

### Product Change Notification / ASER-25FYQB098

### Date:

05-Feb-2021

### **Product Category:**

Memory

### PCN Type:

Manufacturing Change

### **Notification Subject:**

CCB 4397 Final Notice: Qualification of MTAI as a new assembly site for selected 24LCxxx, 24AAxxx and 24FCxxx device families available in 8L SOIC (3.90mm) package.

### Affected CPNs:

ASER-25FYQB098\_Affected\_CPN\_02052021.pdf ASER-25FYQB098\_Affected\_CPN\_02052021.csv

### Notification Text:

PCN Status: Final notification.

PCN Type: Manufacturing Change

Microchip Parts Affected: Please open one of the icons found in the Affected CPNs section to the right.

NOTE: For your convenience Microchip includes identical files in two formats (.pdf and .csv).

**Description of Change:**Qualification of MTAI as a new assembly site for selected 24LCxxx, 24AAxxx and 24FCxxx device families available in 8L SOIC (3.90mm) package.

Pre Change: Assembled at NSEB using HR-5104 die attach and G600 mold compound.

### Post Change:

Assembled at MTAI using 8390A or 8006NS die attach and G600V mold compound.

### Pre and Post Change Summary:

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	Pre Change	Post Change
	UTAC Thai Limited (UTL-1)	Microchip Technology Thailand
Assembly Site	LTD. (NSEB)	(HQ) (MTAI)
Wire material	Au	Au
Die attach material	HR-5104	8390A / 8006NS
Molding compound material	G600	G600
Lead frame material	CDA194	CDA194

Impacts to Data Sheet:None

Change Impact:None

**Reason for Change:**To improve manufacturability by qualifying MTAI as a new assembly site.

Change Implementation Status: In Progress or complete

Estimated First Ship Date: February 20, 2021 (date code: 2108)

NOTE: Please be advised that after the estimated first ship date customers may receive pre and post change parts.

#### Time Table Summary:

	February 2021					
Workweek	06	07	08	09		
Qual Report Availability	х					
Final PCN Issue Date	х					
Estimated Implementation Date			х			

#### Method to Identify Change: Traceability code

**Qualification Report:**Please open the attachments included with this PCN labeled as PCN\_#\_Qual\_Report.

Revision History: February 5, 2020: Issued final notification.

The change described in this PCN does not alter Microchip's current regulatory compliance regarding the material content of the applicable products.

### Attachments:

PCN\_ASER-25FYQB098\_Pre and Post Change Summary.pdf PCN\_ASER-25FYQB098\_Qual Report\_1 of 3.pdf PCN\_ASER-25FYQB098\_Qual Report\_2 of 3.pdf PCN\_ASER-25FYQB098\_Qual Report\_3 of 3.pdf

Please contact your local Microchip sales office with questions or concerns regarding this notification.

### **Terms and Conditions:**

If you wish to <u>receive Microchip PCNs via email</u> please register for our PCN email service at our PCN home page select register then fill in the required fields. You will find instructions about registering for Microchips PCN email service in the PCN FAQ section.

If you wish to <u>change your PCN profile</u>, <u>including opt out</u>, please go to the <u>PCN home page</u> select login and sign into your myMicrochip account. Select a profile option from the left navigation bar and make the applicable selections. ASER-25FYQB098 - CCB 4397 Final Notice: Qualification of MTAI as a new assembly site for selected 24LCxxx, 24AAxxx and 24FCxxx device families available in 8L SOIC (3.90mm) package.

Affected Catalog Part Numbers (CPN)

24LC1025-E/SN 24LC1025-I/SN 24AA1025-I/SN 24FC1025-I/SN 24LC1025T-I/SN 24AA1025T-I/SN 24FC1025T-I/SN 24LC1025T-E/SN 24LC1026-E/SN 24LC1026-I/SN 24AA1026-I/SN 24FC1026-I/SN 24LC1026T-I/SN 24AA1026T-I/SN 24FC1026T-I/SN 24LC1026T-E/SN

# **CCB 4397**

# Pre and Post Change Summary PCN #: ASER-25FYQB098



A Leading Provider of Smart, Connected and Secure Embedded Control Solutions



Qualification of MTAI as a new assembly site for selected 24LCxxx, 24AAxxx and 24FCxxx device families available in 8L SOIC (3.90mm) package.

