

SDQC boring bar HSS positive, left-hand

For longitudinal and copy turning with DC indexable insert

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Application

For longitudinal and copy turning with DC indexable insert 55°.

Version

- Precision-made boring bar, **HSS**, with internal cooling, type D, attack angle 107.5°, tip angle 55°, clearance angle 7°

Advantage

- Very narrow geometry optimised for contour-turning work
- Positive body geometry ensures low cutting forces
- Very high rigidity and very good cut quality due to HSS base material



Art. No.	17848 127
ISO name	AH 25 R SDQC R/L 11
Min. bore diameter	32 mm
Shaft diameter	25 mm
Cutting edge height	11.5 mm
Clearance length	40 mm
Length	200 mm
Clamping surface height	23 mm
Programming size	16 mm
Suitable for indexable inserts	DC.. 11T3..
Tool design	Left
DIN	8024

EAN-Code

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