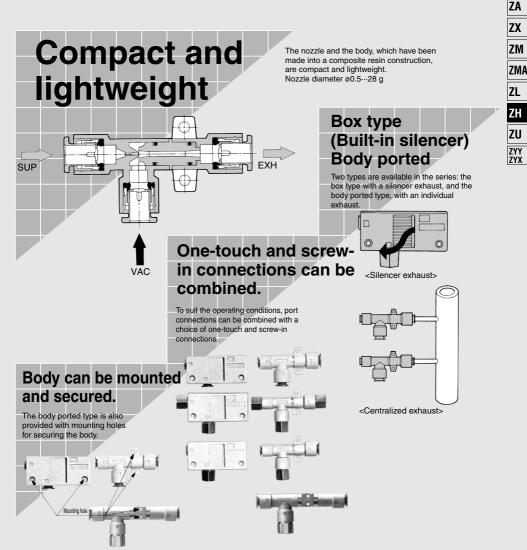
# Vacuum Ejector

Series ZH

# Box Type (Built-in Silencer)/Body Ported Type

## Nozzle diameter: Ø0.5, Ø0.7, Ø1.0, Ø1.3, Ø1.5, Ø1.8, Ø2.0 Type S: Standard type L: Large flow type



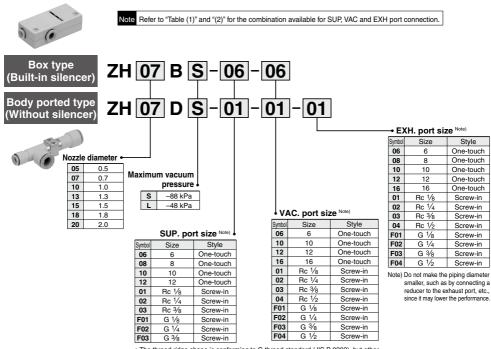
ZK2

ZQ

ZR

# Vacuum Ejector Box Type (Built-in Silencer)/Body Ported Type Series ZH

### How to Order



\* The thread ridge shape is conforming to G thread standard (JIS B 0202), but other shapes are not conforming to ISO16030 and ISO1179.

#### Table (1) Combination of Connection

| Body type                              |   | SUP       | VAC       | EXH       |  |
|--|---|-----------|-----------|-----------|--|
| Box type<br>(Built-in silencer)        | 1 | One-touch | One-touch | -         |  |
|  | 2 | One-touch | Screw-in  | -         |  |
|  | 3 | Screw-in  | Screw-in  | -         |  |
| Body ported type<br>(Without silencer) | 1 | One-touch | One-touch | One-touch |  |
|  |   |           | Screw-in  | One-touch |  |
|  | 3 | Screw-in  | Screw-in  | Screw-in  |  |

#### Table (2) Port Size

| Model  | Connection (One-touch/Screw-in) |             |             |  |  |  |  |  |
|--------|---------------------------------|-------------|-------------|--|--|--|--|--|
| wouer  | SUP                             | VAC         | EXH         |  |  |  |  |  |
| ZH05B  | ø6, Rc 1/8                      | ø6, Rc 1/8  |             |  |  |  |  |  |
| ZH07B  | G 1/8                           | G 1/8       |             |  |  |  |  |  |
| ZH10B  | G 98                            | G 98        | -           |  |  |  |  |  |
| ZH13B  | ø8, Rc 1⁄8                      | ø10, Rc 1⁄4 |             |  |  |  |  |  |
| 20130  | G 1/8                           | G 1⁄4       |             |  |  |  |  |  |
| ZH05D  | ø6, Rc 1/8                      | ø6, Rc 1/8  | ø6, Rc 1⁄8  |  |  |  |  |  |
| ZH07D  | G 1/8                           | G 1/8       | G 1/8       |  |  |  |  |  |
| ZH10D  | ø6, Rc 1/8                      | ø6, Rc 1⁄8  | ø8, Rc 1⁄8  |  |  |  |  |  |
|        | G 1/8                           | G 1⁄8       | G 1/8       |  |  |  |  |  |
| ZH13D  | ø8, Rc 1⁄8                      | ø10, Rc 1⁄4 | ø10, Rc 1⁄4 |  |  |  |  |  |
| 211130 | G 1/8                           | G 1⁄4       | G 1⁄4       |  |  |  |  |  |
| ZH15D  | ø10, Rc 1/4                     |             |             |  |  |  |  |  |
| 20150  | G 1⁄4                           | ø12, Rc 3⁄8 | ø12, Rc 3⁄8 |  |  |  |  |  |
| ZH18D  | ø12, Rc 3/8                     | G 3/8       | G 3/8       |  |  |  |  |  |
| 21180  | G 3/8                           |             |             |  |  |  |  |  |
| ZH20D  | ø12, Rc 3/8                     | ø16, Rc 1/2 | ø16, Rc 1/2 |  |  |  |  |  |
| ZH20D  | G 3/8                           | G 1⁄2       | G 1⁄2       |  |  |  |  |  |



