp.
H 9 high temp.

1 | B **Cap**
00 blue
02 green
03 grey
04 yellow
06 white
08 red
09 black

2 | A **Bezel**
00 blue
02 green
03 grey
04 yellow
06 white
08 red
09 black

For 1B and 2A only:
30 ultra blue
40 dusty blue
42 aqua blue
32 mint green
33 tele grey
34 melon
38 noble red

3 | A **Switch**
T through-hole **Mounting**
L 6 low temp.

H 9 high temp.

LED
00 blue
20 green
40 yellow
80 red

1 | C **Cap**
00 blue
02 green
03 grey
04 yellow
06 white
08 red
09 black

Lens
1 transparent
2 green
4 yellow
8 red

2 | A **Bezel**
00 blue
02 green
03 grey
04 yellow
06 white
08 red
09 black

3 | A **Switch**
T through-hole **Mounting**
S surface mount

L 6 low temp.
H 9 high temp.

1 | B **Cap**
00 blue
02 green
03 grey
04 yellow
06 white
08 red
09 black

2 | B **Bezel**
00 blue
02 green
03 grey
04 yellow
06 white
08 red
09 black

Lens
1 transparent
2 green
4 yellow
6 frosted white
8 red

2 | B X X X **LED for 2B bezel**
20 green
40 yellow
80 red

Keycaps and bezels shown on this page can also be used on

illumec™ switch 4A - see page 9. Part nos. for bezels for 4A are 2C and 2D.

Ordering example: 3ATL640 + 1C094 + 2A04

For updates of products and/or changes of specifications please see www.mec.dk

multimec® 3A + 1A/1H/1M/1ZA

Technical Data

- through-hole or SMD
- 50mA/24VDC
- single pole/momentary
- 10.000.000 operations life time
- IP67 sealing
- temperature range:
low temp: -40/+115°C
high temp: -40/+160°C



Dimensions (through-hole) 1A	Dimensions (w/LED) 1H	Dimensions (SMD) 1ZA	Dimensions (SMD) 1M

PCB layout 1A	PCB layout (top view) 1H	PCB layout 1ZA	PCB layout 1M

How to order

3 A Switch	<input type="checkbox"/>	<input type="checkbox"/>	+ 1 A Cap	<input type="checkbox"/>	00 blue 02 green 03 grey 04 yellow 06 white 08 red 09 black	30* ultra blue 40* dusty blue 42* aqua blue 32 mint green 33 tele grey 34 melon 38 noble red	50* metal dark blue 53* metal light grey 57* metal dark grey 58* metal bordeaux
3 A Switch	<input type="checkbox"/>	<input type="checkbox"/>	+ 1 M Cap	<input type="checkbox"/>	00 blue 02 green 03 grey 04 yellow 06 white 08 red 09 black		*) Colours for 1ZA
3 A Switch	T	<input type="checkbox"/>	+ 1 H Cap	<input type="checkbox"/>	00 blue 02 green 03 grey 04 yellow 06 white 08 red 09 black		Lens 1 transparent 2 green 4 yellow 6 frosted white 8 red

Keycaps shown on this page can also be used on illumec™ switch 4A - see page 9

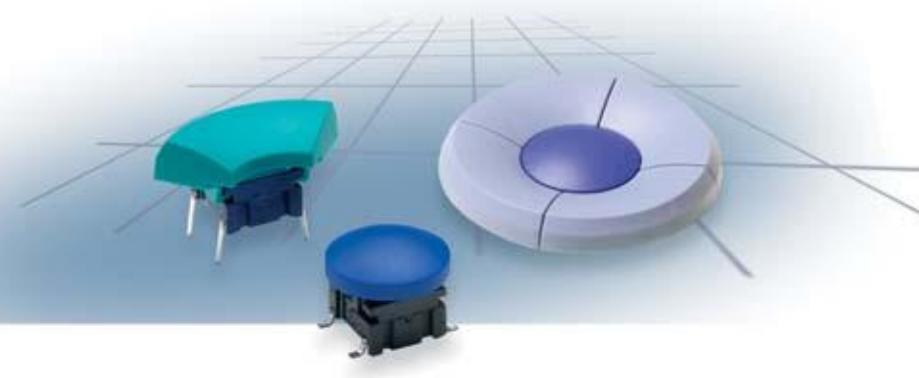
Ordering example: 3ATL680 + 1H098

For updates of products and/or changes of specifications please see www.mec.dk

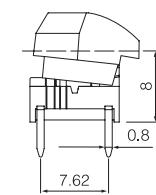
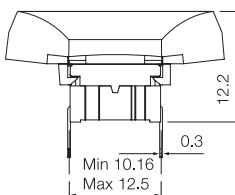
multimec® Navimec™

Technical Data

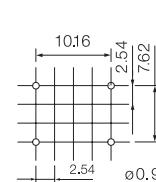
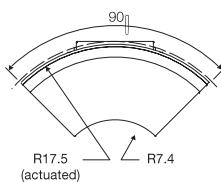
- through-hole or SMD
- 50mA/24VDC
- single pole/momentary
- 10.000.000 operations life time
- IP67 sealing
- temperature range:
low temp: -40/+115°C
high temp: -40/+160°C



Dimensions 1ZB (through-hole)

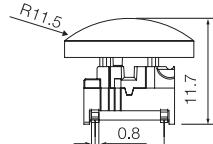
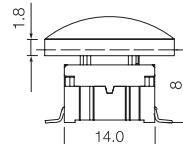


PCB layout

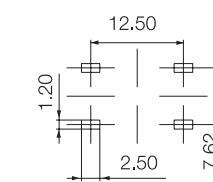
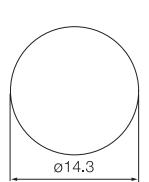


PCB layout

Dimensions 1ZC (SMD)



PCB layout

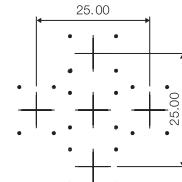


PCB layout

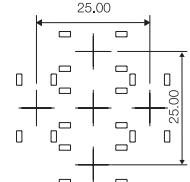
Recommended panel cut-out:

Ø35.0-35.5 Depending on application

PCB layout TH



PCB layout SMD



How to order

3 A

Switch



Mounting

T through-hole
S surface mount



L 6 low temp.
H 9 high temp.



Cap 1ZB



03 grey

06 white

09 black

30 ultra blue

40 dusty blue

42 aqua blue

50 metal dark blue

53 metal light grey

57 metal dark grey

58 metal bordeaux

3 F

Switch



Mounting

T through-hole
S surface mount



L 6 low temp.
H 9 high temp.



