



the sensor people





Part no.: 50116390 BCL 308i R1 N 102 D Stationary bar code reader





Ethernet





Figure can vary

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### **Technical data**

Basic data		
Series	BCL 300i	
Functions		
Functions	Alignment mode AutoConfig AutoControl AutoReflAct Code fragment technology LED indicator Reference code comparison	
Characteristic parameters		
MTTF	110 years	
Read data		
Code types, readable	2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional UPC	
Scanning rate, typical	1,000 scans/s	
Bar codes per reading gate, max. number	64 Piece(s)	
Optical data		
Reading distance	50 160 mm	
Light source	Laser , Red	
Laser light wavelength		
Lacor ngrit wavelength	655 nm	
Laser class	655 nm 2 , IEC/EN 60825-1:2007	
Laser class	2 , IEC/EN 60825-1:2007	
Laser class Transmitted-signal shape	2 , IEC/EN 60825-1:2007 Continuous	
Laser class Transmitted-signal shape Usable opening angle (reading field opening)	2 , IEC/EN 60825-1:2007 Continuous 60 °	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner  Via rotating polygon wheel	
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	2 , IEC/EN 60825-1:2007  Continuous 60 ° 0.127 0.2 mm  Raster scanner  Via rotating polygon wheel  Front	
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines)	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner  Via rotating polygon wheel  Front  8 Piece(s)	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner  Via rotating polygon wheel  Front  8 Piece(s)  14 mm	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm	2 , IEC/EN 60825-1:2007  Continuous 60 ° 0.127 0.2 mm  Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner  Via rotating polygon wheel  Front  8 Piece(s)  14 mm  24 mm  35 mm	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner  Via rotating polygon wheel  Front  8 Piece(s)  14 mm  24 mm  35 mm	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner  Via rotating polygon wheel  Front  8 Piece(s)  14 mm  24 mm  35 mm	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner  Via rotating polygon wheel  Front  8 Piece(s)  14 mm  24 mm  35 mm  45 mm	
Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection  Light beam exit  Raster (number of lines)  Scanning field at scanner distance of 100 mm  Scanning field at scanner distance of 200 mm  Scanning field at scanner distance of 300 mm  Scanning field at scanner distance of 400 mm  Electrical data  Protective circuit	2 , IEC/EN 60825-1:2007  Continuous  60 °  0.127 0.2 mm  Raster scanner  Via rotating polygon wheel  Front  8 Piece(s)  14 mm  24 mm  35 mm  45 mm	



Inputs/outputs selectable				
Output current, max.	60 mA			
Number of inputs/outputs selectable	2 Piece(s)			
Input current, max.	8 mA			
terface				
/pe	Ethernet			
Ethernet				
Architecture	Client Server			
Address assignment	DHCP Manual address assignment			
Transmission speed	10 Mbit/s 100 Mbit/s			
Function	Process			
Switch functionality	Integrated			
Transmission protocol	TCP/IP , UDP			
Pervice interface				
уре	USB			
USB				
Function	Configuration via software Service			
Connection				
umber of connections	1 Piece(s)			
Connection 1				
Function	BUS IN BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface			
Type of connection	Plug connector			
No. of pins	32 -pin			
Туре	Male			
lechanical data				
esign	Cubic			
imension (W x H x L)	95 mm x 44 mm x 68 mm			
ousing material	Metal , Diecast aluminum			
ens cover material	Glass			
et weight	270 g			
ousing color	Black Red			
ype of fastening	Dovetail grooves Fastening on back Via optional mounting device			
peration and display	LED			
ype of display	LED Monochromatic graphic display, 128 x 32 pixels			

Number of LEDs

Type of configuration

Monochromatic graphic display, 128 x 32 pixels

2 Piece(s)

Via web browser



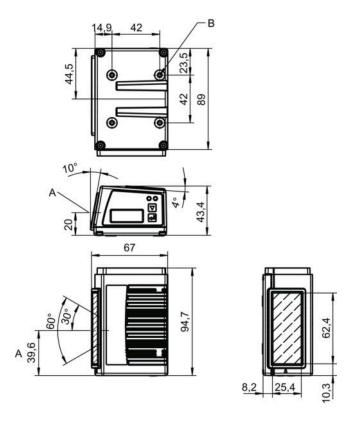
Environmental data				
Ambient temperature, operation	0 40 °C			
Ambient temperature, storage	-20 70 °C			
Relative humidity (non-condensing)	0 90 %			

Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification		
Customs tariff number	84719000	
eCl@ss 8.0	27280102	
eCl@ss 9.0	27280102	
ETIM 5.0	EC002550	
ETIM 6.0	EC002550	

### **Dimensioned drawings**

All dimensions in millimeters



A Optical axis



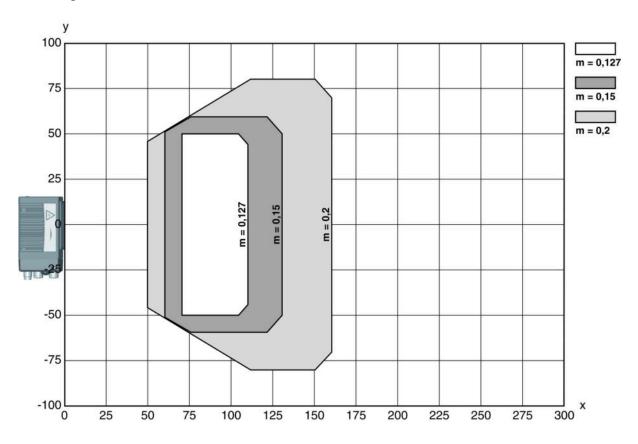
B M4 thread (5 deep)

### **Electrical connection**

Connection 1	
Function	BUS IN BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male

### **Diagrams**

### Reading field curve



- Reading field distance [mm] Reading field width [mm]



### **Operation and display**

### **LEDs**

LED	.ED Display		Meaning	
1	PWR	Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	
		Red, flashing	Device OK, warning set	
	Red, continuous light		Error, device error	
2	BUS	Green, flashing	Initialization	
		Green, continuous light	Bus operation ok	
		Red, flashing	Communication error	
		Red, continuous light	Bus error	

### Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle: BCL: bar code reader			
XXXX	Series/interface (integrated fieldbus technology): 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP			
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)			
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)			
AAA	Beam exit: 100: lateral 102: front			
ВВ	Special equipment: D: with display H: with heating DH: optionally with display and heating P: plastic exit window			
CCCC	Functions: F007: optimized process data structure			

Note	
A list with all available device types can be found on the Leuze website at www.leuze.com.	



#### Notes

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT

#### Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
  period, there is a risk of injury to the retina.
- · Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- · Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
   There are no user-serviceable parts inside the device.
   Repairs must only be performed by Leuze electronic GmbH + Co. KG.

#### NOTE

#### Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

#### **Accessories**

### Connection technology - Connection cables

	Part no.	Designation	Article	Description
5		KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

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Pa	Part no.	Designation	Article	Description
501		KS ET-M12-4A- P7-050		Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

# Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
·-•	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
•	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

# Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

# Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m



## Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

## Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	·	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

### Services

	Part no.	Designation	Article	Description
D	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
<del>      </del>	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.