



Figure can vary

Part no.: 68003324
MLC530R30-2400
Safety light curtain receiver



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Technical data

| Basic data | |
|----------------------------------|---|
| Series | MLC 500 |
| Device type | Receiver |
| Contains | 2x BT-NC sliding block |
| Application | Hand protection |
| Functions | |
| Function package | Extended |
| Functions | Combination of floating/fixed blanking, can be changed to "fixed blanking" during operation Contactor monitoring (EDM) Fixed blanking with 1-beam tolerance Fixed blanking without tolerance Fixed blanking without tolerance, can be activated/deactivated during operation Floating blanking, can be changed to "fixed blanking" during operation Integration of "contact-based safety circuit" Integration of "electronic safety-related switching outputs" MaxiScan Partial muting Reduced resolution, can be changed to "fixed blanking" during operation Start/restart interlock (RES) Timing controlled 2-sensor muting Transmission channel changeover |
| Characteristic parameters | |
| Type | 4 , IEC/EN 61496 |
| SIL | 3 , IEC 61508 |
| SILCL | 3 , IEC/EN 62061 |
| Performance Level (PL) | e , EN ISO 13849-1 |
| PFH _D | 7.73E-09 per hour |
| Mission time T _M | 20 years , EN ISO 13849-1 |
| Category | 4 , EN ISO 13849 |
| Protective field data | |
| Resolution | 30 mm |
| Protective field height | 2,400 mm |
| Optical data | |
| Synchronization | Optical between transmitter and receiver |
| Electrical data | |
| Protective circuit | Overvoltage protection Short circuit protected |
| Performance data | |
| Supply voltage U _B | 24 V , DC , -20 ... 20 % |
| Current consumption, max. | 150 mA |
| Fuse | 2 A semi time-lag |

Inputs

Number of digital switching inputs 3 Piece(s)

Switching inputs

| | |
|------------------------------|-------------------------|
| Type | Digital switching input |
| Switching voltage high, min. | 18 V |
| Switching voltage low, max. | 2.5 V |
| Switching voltage, typ. | 22.5 V |
| Voltage type | DC |

Outputs

Number of safety-related switching outputs (OSSDs) 2 Piece(s)

Safety-related switching outputs

| | |
|------------------------------|--------------------------------------|
| Type | Safety-related switching output OSSD |
| Switching voltage high, min. | 18 V |
| Switching voltage low, max. | 2.5 V |
| Switching voltage, typ. | 22.5 V |
| Voltage type | DC |
| Current load, max. | 380 mA |
| Load inductivity | 2,000 µH |
| Load capacity | 0.3 µF |
| Residual current, max. | 0.2 mA |
| Residual current, typ. | 0.002 mA |
| Voltage drop | 1.5 V |

Safety-related switching output 1

| | |
|-------------------|---------------------|
| Assignment | Connection 1, pin 5 |
| Switching element | Transistor , PNP |

Safety-related switching output 2

| | |
|-------------------|---------------------|
| Assignment | Connection 1, pin 6 |
| Switching element | Transistor , PNP |

Timing

| | |
|--------------------|--------|
| Response time | 22 ms |
| Restart delay time | 100 ms |

Connection

Number of connections 1 Piece(s)

Connection 1

| | |
|--------------------|-------------------|
| Type of connection | Connector |
| Function | Machine interface |
| Thread size | M12 |
| Material | Metal |
| No. of pins | 8 -pin |

Cable properties

| | |
|--|----------------------|
| Permissible conductor cross section, typ. | 0.25 mm ² |
| Length of connection cable, max. | 100 m |
| Permissible cable resistance to load, max. | 200 Ω |

Mechanical data

| | |
|-----------------------|----------------------------|
| Dimension (W x H x L) | 29 mm x 2,466 mm x 35.4 mm |
| Housing material | Metal , Aluminum |

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| | |
|----------------------|--|
| Lens cover material | Plastic / PMMA |
| Material of end caps | Diecast zinc |
| Net weight | 2,550 g |
| Housing color | Yellow, RAL 1021 |
| Type of fastening | Groove mounting Mounting bracket Mounting on Device Column Swivel mount |

Operation and display

| | |
|-----------------|--------------------------|
| Type of display | 7-segment display LED |
| Number of LEDs | 3 Piece(s) |