Box type: Type B



Body ported type: Type D





Body ported type (Without silencer)

zн□ов

Box type (Built-in silencer) ZH□□D

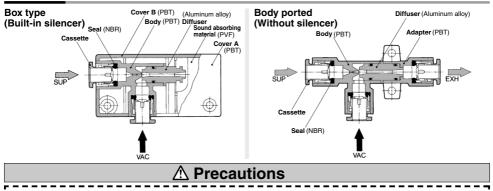
#### Model

| wouer |                    |  |                                 |        |   |        |                                  |                                |                      |                      |               |                     |                     |                     |    |
|-------|--------------------|--|---------------------------------|--------|---|--------|----------------------------------|--------------------------------|----------------------|----------------------|---------------|---------------------|---------------------|---------------------|----|
| Model | Nozzle<br>diameter | Body type                              | Max. vacuum pressure *<br>(kPa) |        | Maximum suction flow rate (L/min (ANR)) |        | Air consumption<br>(L/min (ANR)) | Connection<br>(One-touch/Screw |                      | w-in)                | Weight<br>(g) |                     |                     |                     |    |
|       | (mm)               |  | Type S                          | Type L | Type S                                  | Type L | Type S/Type L                    | SUP                            | VAC                  | EXH                  | (9)           |                     |                     |                     |    |
| ZH05B | 0.5                |  |                                 |        | 5                                       | 8      | 13                               |                                |                      |                      | 28            |                     |                     |                     |    |
| ZH07B | 0.7                | Baytime                                |                                 |        | 12                                      | 20     | 23                               | ø6, Rc 1/8<br>G 1/8            | ø6, Rc 1⁄8<br>G 1⁄8  |                      | 28            |                     |                     |                     |    |
| ZH10B | 1.0                | Box type<br>(Built-in silencer)        | -88                             | -48    | 24                                      | 34     | 46                               | G 1/8                          | G 1/8                | I – [                | 33            |                     |                     |                     |    |
| ZH13B | 1.3                | (Duit-in silencer)                     |                                 |        | 40                                      | 70     | 78                               | ø8, Rc 1⁄8<br>G 1⁄8            | ø10, Rc 1⁄4<br>G 1⁄4 |                      | 66            |                     |                     |                     |    |
| ZH05D | 0.5                |  |                                 |        | 5                                       | 8      | 13                               | ø6, Rc 1/8                     | ø6, Rc 1/8           | ø6, Rc 1/8           | 11            |                     |                     |                     |    |
| ZH07D | 0.7                |  |                                 |        | 12                                      | 20     | 23                               | G 1/8                          | G 1/8                | G 1/8                | 12            |                     |                     |                     |    |
| ZH10D | 1.0                | Body ported type<br>(Without silencer) |                                 |        |   |        |                                  | -88 -48                        | 24                   | 34                   | 46            | ø6, Rc 1⁄8<br>G 1⁄8 | ø6, Rc 1⁄8<br>G 1⁄8 | ø8, Rc 1⁄8<br>G 1⁄8 | 16 |
| ZH13D | 1.3                |  |                                 |        | 40                                      | 70     | 78                               | ø8, Rc 1⁄8<br>G 1⁄8            | ø10, Rc 1⁄4<br>G 1⁄4 | ø10, Rc 1⁄4<br>G 1⁄4 | 27            |                     |                     |                     |    |
| ZH15D | 1.5                |  |                                 |        | 55                                      | 75     | 95                               | ø10, Rc 1⁄4<br>G 1⁄4           | ø12, Rc 3/8          | ø12, Rc 3⁄8          | 43            |                     |                     |                     |    |
| ZH18D | 1.8                | Body ported type<br>(Without silencer) | -88                             | -53    | 65                                      | 110    | 150                              | ø12, Rc ¾<br>G ¾               | G 3⁄8                | G 3⁄8                | 55            |                     |                     |                     |    |
| ZH20D | 2.0                |  |                                 |        | 85                                      | 135    | 185                              | ø12, Rc ¾<br>G ¾               | ø16, Rc 1⁄2<br>G 1⁄2 | ø16, Rc 1⁄2<br>G 1⁄2 | 95            |                     |                     |                     |    |

Fiuid: Air, Operating temperature: 5 to 50 C, Max. operating pressure: 0.6 MPa. Standard supply pressure: 0.45 MPa

Supply pressure: 0.45 MPa.