Cap 1ZC



Navimec™ Module

Part No. 9508000

Navimec™ Module excl. keycaps

Part No. 950XXXX

Navimec™ Module incl. keycaps

Part No. 9509XXXXYY

Navimec™ Module incl. keycaps with legends

The module can be delivered with keycaps (4 x 1ZB and 1 x 1ZC) in solid colours or black keycaps with white legends.

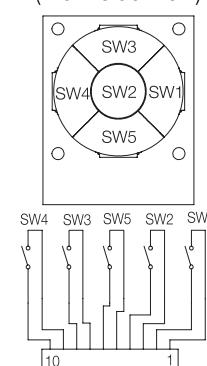
For module incl. keycaps in solid colours (950XXXX) please indicate colour code for 1ZBXX and colour code for 1ZCYY.

For module incl. keycaps with legends (9509XXXXYY) please indicate legends for 1ZBXXX and legends for 1ZCYYY. All Caps are black with white legends. Please see legends available on page 23.

Examples: Module with 5 switches (4x3ATL6+1x3FTL6) mounted with 4x1ZB30 ultra blue and 1x1ZC42 aqua blue = 9503042.

Module with 5 switches (4x3ATL6+1x3FTL6) mounted with 4x1ZB09XD136 (legend arrow) and 1x1ZC09118 (legend OK) = 9509136118.

Circuit Diagram Navimec™ Module (Front side View)



The plug on the Navimec™ module is JST SMT S10B-PH-SM3-TB or similar.

We recommend using

Cable socket: JST PHR-10 or similar

Contact: JST SPH-002T-PO.5S or similar.

Ordering example: 4x3ATL6+1ZB53 and 1x3FTL6+1ZC58 or Navimec™ Module 9505358

For updates of products and/or changes of specifications please see www.mec.dk

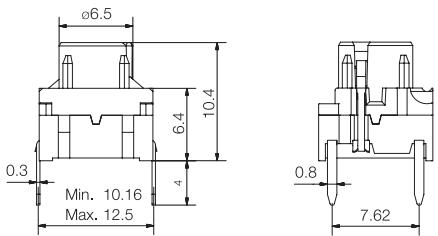
multimec® illumec™ 4F

Technical Data

- through-hole or SMD
- 50mA/24VDC
- single pole/momentary
- 10.000.000 operations life time
- IP67 sealing
- temperature range:
high temp. switch: -40/+160°C
LED: -30/+85°C

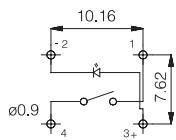


Dimensions (through-hole)

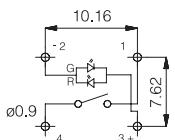


PCB layout and Circuit Diagram

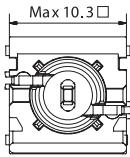
1 LED



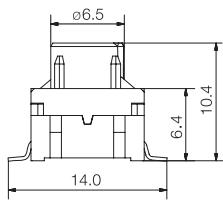
2 LEDs



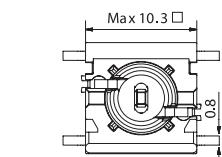
Top View



Dimensions (SMD)

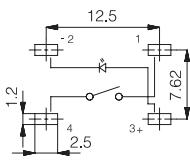


Top View

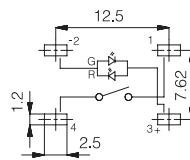


PCB layout and Circuit Diagram

1 LED



2 LEDs



Technical specifications for 4F switch and LEDs see pages 35 and 36

How to order

4 | F

+

Switch **Mounting**
SH9 surface mount
TH9 through-hole

LED **Illuminated Cap**

	1D
	1K,1KB,1KC
	1N
	1S
	1T
	1U
	1V
	1WA,1WD,1WP
	1X

Colour code

11,16



Cap



Solid Colour Lens



Illuminated

11,16



10,12,14,16,18



1E Solid Colour + lens 1,2,4,6,8



1F Solid Colour + lens 1,2,4,6,8

11



11



1Q Solid Colour + lens 1,6



1R Solid Colour + lens 1,6

Colour codes

LEDs	Illuminated Caps
01 blue	10 frosted blue
22 green	11 transparent
42 yellow	12 frosted green
61 white	14 frosted yellow
82 red	16 frosted white
2242 green/yellow	18 frosted red
8222 red/green	
8242 red/yellow	

Lenses
1 transparent
2 green
4 yellow
6 frosted white
8 red

Solid Colours

1E,1F	1Q,1R
00 blue	00 blue
02 green	03 grey
03 grey	08 red
04 yellow	09 black
06 white	
08 red	
09 black	

Dimensions

Caps	See Page
1D,1E,1F	15
1K,1KB,1KC	16
1N	14
1Q,1R	18
1S	21
1T,1U,1V	19
1WA,1WD,1WP	17
1X	20

Ordering example: 4FSH98242 + 1D11 or 4FTH922 + 1T16

For updates of products and/or changes of specifications please see www.mec.dk

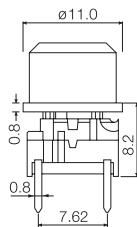
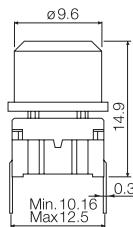
multimec® 3F + 1D/1E/1F

Technical Data

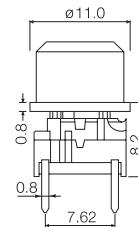
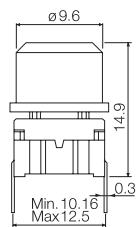
- through-hole or SMD
- 50mA/24VDC
- single pole/momentary
- 10.000.000 operations life time
- IP67 sealing
- temperature range:
low temp: -40/+115°C
high temp: -40/+160°C



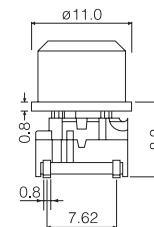
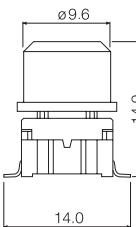
Dimensions (through-hole)



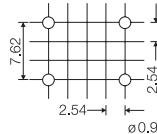
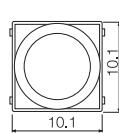
Dimensions (w/LED)



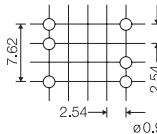
Dimensions (SMD)



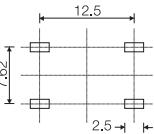
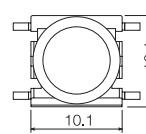
PCB layout



PCB layout (top view)



PCB layout



How to order

3 | F

Switch



Mounting
T through-hole
S surface mount



L 6 low temp.
H 9 high temp.



