

Miniature cutting insert, type AD HW56 15

for chamfering and grooving for thread undercutting

ATORN[®]



Application

For chamfering and grooving for thread undercutting in the material groups of steel and (stainless steel) material groups with low to high cutting speeds and medium cutting conditions.

Version

- solid carbide 93° cutting insert with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- universal geometry for grooves, chamfers and thread undercuts
- extremely sharp cutting edges ensure cutting with process reliability

Art. no.	17125 148
ISO name	AD
Shaft diameter	4 mm
Length	51 mm
Clearance length	18 mm
Radius	0.5 mm
Programming size	1.8 mm
Recessing width	1.5 mm
Programming size 2	0.8 mm
Min. bore diameter	4.1 mm
Machining direction	Right
Carbide type	HW56 15
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

4050293377019