# Lead frame Comparison







### QUALIFICATION REPORT SUMMARY RELIABILITY LABORATORY

### PCN #: ASER-25FYQB098

Date: October 19, 2011

Qualification of MTAI as a new assembly site for selected 24LCxxx, 24AAxxx and 24FCxxx device families available in 8L SOIC (3.90mm) package. Qualifies by similarity to CCB 1072.



Purpose	Qualification of MTAI as a new assembly site for selected 24LCxxx, 24AAx 24FCxxx device families available in 8L SOIC (3.90mm) package.
CCB No.	1072 and 4397
CN	BC112021
QUAL ID	Q11085 Rev. A
MP CODE	360037C3XA00
Part No.	24LC1025-I/SM
Bonding No.	BDE-001603 Rev. 02
<u>Package</u>	
Туре	8L SOIJ
Package size	208 mils
Spacer	75 x 94 x 8 mils
Lead Frame	
Paddle size	140 x 160 mils
Material	CDA194
Surface	Ag plate
Process	Stamp
Lead Lock	No
Part Number	10100816
Die attach material	
Ероху	Top/ Bottom: 8390A, Spacer: 8006NS
Wire	Au wire
Mold Compound	G600
Plating Composition	Matte Tin



### **Manufacturing Information**

Assembly Lot No.	Wafer Lot No.	Date Code
MTAI121803010	GRSM411501074.210	113193C
MTAI121803011	GRSM411501074.220	113193E
MTAI121803012	GRSM411501074.200	113193H

Result

X Pass

Fail

8L SOIJ (.208") assembled by MTAI pass reliability test per QCI-39000. This package was qualified the Moisture/Reflow Sensitivity Classification Level 1 at 260°C reflow temperature per IPC/JEDEC J-STD-020C standard.

## PACKAGE QUALIFICATION REPORT

Test Number (Reference)	Test Condition	Microchip Spec	Qty. (Acc.)	Date in	Date Out	Def/SS.	Result	Remarks
							1	
<u>MSL</u>								
MSL Level 1/260°C	85°C/ 85%RH Moisture Soak 168 hrs. System: TABAI ESPEC Model PR-3SPH 3x Convection-Reflow 260°C max System: Vitronics Soltec MR1243 (IPC/JEDEC J-STD-020C)	S12/14/16 (PDC)	135	08/31/11	09/11/11	0/135	Pass	

<b>Precondition</b>								
Electrical Test	Electrical Test :+25°C and 85°C System: NEXTEST_PT (Test 1 lot 125°C on MTAI121803010.000)	S12/14/16 (PDC)	693(0)	08/20/11	08/26/11	693		Good Devices
Bake	Bake 150°C, 24 hrs System: CHINEE	PI-92014B		09/01/11	09/02/11	693		
Moisture Soak	85°C/ 85%RH Moisture Soak 168 hrs. System: TABAI ESPEC Model PR-3SPH	PI-91173B		09/02/11	09/09/11	693		
Convection-Reflow	3x Convection-Reflow 260°C max	PI-91160B		09/09/11	09/09/11	693		
	System: Vitronics Soltec MR1243							
Electrical Test	Electrical Test :+25°C and 85°C System: NEXTEST_PT (Test 1 lot 125°C on MTAI121803010.000)	S12/14/16 (PDC)		09/10/11	09/11/11	0/693	Pass	

