# Machine tap extension with internal cooling For the use of machine taps with internal cooling



### Application:

For extending machine taps in conjunction with deep and difficult to reach threads on CNC and conventional machines, in tapping chucks or quick-change chucks.



• Steel tool holder with collet chuck and clamping nut; steel shank of the extension pursuant to DIN for high requirements for process reliability and service life

## Advantage:

- Very flexible and fast solution as there is no need to procure special machine taps
- User-friendly handling and short retooling times
- Excellent value for money

| Art. no.                                  | 13533 221 |
|---|-----------|
| Brand                                     | ORION     |
| Manufacturer Part Number                  | 13533221  |
| Suitable for DIN 374/376 screw tap        | M18       |
| Suitable for screw tap square socket size | 11 mm     |
| Size of square                            | 11 mm     |
| Collect depth                             | 46 mm     |
| Collet chuck diameter                     | 14 mm     |
| Collect outer diameter                    | 22 mm     |
| Shank diameter                            | 14 mm     |
| Length                                    | 200 mm    |
| Shaft length                              | 90 mm     |
| Gross Weight                              | 0.407 kg  |
| Product Group                             | 1DD       |

### EAN

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