

## Centre clamping device RZM

Ideal for 3-axis and 5-axis machine tools



### Application:

The RZM centre clamping device is ideal for 3-5-axis machining centres; without additional packing or special jaws it clamps the workpiece securely and with a minimal interference contour.

### Execution:

- Hardened and ground steel base body.
- Upper clamping jaws can be clamped inside each other.
- Ideal guide ratio of jaws thanks to patented guide system, enabling a very large clamping width.
- SKB claw jaws with a clamping depth of 2.5 mm allow unmachined and sawn parts with a maximum strength of up to 900 N/mm<sup>2</sup> to be clamped and embossed in one step.
- Flat jaw range, compatible with Röhm RKE NC compact clamps.

### Advantage:

- Simple operation with exemplary accessibility.
- Consistent clamping force in every clamping procedure.
- Very few interference contours and extremely compact design.
- High repeat accuracy when used with torque wrench.

### Delivery:

1x RZM centre clamping device with hand crank and SKB claw jaws



<b>Art. no.</b>	<b>28762 092</b>
<b>Brand</b>	RÖHM
<b>Manufacturer Part Number</b>	182231
<b>Design</b>	Short
<b>Jaws width</b>	92 mm
<b>Min./max. clamping width</b>	24-100 mm
<b>Jaws height</b>	2.5 mm
<b>Height</b>	174 mm
<b>Body length</b>	200 mm
<b>Max. length</b>	170 mm
<b>Max. tightening torque</b>	150 Nm
<b>Tension force</b>	20 kN
<b>Repeat accuracy</b>	0.02 mm
<b>Weight</b>	11.7 kg
<b>Gross Weight</b>	11.700 kg
<b>Product Group</b>	284

### EAN

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