PACKAGE QUALIF	<b>ICATION REPORT</b>
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Test Number (Reference)	Test Condition	Microchip Spec	Qty. (Acc.)	Date in	Date Out	Def/SS.	Result	Remarks
	SAM Inspection:	PI-91081	10 (0)	09/114/11	09/14/11	10		
	(With 1 lot SAM on MTAI121803010.000)							
	Stress Condition: -65°C to +150°C, 500 Cycles System : TABAI ESPEC TSA-70H	PI-91020B		09/21/11	10/05/11	231		Parts had been pre-conditioned at 260°C
	under 40X Optical magnification	QCI-33003	30(0)	10/05/11	10/05/11	0/30		
Temp Cycle	SAM Inspection:	PI-91081	10 (0)	10/05/11	10/11/11	10		
	(With 1 lot SAM on MTAI121803010.000)							
	Electrical Test: + 85°C	S12/14/16	231(0)	10/11/11	10/12/11	0/231	Pass	77 units / lot
	System: NEXTEST_PT (Test 1 lot 125°C on MTAI121803010.000)	(PDC)						
		QCI-91009	5(0)	10/12/11	10/13/11	0/5	Pass	
			Units					
	Bond Strength:	QCI-91022	15 (0)	10/13/11	10/13/11	0/15	Pass	Wire pull & bond
	Wire Pull (> 3 grams)		15 (0)	10/13/11	10/13/11	0/15	Pass	snear after Temp Cycle
	<b>Stress Condition:</b> +130°C/85%RH, 96 hrs. System: HAST 6000X	PI-91261B		09/12/11	09/16/11	231		Parts had been pre-conditioned at 260°C
	Electrical Test: +25°C	S12/14/16	231(0)	09/16/11	09/17/11	0/231	Pass	77 units / lot
UNBIASED-HAST	System: NEXTEST_PT	(PDC)						
		QCI-91009	5(0)	09/17/11	09/17/11	0/5	Pass	
			Units					

# PACKAGE QUALIFICATION REPORT

Test Number (Reference)	Test Condition	Microchip Spec	Qty. (Acc.)	Date in	Date Out	Def/SS.	Result	Remarks
	<b>Stress Condition:</b> +130°C/85%RH, 96 hrs. System: HAST 6000X	PI-92010B		09/14/11	09/19/11	231		Parts had been pre-conditioned at 260°C
HAST	<b>Electrical Test:</b> +25°C and 85°C System: NEXTEST_PT (Test 1 lot 125°C on MTAI121803010.000)	S12/14/16 (PDC)	231(0)	09/19/11	09/20/11	0/231	Pass	77 units / lot
		QCI-91009	5(0)	09/20/11	09/21/11	0/5	Pass	
			Units					
High	Stress Condition:	PI-92014B		09/01/11	09/20/11	45		45 units
Temperature	System: SHEL LAB	S12/14/16						
Storage Life	<b>Electrical Test:</b> +25°C, 85°C and 125°C System: NEXTEST_PT	(PDC)	45(0)	09/20/11	09/20/11	0/45	Pass	
Bond Strength	Bond Shear (15.60 grams)		30 (0) bonds	-	-	0/30	Pass	Wire pull & bond
Data Assembly	Wire Pull (> 3 grams)	QCI-91022	30 (0) wires	-	-	0/30	Pass	shear data assembly



### QUALIFICATION REPORT SUMMARY RELIABILITY LABORATORY

### PCN #: ASER-25FYQB098

Date: December 10, 2020

Qualification of MTAI as a new assembly site for selected 24LCxxx, 24AAxxx and 24FCxxx device families available in 8L SOIC (3.90mm) package. Qualifies by similarity to CCB 1072.



Purpose	Qualification of MTAI as a new assembly site for selected 24LCxxx, 24AAxxx and 24FCxxx device families available in 8L SOIC (3.90mm) package.
CCB No.	1072 and 4397
CN	ES347296
QUAL ID	R2000649 Rev. A
MP CODE	360154C2XA00
Part No.	24LC1026-E/SN
Bonding No.	BDM-002689 Rev. A
Package	
Туре	8L SOIC
Package size	150 mils
Lead Frame	
Paddle size	95 x 130 mils
Material	CDA194
Surface	Bare Cu on DAP
Process	Stamped
Lead Lock	No
Part Number	10100819
Treatment	Roughened
<u>Material</u>	
Ероху	8390A for DEDX2 / 8006NS for Spacer
Wire	Au wire
Mold Compound	G600
Plating Composition	Matte Sn



### **Manufacturing Information**

Assembly Lot No.	Wafer Lot No.	Date Code
MTAI211903039.000	GRSM420521598.310	2032VE2
MTAI211903265.000	GRSM420521598.310	203219H
MTAI211903266.000	GRSM420521598.310	20321AB

Result

X Pass

Fail

8L SOIC assembled by MTAI pass reliability test per QCI-39000. This package was qualified the Moisture/Reflow Sensitivity Classification Level 1 at 260°C reflow temperature per IPC/JEDEC J-STD-020E standard.