Cap



00 blue
02 green
03 grey
04 yellow
06 white
08 red
09 black

30 ultra blue
40 dusty blue
42 aqua blue
32 mint green
33 tele grey
34 melon
38 noble red

50 metal dark blue
53 metal light grey
57 metal dark grey
58 metal bordeaux

3 | F

Switch



Mounting
T through-hole



L 6 low temp.
H 9 high temp.



LED
00 blue
20 green
40 yellow
60 white
80 red
2040 green/yellow
8020 red/green
8040 red/yellow



Cap 1D



Cap 1E



Cap 1F



11 transparent
16 frosted white



Lens

00 blue
02 green
03 grey
04 yellow
06 white
08 red
09 black

Keycaps shown on this page can also be used on
illumec™ switch 4F - see page 13

Ordering example: 3FTL620 + 1E032

For updates of products and/or changes of specifications please see www.mec.dk

multimec® 3F + 1K/1KB/1KC

Technical Data

- through-hole or SMD
- 50mA/24VDC
- single pole/momentary
- 10.000.000 operations life time
- IP67 sealing
- temperature range:
low temp: -40/+115°C
high temp: -40/+160°C



Dimensions 1K (through-hole)	Dimensions 1KB (w/LED)	Dimensions 1KC (w/LED)	Dimensions 1K (SMD)	Dimensions (Bezel) (Optional)
PCB layout 	PCB layout (top view) 	PCB layout (top view) 	PCB layout 	PCB layout

How to order

3 F

Switch



Mounting

T through-hole

S surface mount



L 6 low temp.
H 9 high temp.

+

1 K 1 6

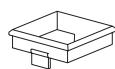
+

2 K



Cap

- 00 blue
- 02 green
- 03 grey
- 04 yellow
- 06 white
- 08 red
- 09 black



Bezel

- 03 grey
- 06 white
- 08 red
- 09 black

3 F

Switch



Mounting

T through-hole

S surface mount



L 6 low temp.
H 9 high temp.

+

1 1 1 6

+

2 K



Cap

- frosted white



Bezel

- 03 grey
- 06 white
- 08 red
- 09 black

The 1K caps consist of a transparent lid and a diffuser lens.
It is possible to make your own customized legend by placing a foil between the lid and the lens.

Keycaps shown on this page can also be used on
illumeec™ switch 4F - see page 13

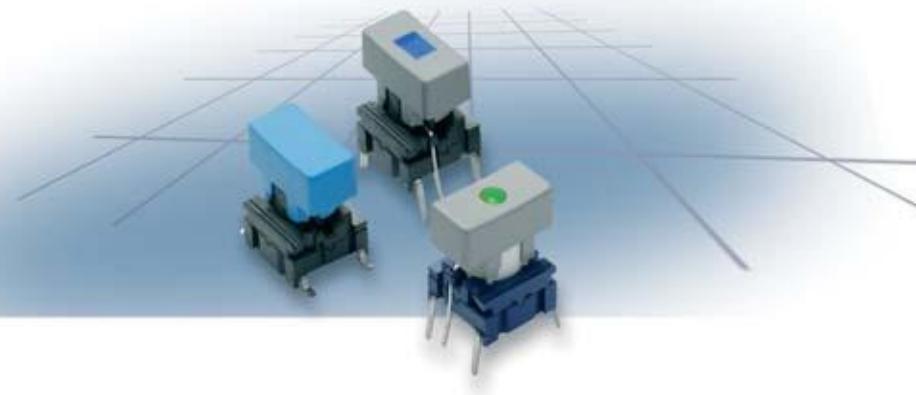
Ordering example: 3FTL688 + 1K1116

For updates of products and/or changes of specifications please see www.mec.dk

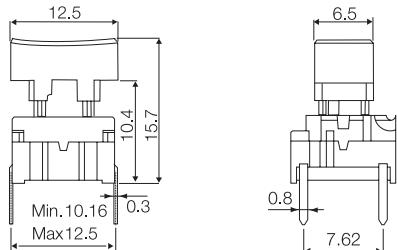
multimec® 3F + 1P/1Q/1R

Technical Data

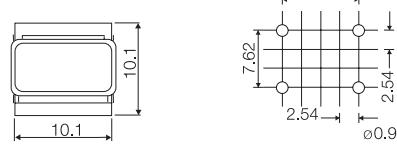
- through-hole or SMD
- 50mA/24VDC
- single pole/momentary
- 10.000.000 operations life time
- IP67 sealing
- temperature range:
low temp: -40/+115°C
high temp: -40/+160°C



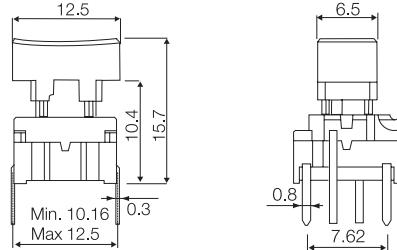
Dimensions (through-hole)



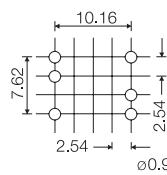
PCB layout



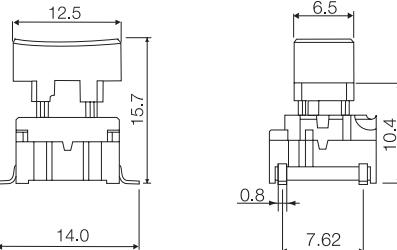
Dimensions (w/LED)



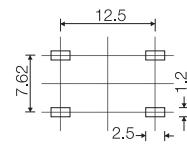
PCB layout



Dimensions (SMD)



PCB layout



How to order

3 | F

Switch



Mounting

T through-hole
S surface mount



L 6 low temp.
H 9 high temp.

+

1 | P



Cap



00 blue
02 green
03 grey
04 yellow
06 white
08 red
09 black

3 | F

Switch

T

Mounting
T through-hole



L 6 low temp.
H 9 high temp.



