



the sensor people





Part no.: 66573200 MLD535-R3 Multiple light beam safety device receiver











Figure can vary

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Technical data

Basic data		
Series	MLD 500	
Device type	Receiver	
Functions		
Functions	Alternative connection for second muting signal Contactor monitoring (EDM), selectable Muting enable function Muting-timeout extension Partial muting Sequence controlled 2-sensor muting Start/restart interlock (RES) Timing controlled 4-sensor muting	
Characteristic parameters		
Type	4 , IEC/EN 61496	
SIL	3 , IEC 61508	
SILCL	3 , IEC/EN 62061	
Performance Level (PL)	e , EN ISO 13849-1	
MTTF _d	204 years , EN ISO 13849-1	
PFHD	6.6E-09 per hour	
Mission time T _M	20 years , EN ISO 13849-1	
Category	4 , EN ISO 13849	
Optical data		
Number of beams	3 Piece(s)	
Beam spacing	400 mm	
Electrical data		
Selection of operating mode	Connection 1, pin 2: +24 V for operating mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating mode 3, 5, 6 Connection 1, pin 7: 0 V for operating mode 1, 2, 4	
Protective circuit	Overvoltage protection Short circuit protected	
Performance data		
Supply voltage U _B	24 V , DC , -20 20 %	
Current consumption, max.	150 mA , Without external load	
Fuse	External with max. 3 A	



nputs		
umber of digital switching inputs 4 Piece(s)		
Switching inputs		
Туре	Digital switching input	
Switching voltage high, min.	18.2 V	
Switching voltage low, max.	2.5 V	
Switching voltage, typ.	23 V	
Voltage type	DC	
Switching current, max.	5 mA	
Digital switching input 1		
Assignment	Connection 1, pin 1	
Function	Control input for start/restart interlock (RES)	
Digital switching input 2		
Assignment	Connection 1, pin 3	
Function	Control input for contactor monitoring (EDM)	
Digital switching input 3		
Assignment	Connection 1, pin 4	
Function	Control input, second muting signal	
Digital switching input 4		
Assignment	Connection 1, pin 8	
Function	Control input, muting enable/ timeout	



Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Number of digital switching outputs	1 Piece(s)
Safety-related switching outputs	
Туре	Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 μH
Load capacity	0.3 μF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1 V
Safety-related switching output 1	
Assignment	Connection 1, pin 6
Switching element	Transistor , PNP
Safety-related switching output 2	
Assignment	Connection 1, pin 5
Switching element	Transistor , PNP
Switching outputs	
Туре	Digital switching output
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching output 1	
Assignment	Connection 1, pin 1
Switching element	Transistor , PNP
Function	"State of OSSDs" signal output
ming	
esponse time	50 ms
estart delay time	100 ms
onnection	
umber of connections	2 Piece(s)
Cable properties	
Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin



Connection 2	
Function	Local interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin
Cable properties	
Permissible cable resistance to load, max.	200 Ω

Mechanical data	
Dimension (W x H x L)	52 mm x 900 mm x 64.7 mm
Housing material	Metal , Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,000 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Swivel mount

Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %

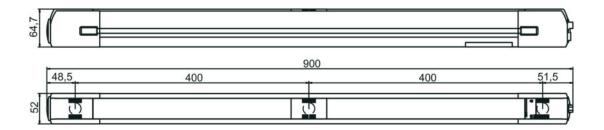
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US c TÜV NRTL US TÜV Süd
US patents	US 6,418,546 B US 7,741,595 B

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Dimensioned drawings

All dimensions in millimeters

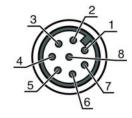




Electrical connection

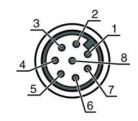
Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	RES/OSSD status signal	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



Connection 2	
Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	MS4	White
2	+24V	Brown
3	MS2	Green
4	MS1	Yellow
5	RES/LMP	Gray
6	MS3	Pink
7	0 V	Blue
8	n.c.	Red





Operation and display

LEDs

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters

Part no.	Designation	Article	Description
66501200	MLD500-T3	Multiple light beam safety device transmitter	Operating range: 0.5 50 m Number of beams: 3 Piece(s) Beam spacing: 400 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device				
х	Series: 3: MLD 300 5: MLD 500				
уу	Function classes: 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting				
Z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range				
а	Number of beams				
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)				
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)				

Note	
A list with all available device types can be found on the Leuze website at www.leuze.com.	٦



Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.