PACKAGE QUALIFICATION REPORT							
Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS	Result	Remarks	
Precondition Prior Perform Poliability Tooto	Electrical Test: +25°C and 125°C System: NESTEST_PT	JESD22- A113	693(0)	693		Good Devices	
(At MSL Level 1)	Bake 150°C, 24 hrs System: CHINEE	JIP/ IPC/JEDEC		693			
	85°C/85%RH Moisture Soak 168 hrs. System: TABAI ESPEC Model PR-3SPH	J-STD-020E		693			
	3x Convection-Reflow 265°C max			693			
	System: Vitronics Soltec MR1243						
	Electrical Test: +25°C and 125°C System: NESTEST_PT			0/693	Pass		

PACKAGE QUALIFICATION REPORT										
Test Number (Reference)	Test Condition	Standard/	Qty. (Acc.)	Def/SS.	Result	Remarks				
		Method								
	<b>Stress Condition:</b> -65°C to +150°C, 500 Cycles System: TABAI ESPEC TSA-70H	JESD22- A104		231		Parts had been pre-conditioned at 260°C				
Temp Cycle	<b>Electrical Test:</b> + 125°C System: NEXTEST_PT		231(0)	0/231	Pass	77 units / lot				
	Bond Strength:		15 (0)	0/15	Pass					
	Bond Shear (> 18.00 grams)		15 (0)	0/15	Pass					
UNBIASED- HAST	<b>Stress Condition:</b> +130°C/85%RH, 96 hrs. System: HAST 6000X	JESD22- A118		231		Parts had been pre-conditioned at 260°C				
	<b>Electrical Test:</b> +25°C System: NEXTEST_PT		231(0)	0/231	Pass	77 units / lot				
	Wire Pull (> 3.00 grams)	Mil. Std.	30 (0)	0/30	Pass					
		003-2011	wires	Die:1 0						
Bond Strength Data Assembly				Die:2 0						
,	Bond Shear (> 18.00 grams)	CDF-AEC- Q100-001	30 (0) bonds	0/30	Pass					
				Die:1 0						
				Die:2 0						



### Moisture Sensitivity Classification Report Summary RELIABILITY LABORATORY

## PCN #: ASER-25FYQB098

Date: December 10, 2020

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Part No.	24LC1026-E/SN
Bonding No.	BDM-002689 Rev. A
Package	
Туре	8L SOIC
Package size	150 mils
Lead Frame	
Paddle size	95 x 130 mils
Material	CDA194
Surface	Bare Cu on DAP
Process	Stamped
Lead Lock	No
Part Number	10100819
Treatment	Roughened
<u>Material</u>	
Ероху	8390A for DEDX2 / 8006NS for Spacer
Wire	Au wire 0.9 mil
Mold Compound	G600
Plating Composition	Matte Sn





8L SOIC assembled by MTAI is qualified the Moisture/ Reflow Sensitivity Classification Level 1 at 260°C reflow temperature per IPC/JEDEC J-STD-020E standard.

Moisture Sensitivity Classification Report												
Test Number (Reference)	Test Condition	Standard/ Method	Qty. (Acc.)	Def/SS.	Result	Remarks						
Moisture/Reflow Sensitivity Classification Test (At MSL Level 1)	Electrical Test: +25°C and 125°C System: NESTEST_PT	JESD22- A113,	135 (0)	135		Good Devices						
	<b>C-SAM Inspection</b> Focus on die surface, Lead finger, and paddle System: HITACHI (FS200)	JIP/ IPC/JEDE		135		45 units / lot						
	<b>Bake</b> 150°C, 24 hrs System: CHINEE	020E		135								
	<b>Moisture Soak</b> 85°C/85%RH Moisture Soak 168 hrs. System: TABAI ESPEC Model PR-3SPH			135								
	Reflow 3x Convection-Reflow 265°C max System: Vitronics Soltec MR1243			135								
	Visual Inspection External visual examination under 40x Optical magnification.		135 (0)	0/135	Pass							
	<b>C-SAM Inspection</b> Focus on die surface, Lead finger, and paddle System: HITACHI (FS200)		135 (0)	0/135	Pass							
	Electrical Test: +25°C and 125°C System: NESTEST_PT			0/135	Pass							