LED

00 blue
20 green
40 yellow
60 white
80 red
2040 green/yellow
8020 red/green
8040 red/yellow



1Q



00 blue
03 grey
08 red
09 black



Lens
1 transparent
6 frosted white



Keycaps shown on this page can also be used on
illumec™ switch 4F - see page 13

Ordering example: 3FTL680 + 1Q091

For updates of products and/or changes of specifications please see www.mec.dk

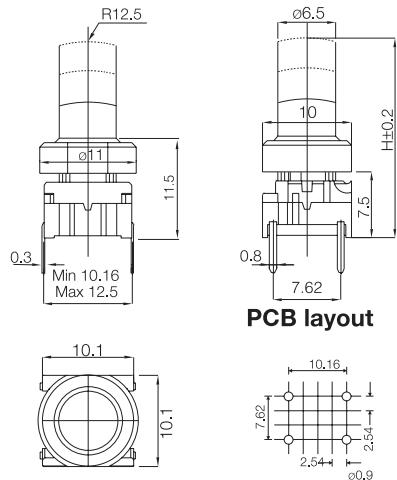
multimec® 3F + 1S + 2S

Technical Data

- through-hole or SMD
- 50mA/24VDC
- single pole/momentary
- 10.000.000 operations life time
- IP67 sealing
- temperature range:
low temp: -40/+115°C
high temp: -40/+160°C

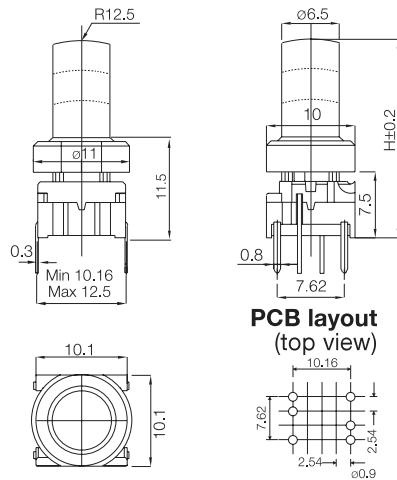


Dimensions (through-hole)

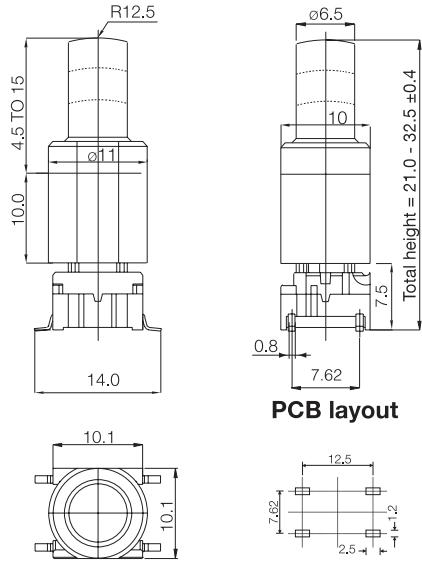


PCB layout

Dimensions (w/LED)

PCB layout
(top view)

Dimensions (SMD)



PCB layout

How to order

3 | F

Switch



Mounting

T through-hole
S surface mountL 6 low temp.
H 9 high temp.

+

1 | S | 0 | 9 | - | . | .

Cap black

Height
16.0
19.0
22.5

+ 2 | S | 0 | 9 | - | . | 0

Extender black Height
05.0 (Optional)
06.0 Adds 5-10mm to
07.0 total height
08.0
09.0
10.0

3 | F

Switch



Mounting

T through-hole

L 6 low temp.
H 9 high temp.

+

1 | S | 1 | 1 | - | . | .

Cap Transparent Height

16.0
19.0
22.5

Customised Heights:

3F+1S is available in any height from 12.0 to 24 mm.

3F+1S+2S is available in any height from 17.0 to 34 mm.

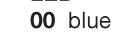
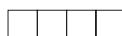
Min. height for 1S11 is 16.0 and for 1S09 min height is 12.0 mm.

Min. order qty. for custom heights is 2.000 pcs.

For heights less than 12.0 mm, please refer to 3E switch range.

Keycaps shown on this page can also be used on

illumec™ switch 4F - see page 13



LED

00 blue
20 green
40 yellow
60 white
80 red
2040 green/yellow
8020 red/green
8040 red/yellow

+

1 | S | 1 | 1 | - | . | .

Cap Transparent Height
16.0
19.0
22.5**Ordering example:** 3FTL640 + 1S11-19.0For updates of products and/or changes of specifications please see www.mec.dk

multimec® Legends



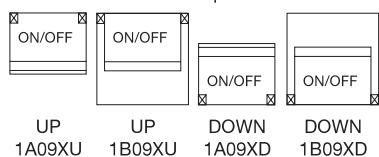
All standard legends are white on black caps.

The size of the legends listed may not correspond to the actual size. Please ask your local distributor, if you do not find what you need on the list. New legends may have been added after this catalogue was printed.

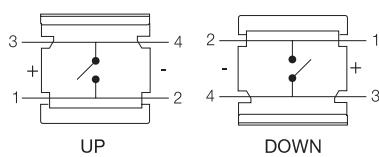
Custom legends and other colour combinations are available, please contact your local distributor.

Note!

Position of Cap 1A/1B



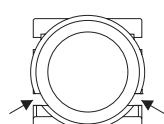
Orientation of Switch for 1A/1B



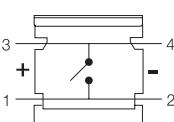
For 1A/1B the orientation shown above is standard.

Please consider the switch orientation you require before specifying legend orientation.

Position of Cap 1D/1F



Orientation of Switch for 1D/1F



For the 1D and 1F caps the orientation shown above is standard.

Please consider the switch orientation you require before specifying legend orientation.

Standard Keycap Legends

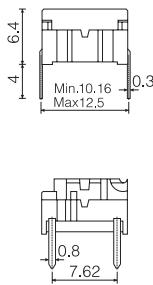
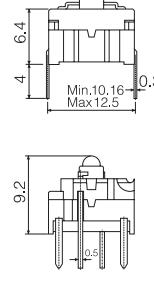
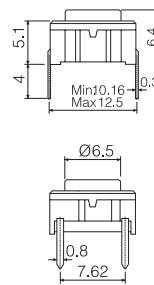
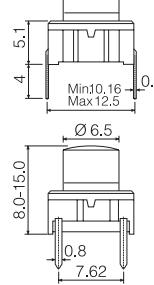
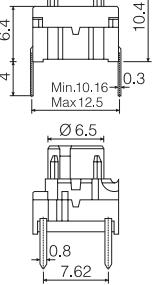
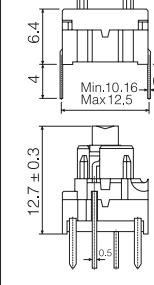
Part no.

