

## Screw tap set + core drill M3–M12 HSSE through hole ≤ 3xD

For universal use up to 1000 N/mm<sup>2</sup>, in through holes

**ATORN**<sup>®</sup>

### Application

Screw tap set HSSE (13121) + core drill (11020) for through hole in steel, stainless steel, non-ferrous metals and cast iron - **1000 N/mm<sup>2</sup>**.

### Advantage

- Innovative cutting geometry for high process reliability
- Universal application for maximum flexibility
- Robust metal box protects the tool from damage and contamination



Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	18	12	8	8	8		18		19		18	15		15					

<b>Art. no.</b>	<b>13402 060</b>
<b>Thread type</b>	Metric thread
<b>Cutting material</b>	HSSE
<b>Hole type</b>	Clearance hole ≤ 3xD
<b>Composition of set</b>	1 of each HSSE 13121 machine tap M3/M4/M5/M6/M8/M10/M12 1 of each core drill no. 11020 with diameter 2.5/3.3/4.2/5.0/6.8/8.5/10.2
<b>Colour ring system</b>	UNI
<b>DIN</b>	371, 376

### EAN-Code

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