

Die, HSS G right, tol. A with spiral point and 1.75 thread chamfer
for universal use up to 700 N/mm²



Application

For cutting G (pipe) threads externally in the material groups of steel and non-ferrous metals up to a strength of 700 N/mm².

Version

- right die, tol. A with spiral point and 1.75 pitch

Advantage

- universal use for maximum flexibility during application
- micro cut edge treatment and special lapping method for excellent process reliability and long service life



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
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Art. No.	13480 120
Thread type	Pipe thread
Cutting material	HSS
Tolerance of dies	A
Thread type x nominal diameter in inches	G 1-1/2 in
Number of thread starts per inch	11
Outer diameter	90 mm
Height	22 mm
Cutting direction	Right-hand cutting

EAN-Code

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