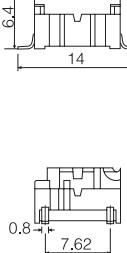
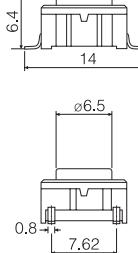
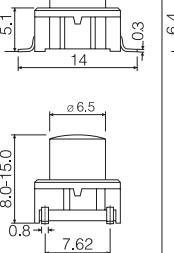
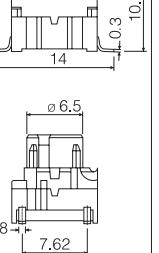
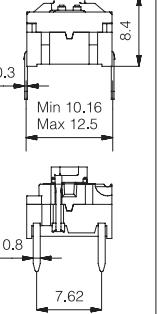
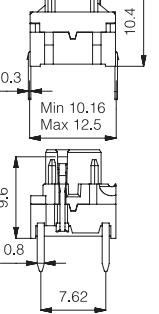
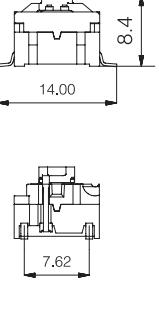
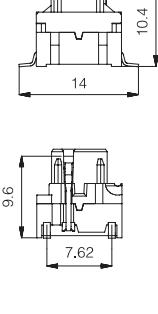


LEGEND	1A09XU	1A09XD	1B09XU	1B09XD	1D09	1F096	1ZB09XD	1ZC09
0	000	000	000	000	000	000		
1	001	001	001	001	001	001		
2	002	002	002	002	002	002		
3	003	003	003	003	003	003		
4	004	004	004	004	004	004		
5	005	005	005	005	005	005		
6	006	006	006	006	006	006		
7	007	007	007	007	007	007		
8	008	008	008	008	008	008		
9	009	009	009	009	009	009		
A	010	010	010	010				
B	011	011	011	011				
C	012	012	012	012				
D	013	013	013	013				
#	107	107	107	107	107	107		
*	019	019	019	019	019	019		
□	016	016	016	016				
→	033	033	033	033				
←	133	133	133	133				
↑	034	034	034	034				
↓	134	134	134	134				
↔	135	135	135	135	135	135		
+	054	054	054	054				
-	059	059	059	059				
.	056	056	056	056				
▲						136		
⊕	123	123	123	123	123	123		123*
START	031	031	031	031				
CLEAR	036	036	036	036				
LOAD	037	037	037	037				
RESET	038	038	038	038			038	
CANCEL	048	048	048	048				
ENTER							105	
OK							118	
SET							119	
MENU							120	
FUNC							121	
HOME							122	

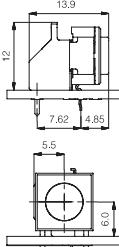
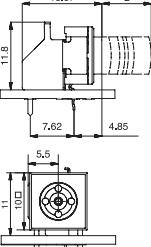
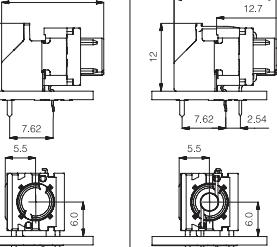
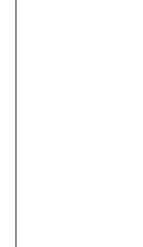
* Also on 1ZC16 for illumination

multimec® basic switch modules

Through-hole Versions					
3A		3C	3E	3F	
For 1A/1B/1M/1ZA/1ZB	w/LED for 1C/1H		For 3E actuators/Varimec	For 1D/1K/1N/1P/1S/1T/1U/1V/1W/1WA/1WD/1WG/1WP/1X/1ZC/1GA/1GC	w/LED for 1D/1E/1F/1N/1Q/1R/1S/1X
					
Standard Versions					
3ATL6 3ATH9	3ATL600/20/40/80	3CTL6/3CTL9 3CTH9	3ETLXX-H* 3ETHXX-H*	3FTL6 3FTH9	3FTL600/20/40/60/80/ 2040/8020/8040
* 3E available in 6 standard heights: 08.0, 09.5, 10.4, 11.0, 12.0, 15.0 mm. Other heights between 08.0 and 15.0 mm are available upon request.					
Specials: Gold contacts, quiet version and actuation force other than 3.0N					

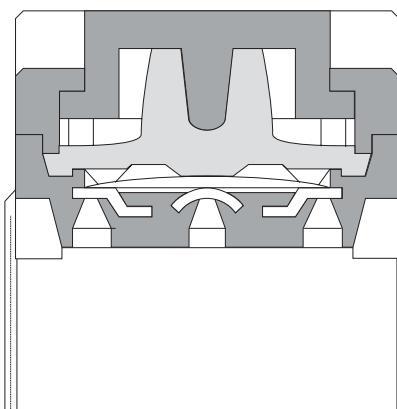
Surface Mount Versions				illumec™ Through-hole Versions		illumec™ Surface Mount Versions	
3A	3C	3E	3F	4AT w/LEDs	4FT w/LEDs	4AS w/LEDs	4FS w/LEDs
For 1A/1B/1M/1ZA/1ZB		For 3E actuators/Varimec	For 1D/1K/1N/1P/1S/1T/1U/1V/1W/1WA/1WD/1WG/1WP/1X/1ZC/1GA/1GC	For 1C/1H	For 1D/1E/1F/1K/1KB/1KC/1N/1Q/1R/1S/1T/1U/1V/1WA/1WD/1WP/1X	For 1C/1H	For 1D/1E/1F/1K/1KB/1KC/1N/1Q/1R/1S/1T/1U/1V/1WA/1WD/1WP/1X
							
Standard Versions				Standard Versions			
3ASH9/3ASH9R	3CSH9/3CSH9R	3ESH9/3ESH9R	3FSH9/3FSH9R	4ATH901/22/42/61/82/ 2242/8222/8242	4FTH901/22/42/61/82/ 2242/8222/8242	4ASH901/22/42/61/82/ 2242/8222/8242	4FSH901/22/42/61/82/ 2242/8222/8242

Co-planarity = ≤ 0.05

Right Angle Versions			
3C	3E	3F	3F w/LED
	For 3E actuators/Varimec	For 1D/1K/1N/1P/1S/1T/1U/1V/1W/1WA/1WD/1WG/1WP/1X/1ZC/1GA/1GC	For 1D/1E/1F/1N/1Q/1R/1S/1X
			
Standard Versions			
3CTL6RAS	3ETXX-X.XRAS	3FTL6RAS	3FTL600/20/40/60/80/ 2040/8020/8040RAS

