

Thread former with internal cooling HSSE TiCN M ISO 3X (6GX) 0° 376 C

For universal use up to 1300 N/mm²

ATORN[®]



Application

For producing metric threads in through holes and blind holes on CNC or conventional machines in **steel, stainless steel and non-ferrous metals up to a strength of 1500 N/mm²**.

Advantage

- Innovative shape geometry optimised for machining high-strength materials
- High-quality, torsion-resistant HSSE cutting material and surface finish ensure a long service life

Art. No.	13392 640
Surface	TiCN
Lead angle shape	C
Thread type	Metric thread
Thread type x nominal diameter	M14
Pitch	2 mm
Cutting material	HSSE
Core hole diameter	13 mm
Length	110 mm
Hole type	Clearance/blind hole ≤ 3xD
Shaft diameter	11 mm
Shank square	9 mm
Coolant supply	External
Tolerance of screw taps	ISO 3X (6GX)
Application type/machine type	CNC, Conventional
Overall stainless steel suitability	0
fitness not iron total	0
fitness Titan/Nickel/Super total	0
DIN	376

EAN-Code

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