#### Construction



#### Be sure to read before handling.

Refer to front matter 35 for Safety Instructions and pages 899 to 901 for Vacuum Equipment Precautions.

### **∆**Caution

#### Mounting

Make sure that an excessive amount of load or moment is not applied to the ejector body due to pipe connections or installation.

#### Exhaust piping

On the ZHIDB models, keep exhaust ports open on at least one side. Make sure that the back pressure of the exhaust pipe on the ZHDDD models is 0.005 MPa or less. (Reference: Using tubing with an applicable diameter, its length must be 0.5 m or less.) (Port indication: P: supply port; V: vacuum port; E: exhaust port.)

#### Selection and sizing

Refer to the vacuum equipment model selection on pages 877 to 898.

ZK2

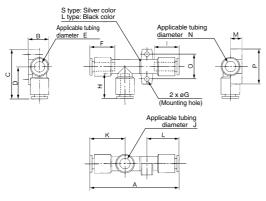
ZQ

ZR

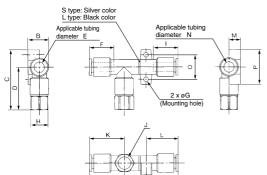


## Body Ported Type (Without silencer): ZH05D<sup>S</sup><sub>L</sub>-□-□, ZH15D<sup>S</sup><sub>L</sub>-□-□-□

#### **One-touch connection**



| One-touch | and | scrow-in  | connection |
|-----------|-----|-----------|------------|
| One-louch | anu | SCIEW-III | connection |