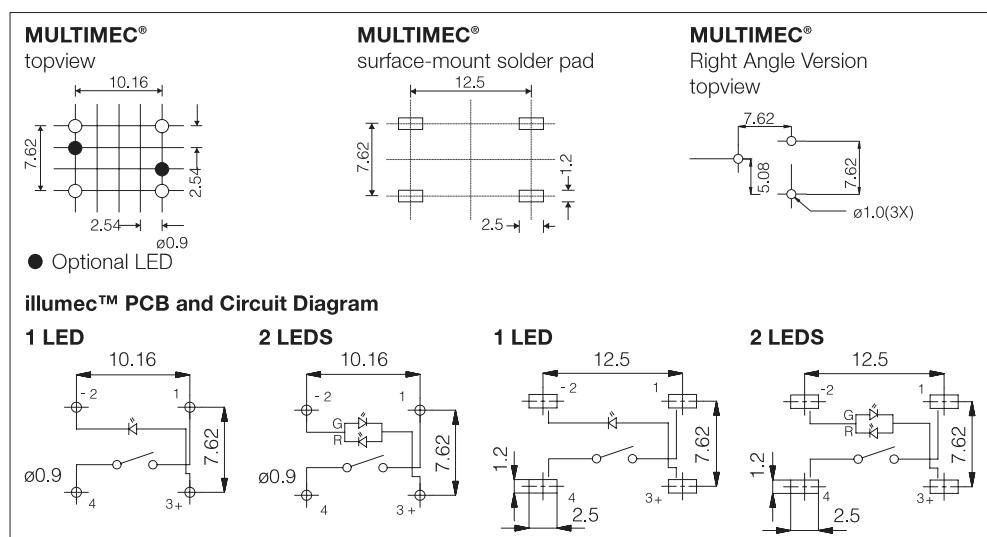
DIMENSIONS (mm) Unless otherwise specified, all tolerances ± 0.2

multimec® Cross Section

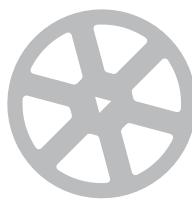
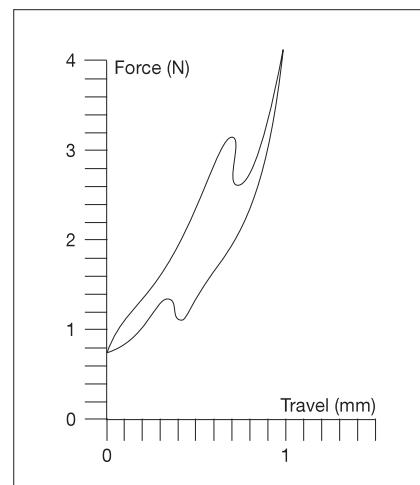
For updates of products and/or changes of specifications please see www.mec.dk

multimec® basic switches and tape & reel

Recommended PCB layout



Operating Force (typical example)



Tape and reel is available for the parts listed and has the following specifications:

Reel diameter Ø330mm
Tape width 24mm
Pitch see list
Tape and reel material antistatic or better
Quantity per reel see list

3A/3C/3E/3F multimec® tape & reel

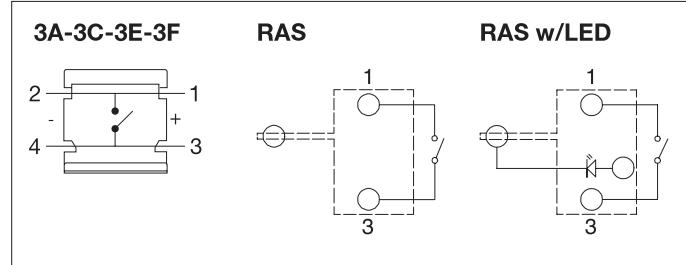
Part No.	Ordering Code	Pitch	Quantity per reel
3ASH9	3ASH9R	16	500
3CSH9	3CSH9R	16	500
3ESH9	3ESH9R	16	500
3ESH9-08.0	3ESH9R08.0	20	250
3ESH9-09.5	3ESH9R09.5	20	250
3ESH9-10.4	3ESH9R10.4	20	250
3ESH9-11.0	3ESH9R11.0	20	250
3ESH9-12.0	3ESH9R12.0	20	250
All varimec	R after the part no. below 12.5	20	250
3FSH9	3FSH9R	20	250

4F illumec™ tape & reel

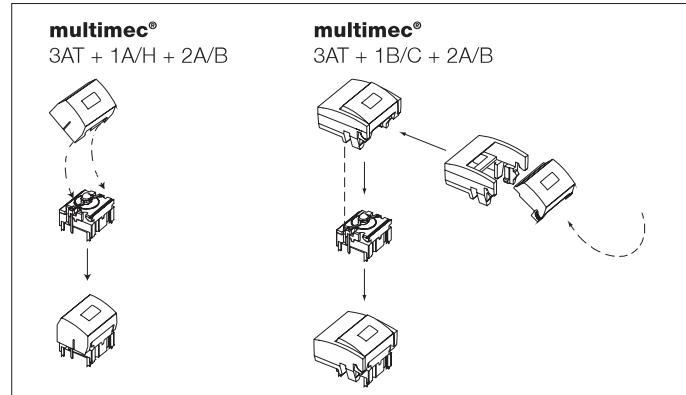
Part No.	Ordering Code	Pitch	Quantity per reel
4FSH901	4FSH901R	20	250
4FSH922	4FSH922R	20	250
4FSH942	4FSH942R	20	250
4FSH961	4FSH961R	20	250
4FSH982	4FSH982R	20	250
4FSH92242	4FSH92242R	20	250
4FSH98222	4FSH98222R	20	250
4FSH98242	4FSH98242R	20	250

Specifications are according to EIA 600481-3 and IEC 60286-3

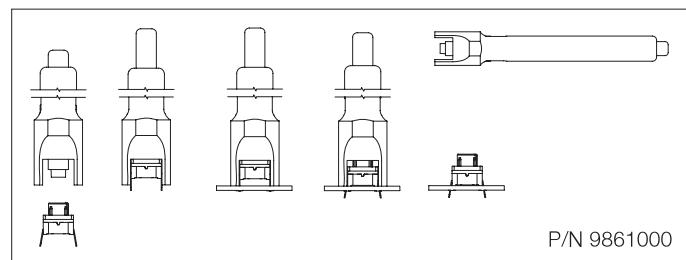
Circuit Diagram



How to Assemble



Mounting Tool for Through-hole versions



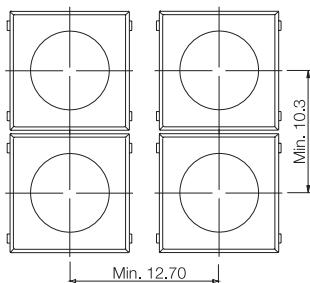
Specifications are subject to change without notice.