Environmental data

| | |
|------------------------------------|---------------|
| Ambient temperature, operation | -30 ... 55 °C |
| Ambient temperature, storage | -30 ... 70 °C |
| Relative humidity (non-condensing) | 0 ... 95 % |

Certifications

| | |
|----------------------|--|
| Degree of protection | IP 65 |
| Protection class | III |
| Certifications | c CSA US c TÜV NRTL US S Mark TÜV Süd |
| Vibration resistance | 50 m/s ² |
| Shock resistance | 100 m/s ² |
| US patents | US 6,418,546 B |

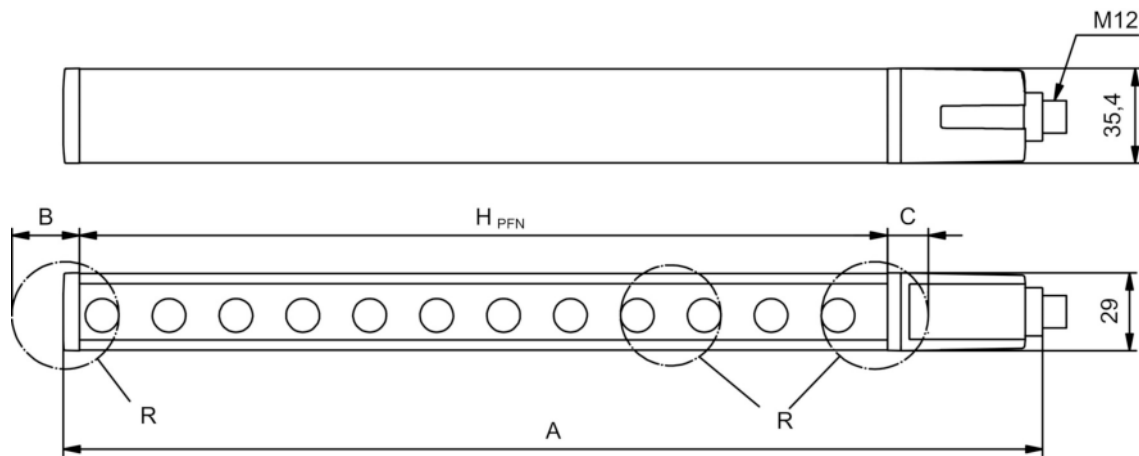
Classification

| | |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| eCl@ss 8.0 | 27272704 |
| eCl@ss 9.0 | 27272704 |
| ETIM 5.0 | EC002549 |
| ETIM 6.0 | EC002549 |

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height $HPFE = HPFN + B + C$



HPFE Effective protective field height = 2428 mm

HPFN Nominal protective field height = 2400 mm

A Total height = 2466 mm

B 19 mm

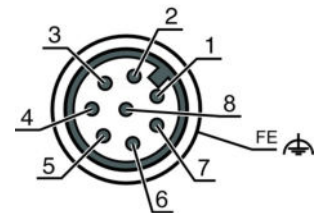
C 9 mm

R Effective protective field height HPFE goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

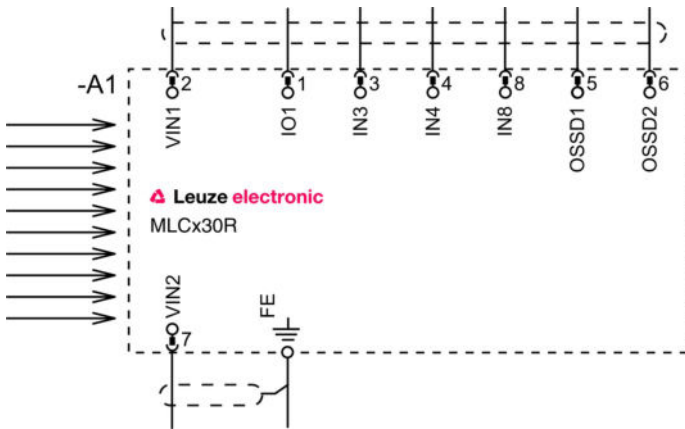
| Connection 1 | |
|--------------------|-------------------|
| Type of connection | Connector |
| Function | Machine interface |
| Thread size | M12 |
| Type | Male |
| Material | Metal |
| No. of pins | 8 -pin |
| Encoding | A-coded |
| Connector housing | FE/SHIELD |

| Pin | Pin assignment | Conductor color |
|-----|----------------|-----------------|
| 1 | IO1 | White |
| 2 | VIN1 | Brown |
| 3 | IN3 | Green |
| 4 | IN4 | Yellow |
| 5 | OSSD1 | Gray |
| 6 | OSSD2 | Pink |
| 7 | VIN2 | Blue |
| 8 | IN8 | Red |



