Compact Two-way Operation Type **SPVM**

2.8×3.5×height 1.5mm compact detector switch detects from both vertical and horizontal directions





Typical Specifications

Ite	ms	Specifications		
Rating (max.)/(min.) (Resistive load)		1mA 5V DC / 50μA 3V DC		
Contact resistanc (Initial /After oper	-	2Ω max. / 5Ω max.		
Operating force		0.4N max.		
Operating life	Without load	50,000cycles		
	With load	50,000cycles (1mA 5V DC)		

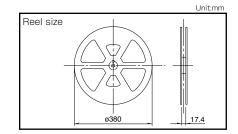
Product Line

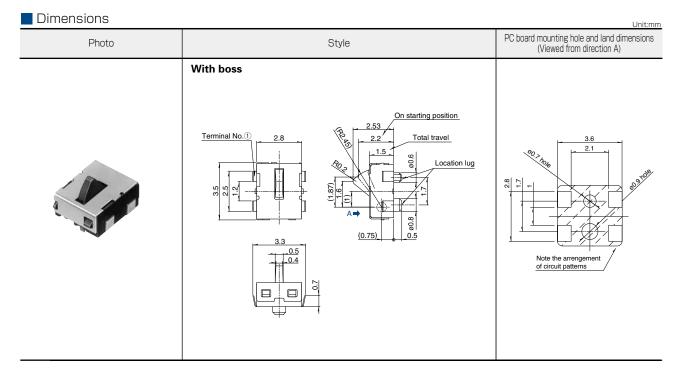
Poles Positions T		Terminal	Frame	Location lug	Minimumord	er unit (pcs)	Product No.
		type	Traine	Locationing	Japan	Export	T TOUGGE TNO.
1	1 1 For PC	For PC board	Without terminal	With	2,000	12,000	SPVM110100
	(Reflow)	Without terminal	Without	3,000	12,000	SPVM110200	

Packing Specifications

Taping

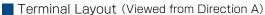
Nun	nber of packages (p	Tape width	Export package measurements (mm)	
1 reel	1 reel 1 case /Japan 1 case /export packing			
3,000	6,000	12,000	16	417×409×139

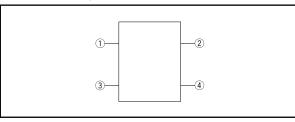


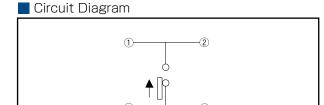


Note

Dimensions drawing is for type with location lugs.







List of Varieties

		General-purpose Type						
	Series -	SPVS	SPVN	SPVT	SPVM	SPVR	SPVE	
ſ	Photo							
Operation type		Two-way					One-way	
	W	3.5	3.8	5.6	2.8	3.6	3.4	
Dimensio (mm)	ns D	3.3	3.6	4.7	3.5	4.2	3	
	Н		1	1.9	1.5	1.2	2.3	
Operating to	emperature range			-40℃ to +85℃			-10℃ to +60℃	
Autor	notive use	•	•	•	•	•	_	
Life cycl	e (availability)	*3	*3	*3	*3	**3	*3	
Poles	/ Positions			1.	/1			
Rating (max.) (Resistive load)		1mA 5V DC		50mA 20V DC	1mA 5V DC		0.1A 30V DC	
Rating (min.) (Resistive load)		50μA 3V DC		100μA 3V DC	50μA 3V DC	100μA 3V DC	50μA 3V DC	
	Operating life without load	50,000cycles 5Ω max.		100,000cycles 1Ω max.	50,000cycles 5 Ω max.		50,000cycles 1Ω max.	
Durability	Operating life with load Rating (max.) (Resistive load)	50,000cycles 5Ω max.		100,000cycles 1Ω max.	50,000cycles 5Ω max.		50,000cycles 1Ω max.	
	Initial contact resistance	2Ω max.		500mΩ max.	2Ω max.	3Ω max.	500mΩ max.	
Electrical performance	Insulation resistance	100MΩ min. 100V			n. 100V DC			
	Voltage proof	100V AC for 1 minute						
Mechanical	Terminal strength		0.5N for 1minute		1N for 1minute	0.5N fo	r 1minute	
performance	Actuator strength	5	N	10N	5N	2N	5N	
	Cold			-40℃ 96h -			-20℃ 96h	
Environmental performance	Dry heat	85°C 96h						
	Damp heat	40℃, 90 to 95%RH 96h						
Opera	ation force	0.351	V max.	0.4N max.		0.35N max.	0.3N max.	
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Note

Slide

Push

Rotar

ower

Generalpurpose Typ

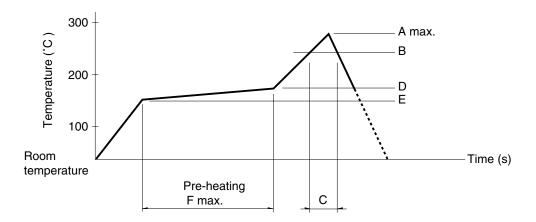
Water-proof Type

Fast Switchin
Type

Indicates applicability to all products in the series.

Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
 2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
 A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (°C)	F(s)
SPPB	250		40			
SPVE						
SPVL						
SPVM						
SPVN	1					
SPVR	260	230	40	180	150	120
SPVS			40			
SPVT						
SSCM						
SSCQ						
SPVQC	250					

Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SSCQ, SSCM, SPVL, SSCT, SPVQC	350±5℃	3s max.	
SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10℃	3+1/0s	
SPPB (Reflow)	300±5℃	5s max.	
SSCF, SPPB (For Lead, Dip)	350±10℃	3+1/0s	

■ Reference for Dip Soldering

(For PC board terminal types)

	Ite	ms	Dip soldering		
Series	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10℃	60s max.	260±5℃	5±1s	
SPPW8, SPPB	100 °C max. 60s max.		255±5℃	5±1s	
SSCF	-	_	260±5℃	5±1s	