For updates of products and/or changes of specifications please see www.mec.dk

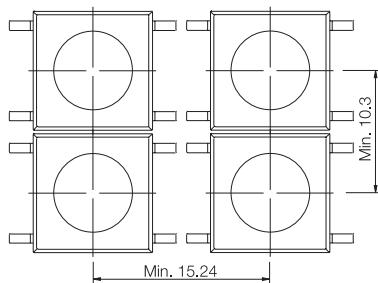
multimec® spacing

Basic switch spacing

through-hole

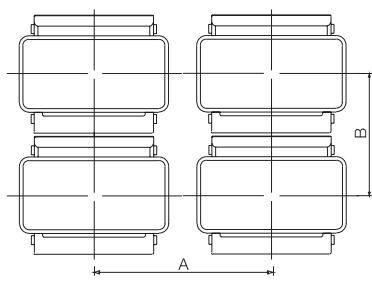


surface-mount

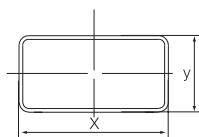


Recommended switch/cap spacing

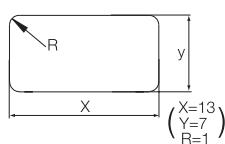
Switch spacing



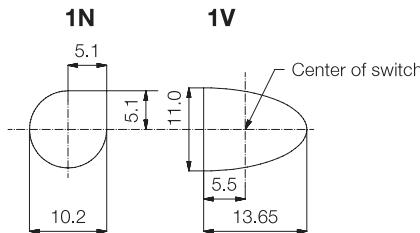
Cap dimension



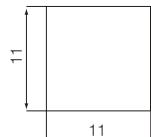
Panel cut-out



Panel Cut-out



1T

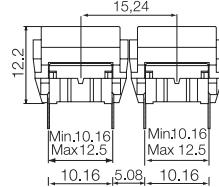


Spacing in mm

Spacing examples

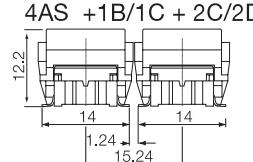
multimec®

3AT + 1B/C + 2A/B



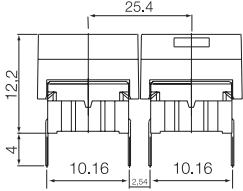
multimec®

3AS + 1B + 2A/B



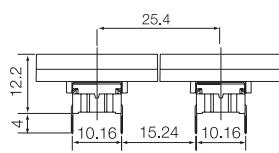
multimec®

3AT + 1A/H



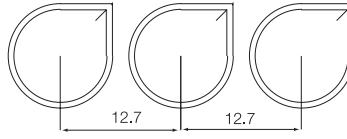
multimec®

3AT + 1M



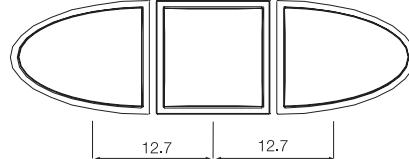
multimec®

1N + 1N + 1N



multimec®

1V + 1T + 1V



Cap series

Recommended*
min. switch spacing AxBNominal cap dimension
W x HRecommended
min. panel cut-out

1A	12.7 x 10.16	12.6 x 10.1	13.0 x 10.5
1B/1C+2A/2B	15.24 x 15.24	15.1 x 15.1	15.5 x 15.5
1D/1E/1F	12.7 x 12.7	ø9.6	ø10.0
1K	15.24 x 15.24	14.3 x 14.3	14.7 x 14.7
1M	25.4 x 10.16	25.0 x 10.1	25.7 x 10.5
1N	12.7 x 12.7	ø9.8/□4.9	ø10.2/□5.1
1P/1Q/1R	15.24 x 10.16	6.5 x 12.5	7.0 x 13.0, R Max. 1.0
1S	12.7 x 10.16	ø6.5	ø7.0
1T	12.7 x 12.7	10.6 x 10.6	11.0 x 11.0
1U	12.7 x 12.7	ø10.6	ø11.0
1V (pointing outwards)	12.7 x 12.7	10.6 x 13.25	11.0 x 13.65
1X	12.7 x 12.7	9.4 x 7.4	9.8 x 7.9

*A dimension with surface mount version is min. 15.24. Depending on manufacturing technology it may be necessary either to reduce pad dimension, or to increase spacing.

In all applications the total assembly tolerance must be analysed by the user (board tolerance, front panel, assembly accuracy), to secure enough room for a free switch movement in the final product. The specifications on this page are to be considered as an aid only. MEC cannot be held responsible for the final assembly.

For updates of products and/or changes of specifications please see www.mec.dk

multimec® technical specifications

RoHS Compatible

	3A-3C-3E-3F Low Temperature Versions Silver Gold	3A-3C-3E-3F High Temperature Versions Silver Gold	illumec™ 4A - 4F High Temperature Versions Silver Gold
Electrical Specifications			
Contact resistance	<30m Ω - typ. 10m Ω	<30m Ω - typ. 10m Ω	<30m Ω - typ. 10 m Ω
Insulation resistance	>10M Ω	>10M Ω	>10M Ω
Recommended load	0.5-50mA 24VDC	0.5μ-50mA 24VDC	0.5-50mA 24VDC
Contact bounce	<2mS - typically 0.5ms	<2mS - typically 0.5ms	<2mS - typically 0.5ms
Mechanical Specifications			
Standard actuation force (switch)	3.0N typ.	3.0N typ.	3.0N typ.
Max. actuation force without cap	100N for 10 sec.	100N for 10 sec.	100N for 10 sec.
Key travel (switch)	1 mm	1 mm	1 mm
Life time (switch)	>10.000.000 cycles	>10.000.000 cycles	>10.000.000 cycles
Temperature Range			
Working temperature	Min. -40°C Max. +115°C	Min. -40°C Max. +160°C	Min. -30°C Max. +85°C*
Storage temperature	Min. -40°C Max. +115°C	Min. -40°C Max. +160°C	Min. -30°C Max. +85°C*
Soldering IEC 68-2-20			
	Wave - max. 260°C for max. 10 sec., please refer to usage guidelines.	Infrared, vapour phase, wave - max. 240°C for max. 40 sec. or max. 260°C for max. 30 sec.	Infrared, vapour phase, wave - max. 240°C for max. 40 sec. or max. 260°C for max. 30 sec.
	Soldering iron - max. 350°C for max. 3 sec.	Soldering iron - max. 350°C for max. 3 sec.	Soldering iron - max. 350°C for max. 3 sec.
	Flux tight.	Flux tight.	Flux tight.
Environmental Endurance IEC 68-2-3			
Temperature	+40°C	+40°C	+40°C
Humidity	93% RH	93% RH	93% RH
Duration	56 Days	56 Days	56 Days
Temperature Cycling IEC 68-2-14			
Temperature limit	Min. -40°C - Max. +125°C	Min. -40°C - Max. +125°C	Min. -40°C - Max. +125°C
Number of cycles	10	10	10
Exposure time at each temperature	30 min.	30 min.	30 min.
Recovery time before measurements	16 hrs.	16 hrs.	16 hrs.
Sealing IEC 529	IP-67	IP-67	IP-67
Cleaning	Standard methods - see usage guidelines	Standard methods - see usage guidelines	Standard methods - see usage guidelines
Vibration Test IEC 68-2-6			
Cycles			10
Cycles time			2 hrs.
Material Specifications - Switches			
Housing	PBT UL94VO	PPS UL94VO	PPS UL94VO
Actuator	PBT UL94VO	PPS UL94VO	PPS UL94VO
Sealing + spring	Silicone rubber	Silicone rubber	Silicone rubber
Contact spring	Stainless steel + 3µAg	Stainless steel + 1µAu	Stainless steel + 3µAg
Fixed contacts	SnCu + 2µNI + 3µAg	SnCu + 2µNI + 1µAu	SnCu + 2µNI + 3µAg
Terminals	SnCu + 2µNI + 3µSn100	SnCu + 2µNI + 3µSn100	SnCu + 2µNI + 3µSn100
Material Specifications - Caps & Bezels			
Material	Parts	Temp limit	UL rating
ABS	1A, 1B, 1C, 1D, 1E, 1F, 1H, 1K, 1M, 1N, 1P, 1Q, 1R, 1T, 1U, 1V, 1WA, 1WD, 1WP, 1X, 1ZA, 1ZB, 1ZC.	Max. 65°C	UL94HB
Polycarbonate	All lenses, 3E coloured actuators	Max. 85°C	UL94V1
LCP	Black actuator of 3E	Max. 160°C	UL94VO
PPS	1S, 2S	Max. 160°C	UL94VO
Polyamide	Actuator of Varimec™, 1GA/1GC	Max. 160°C	UL94VO
Legends Adhesion	ISO Class: 1/ASTM Class: 4B DIN EN ISO 2409		