| Mardal   | •          | -      | •    | •    | . <b>. .</b> | -         |     |          |  |
|--|------------|--------|------|------|--------------|-----------|-----|----------|--|
| Model<br>ZH05DS-06-06-06                                 | Α          | В      | С    | D    | øE           | F         | øG  | н        |  |
| ZH05DL-06-06-06  | 58.5       |        |      |      |              |           |     |          |  |
| ZH07DS-06-06-06  | 61         | 14.2   | 34   | 22   | 6            | 16.8      | 3.2 | 16.8     |  |
| ZH07DL-06-06-06  | -          |        |      |      |              |           |     |          |  |
| ZH10DS-06-06-08  | 66         | 17.2   | 37   | 23   | 6            | 16.8      | 4.2 | 16.8     |  |
| ZH10DL-06-06-08<br>ZH13DS-08-10-10                       | 70<br>74.5 |        |      |      |              |           |     | <u> </u> |  |
| ZH13DL-08-10-10  | 79.5       | 20     | 42.5 | 27.5 | 8            | 18.7      | 4.2 | 21.6     |  |
| ZH15DS-10-12-12  | 93.3       | 22.5   | 47   | 20.5 | 10           | 21.6      | 4.2 | 21.8     |  |
| ZH15DL-10-12-12  | 93.3       | 22.0   | 47   | 29.0 | 29.5 10      |           | 4.2 | 21.0     |  |
| Model  | I          | øJ     | К    | L    | м            | øN        | 0   | Р        |  |
| ZH05DS-06-06-06  |            | 00     | ĸ    |      | 141          | <b>UN</b> |     | -        |  |
| ZH05DL-06-06-06  | 16.8       | 6      | 24   | 21   | 7.8          | 6         | 17  | 24       |  |
| ZH07DS-06-06-06  | 10.0       | 0      | 24   | 22   | 1.0          | 0         | 17  | 24       |  |
| ZH07DL-06-06-06<br>ZH10DS-06-06-08                       |            |        |      |      |              |           |     |          |  |
| ZH10DS-06-06-08  | 18.7       | 6      | 26   | 24.5 | 9.6          | 8         | 20  | 28       |  |
| ZH13DS-08-10-10  |            | 10     |      |      |              |           |     |          |  |
| ZH13DL-08-10-10  | 21.6       | 10     | 28   | 27   | 10.7         | 10        | 22  | 30       |  |
| ZH15DS-10-12-12  | 21.6       | 12     | 31.5 | 33   | 12           | 12        | 27  | 35       |  |
| ZH15DL-10-12-12  |            |        |      |      |              |           |     |          |  |
| Model  | A          | В      | С    | D    | øE           | F         | øG  | н        |  |
| ZH05DS-06-01-06  |            |        | ~    | 5    | WE           | r         | øu  | .1       |  |
| ZH05DL-06-01-06  | 58.5       | 14.2   | 41 5 | 29.5 | 6            | 16.8      | 20  | 12       |  |
| ZH07DS-06-01-06  | 61         | 14.2   | 41.5 | 29.5 | 6            | 16.8      | 3.2 |          |  |
| ZH07DL-06-01-06  |            |        |      |      |              |           |     |          |  |
| ZH10DS-06-01-08<br>ZH10DL-06-01-08                       | 66<br>70   | 17.2   | 44.5 | 30.5 | 6            | 16.8      | 4.2 | 12       |  |
| ZH13DS-08-02-10  | 74.5       |        |      |      |              |           |     |          |  |
| ZH13DL-08-02-10  | 79.5       | 20     | 53.5 | 38.5 | 8            | 18.7      | 4.2 | 17       |  |
| ZH15DS-10-03-12  | 93.3       | 22.5   | 58.5 | 41   | 10           | 21.6      | 4.2 | 19       |  |
| ZH15DL-10-03-12<br>ZH05DS-06-F01-06                      |            |        |      |      |              | -         |     |          |  |
| ZH05DL-06-F01-06   | 58.5       |        |      |      | 6            | 16.8      | 3.2 | 12       |  |
| ZH07DS-06-F01-06   | 61         | 14.2   | 41.5 | 29.5 |              |           |     |          |  |
| ZH07DL-06-F01-06   | • ·        |        |      |      |              |           |     |          |  |
| ZH10DS-06-F01-08   | 66         | 17.2   | 44.5 | 30.5 | 6            | 16.8      | 4.2 | 12       |  |
| ZH10DL-06-F01-08<br>ZH13DS-08-F02-10                     | 70<br>74.5 |        |      |      |              |           |     |          |  |
| ZH13DL-08-F02-10   | 79.5       | 20     | 54   | 39   | 8            | 18.7      | 4.2 | 17       |  |
| ZH15DS-10-F03-12   | 93.3       | 22.5   | 58.5 | 41   | 10           | 21.6      | 4.2 | 19       |  |
| ZH15DL-10-F03-12   | 00.0       | 22.0   | 00.0 | 41   | 10           | 21.0      | 7.2 |          |  |
| Model  | I          | J      | К    | L    | М            | øN        | 0   | Р        |  |
| ZH05DS-06-01-06  |            |        |      | 21   |              |           |     |          |  |
| ZH05DL-06-01-06  | 16.8       | Rc 1/8 | 24   |      | 7.8          | 6         | 17  | 24       |  |
| ZH07DS-06-01-06<br>ZH07DL-06-01-06                       |            |        |      | 22   |              |           |     |          |  |
| ZH10DS-06-01-08  |            | D 1/   |      |      |              | _         |     |          |  |
| ZH10DL-06-01-08  | 18.7       | Rc 1/8 | 26   | 24.5 | 9.6          | 8         | 20  | 28       |  |
| ZH13DS-08-02-10  | 21.6       | Rc 1/4 | 28   | 27   | 10.7         | 10        | 22  | 30       |  |
| ZH13DL-08-02-10<br>ZH15DS-10-03-12                       |            |        |      |      |              |           |     |          |  |
| ZH15DL-10-03-12  | 21.6       | Rc 3/8 | 31.5 | 33   | 12           | 12        | 27  | 35       |  |
| ZH05DS-06-F01-06   |            |        |      | 21   | 7.8          | 6         |     |          |  |
| ZH05DL-06-F01-06   | 16.8       | G 1/8  | 24   | 21   |              |           | 17  | 24       |  |
| ZH07DS-06-F01-06<br>ZH07DL-06-F01-06                     |            |        |      | 22   |              |           | .,  |          |  |
| ZH07DL-06-F01-06<br>ZH10DS-06-F01-08                     |            |        |      |      |              |           |     |          |  |
| ZH10DL-06-F01-08   | 18.7       | G 1⁄8  | 26   | 24.5 | 9.6          | 8         | 20  | 28       |  |
| ZH13DS-08-F02-10   | 21.6       | G 1⁄4  | 28   | 27   | 10.7         | 10        | 22  | 30       |  |
| ZH13DL-08-F02-10   |            | - / *  |      |      |              |           |     |          |  |
|  |            |        |      |      |              |           |     |          |  |
| ZH15DS-10-F03-12<br>ZH15DL-10-F03-12                     | 21.6       | G 3⁄8  | 31.5 | 32.8 | 12           | 12        | 27  | 35       |  |
| ZH15DS-10-F03-12<br>ZH15DL-10-F03-12<br>* Please contact |            |        |      |      |              |           |     |          |  |