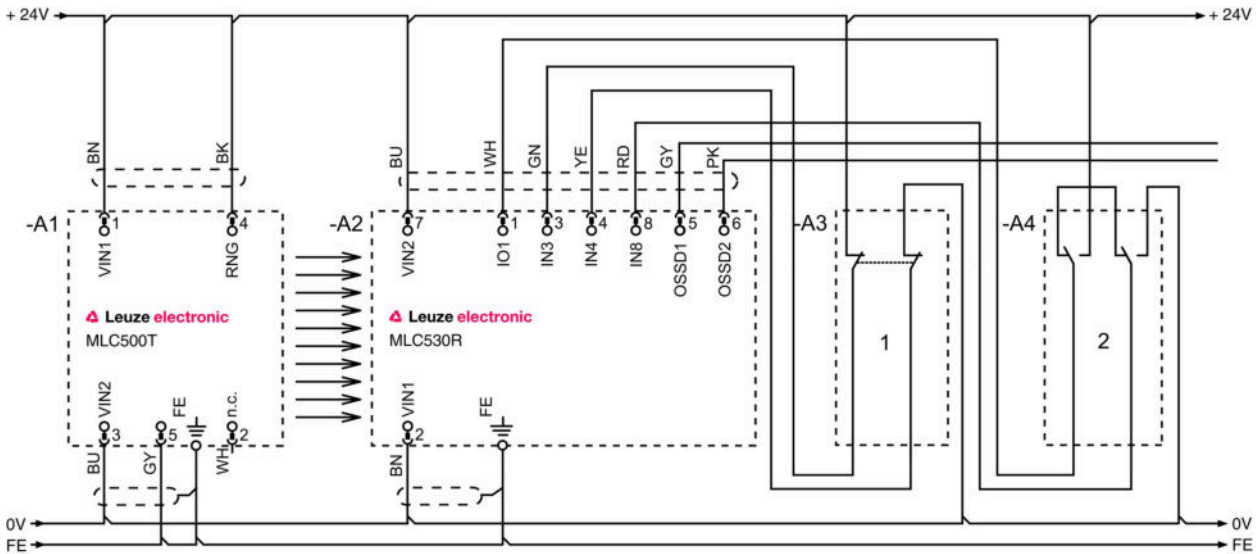
Circuit diagrams

Connection diagram receiver



- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1
- VIN1 = 0 V, VIN2 = +24 V: transmission channel C2

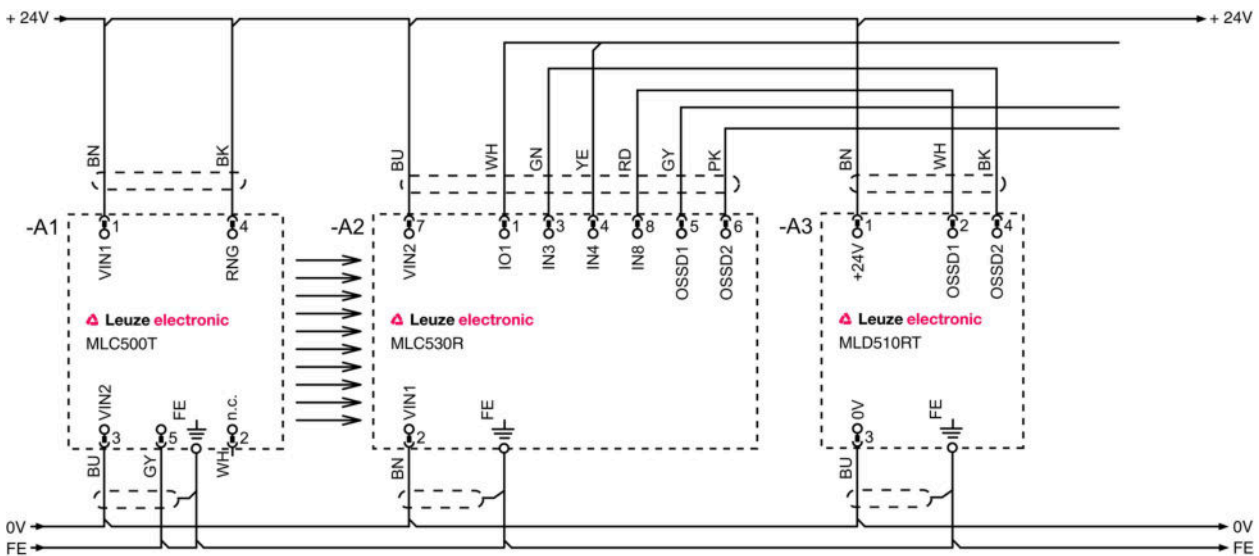
Operating mode 1: circuit diagram example of linkage with position switch for monitoring for the presence of machine parts with fixed blanking