* LED max. working temperature

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multimec® LEDs

For 3A switches		3AXXX (for 1C/1H)				2BXXX			
Colour	Color Codes	B	G	Y	R	G	Y	R	
	00	20	40	80	20	40	80		
Absolute Maximum Ratings	(Ta=25°C)								
Power	mW	105	100	60	100	75	60	60	
Current forward	mA	30	30	20	30	20	20	20	
Forward peak current	mA	150	120	80	120	60**	60**	60**	
Voltage reverse	V	5	5	5	5	3	3	3	
Operating temperature	°C	-40 - +85	-55 - +100			-25 - +85			
Storage temperature	°C	-40 - +85	-55 - +100			-30 - +100			
Soldering temperature	°C	260/5 sec.	260 for max. 3 sec.			260 for max. 5 sec.			
Electrical-Optical Characteristics	(Ta=25°C)								
Voltage forward	Typ. V	3.8	2.1*	2.1*	2.0*	2.1	2.1	2.0	
	Max. V	4.5	2.8*	2.8*	2.8*	3.0	3.0	3.0	
Current reverse (VR = 5V)	µA	10	100	100	100	10	10	10	
Wave length	nm	466	565	585	630	563	585	650	
Spread	Δnm	30	30	35	40	40	40	40	
Spread angle	degree	40	90	90	90	45	45	45	
Luminous Intensity	Min. mcd	4	0.7	1.7	1.1	9.0	5.6	5.6	
	Typ. mcd	10	2.5	5.6	3.7	25	16	16	
Orientation	The longer pin is the anode, the shorter is the cathode								

*F = 20mA, **Pulse width 1ms Duty cycle 1:5

For 3F switches		3FXXX (for 1E-1F-1N-1Q-1R-1S-1X)						3FXXX (for 1K-1T-1U-1V-1W)					
Colour	Color Codes	B	G	Y	W	R	G/Y	R/G	R/Y	G	Y	R	
	00	20	40	60		80		2040	8020	8040	24	45	89
Absolute Maximum Ratings	(Ta=25°C)												
Power	mW	105	70	60	114	60	120	120	120	60	130	80	
Current forward	mA	30	20	20	30	20	25	25	25	25	40	30	
Forward peak current	mA	200	60**	60**	100	60**	150	150	150	100	500	1000	
Voltage reverse	V	5	3	3	5	3	5	5	5	5	12	12	
Operating temperature	°C	-25 - +85		-40 - +85		-25 - +85		-40 - +85			-40 - +85	-55 - +100	
Storage temperature	°C	-30 - +100		-40 - +100		-30 - +100		-40 - +85			-40 - +100	-55 - +100	
Soldering temperature	°C	260 for max. 5 sec.		260 for max. 2 sec.		260 for max. 5 sec.		260 for max. 2 sec.			260 for max. 5 sec.		
Electrical-Optical Characteristics	(Ta=25°C)												
Voltage Forward	Typ. V	2.1	2.1	2.1	3.3	2.0	2.1	2.1	2.1	2.0*	2.3***	2.0***	
	Max. V	2.8	3.0	3.0	3.8	3.0	2.8	2.8	2.8	2.4*	2.5***	2.3***	
Current reverse (VR = 5V)	µA	2	10	10	0.01	10	2	2	2	10	10	10	
Wave length	nm	460	563	585	NA	650	565/590	625/565	625/590	573	587	633	
Spread	Δnm	40	40	40	NA	40	35	35	35	20	45	16	
Spread angle	degree	20	45	45	34	45	60	60	60	100	90	85	
Luminous Intensity	Min. mcd	20	9.0	5.6	280	5.6	8	8	8	10***	71****	180****	
	Typ. mcd	25	25	16	600	16	25	25	25	20***	112***	355***	
Orientation	The longer pin is the anode, the shorter is the cathode. For bicolor LEDs the anode for the first colour (ex. 2080) is the longer pin.												

F = 50mA, *Luminous Flux mlm

For 4A/4F switches		illumec™ LEDs specifications					
Colour	Color Codes	B	G	Y	W	R	
	01	22	42	61	82		
Absolute Maximum Ratings	(Ta=25°C)						
Power	mW	60	65	65	80	65	
Current forward	mA	20	25	25	15	25	
Forward peak current	mA	150	150	100	200	100	
Voltage reverse	V	5	12	12	5	12	
Operating temperature	°C	-30 - +85					
Storage temperature	°C	-30 - +85					
Soldering temperature	°C	245 for max. 10 sec.					
Electrical-Optical Characteristics	(Ta=25°C)						
Voltage forward	Typ. V	3.35	2.2	2	3.05	2	
	Max. V	3.5	2.5	2.5	3.2	2.5	
Current reverse (VR = 5V)	µA	0.01	0.02	0.01	0.01	0.01	
Wave length	nm	470	570	588	n.a.	633	
Spread	Δnm	n.a.	30	16	n.a.	16	
Spread angle	degree	145	160	160	138	160	
Luminous Intensity	Min. mcd	30	28	112	28	112	
	Typ. mcd	35	70	150	35	150	
Optical Intensity	Lm/w	4		2.5			

B= Blue, G= Green, Y= Yellow, R= Red, W= White, G/Y= Green/Yellow, R/G= Red/Green, R/Y= Red/Yellow

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