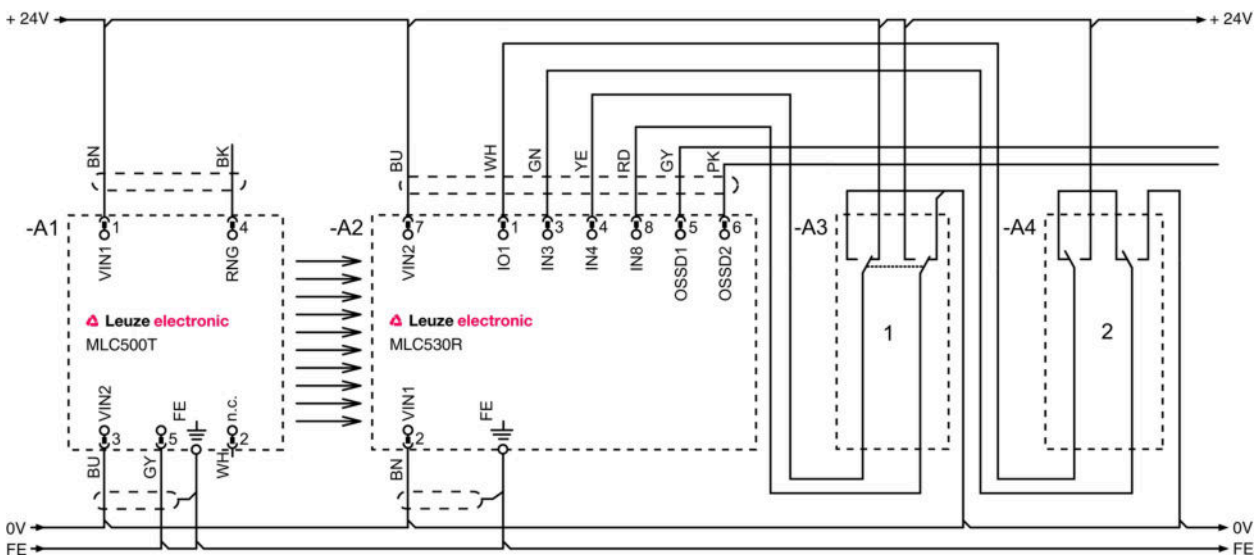
- 1 Linked safety sensor, e.g. safety door switch
- 2 Key switch for teaching ("teach key switch")

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Operating mode 2: circuit diagram example of linkage of electronic safety-related switching outputs for the combined monitoring of access points and areas

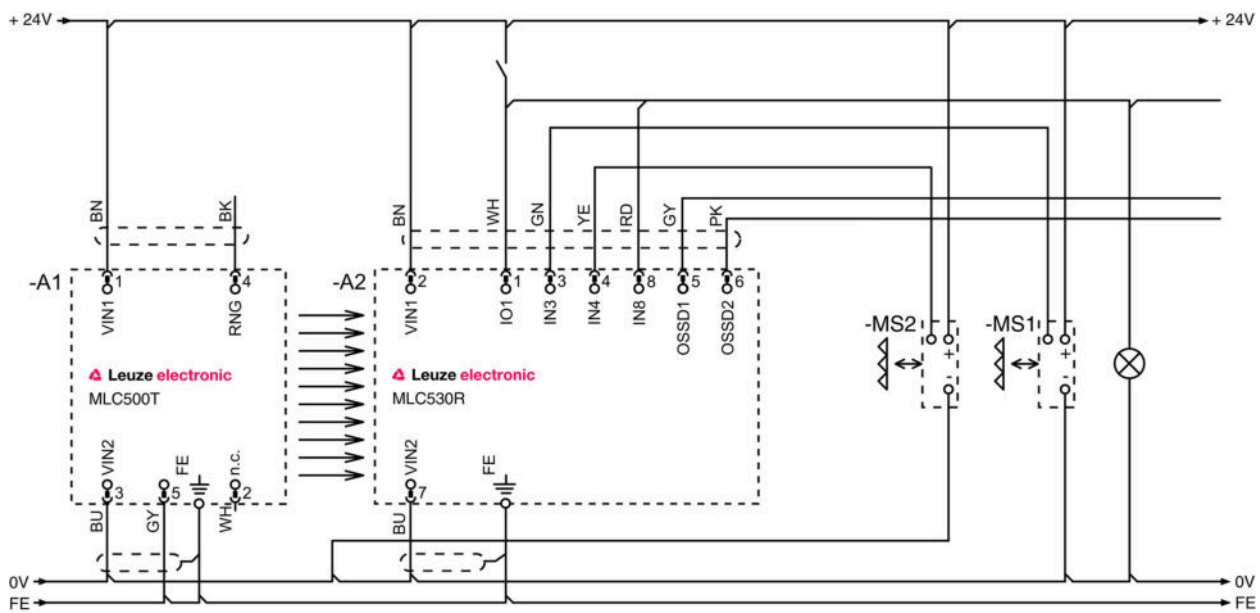


Operating mode 3: circuit diagram example of a linked, contact-based position switch for monitoring of the blanked object and a changeover switch for switching between function groups FG1 and FG2



- 1 Changeover key switch for switching between function groups FG1 and FG2
- 2 Key switch for teaching blanking areas

Operating mode 4: circuit diagram example for timing controlled 2-sensor muting




Operation and display

LEDs

| LED | Display | Meaning |
|-----|-----------------------------|---|
| 1 | Off | Device switched off |
| | Red, continuous light | OSSD off |
| | Red, flashing, 1 Hz | External error |
| | Red, flashing, 10 Hz | Internal error |
| | Green, flashing, 1 Hz | OSSD on, weak signal |
| | Green, continuous light | OSSD on |
| 2 | Off | RES deactivated or RES activated and enabled or RES blocked and protective field interrupted |
| | Yellow, continuous light | RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable |
| | Yellow, flashing | Upstream safety circuit opened |
| | Yellow, flashing (1x or 2x) | Changeover of the upstream safety circuit |
| 3 | Off | No special function (blinking, muting, etc.) active |
| | Blue, continuous light | Protective field parameter (blinking) correctly taught |
| | Blue, flashing, 1 Hz | Muting active |
| | Blue, short flashing | Teaching of protective field parameters or muting restart required or muting override active |
| | Blue, flashing, 10 Hz | Error during teaching of protective field parameters |

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Suitable transmitters

| | Part no. | Designation | Article | Description |
|---|----------|----------------|----------------------------------|--|
|  | 68000324 | MLC500T30-2400 | Safety light curtain transmitter | Resolution: 30 mm Protective field height: 2,400 mm Operating range: 0 ... 10 m Connection: Connector, M12, Metal, 5 -pin |

Part number code

Part designation: **MLCxyy-za-hhhhei-ooo**

| MLC | Safety light curtain |
|-----|--|
| x | Series: 3: MLC 300 5: MLC 500 |
| yy | Function classes: 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting |
| z | Device type: T: transmitter R: receiver |
| a | Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm |
| hhh | Protective field height: 150 ... 3000: from 150 mm to 3000 mm |
| e | Host/Guest (optional): H: Host MG: Middle Guest G: Guest |
| i | Interface (optional): /A: AS-i |
| ooo | Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating |

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

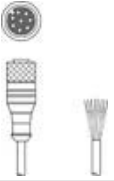
Notes

Observe intended use!


- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

Accessories



Connection technology - Connection cables

| | Part no. | Designation | Article | Description |
|---|----------|--------------------|------------------|--|
|  | 50135128 | KD S-M12-8A-P1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR |

Mounting technology - Swivel mounts

| | Part no. | Designation | Article | Description |
|---|----------|-------------|----------------------|--|
|  | 429393 | BT-2HF | Mounting bracket set | Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic |

Services

| | Part no. | Designation | Article | Description |
|---|----------|-------------|---|--|
|  | S981050 | CS40-I-140 | Safety inspection "Safety light barriers" | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure. |
|  | S981046 | CS40-S-140 | Start-up support | Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment. |

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.