SIEMENS

Data sheet

6AG2512-1SK01-4AB0



SIPLUS ET 200SP CPU 1512SP F-1 PN rail based on 6ES7512-1SK01-0AB0 with conformal coating, -40...+70 °C, OT4 with ST1/2 (+85 °C for 10 minutes), no pluggable BusAdapter, central processing unit with work memory 300 KB for program and 1 MB for data, 1st interface, PROFINET IRT with 3-port switch, 48 ns bit performance, SIMATIC Memory Card required,

Figure similar

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General information	
Product type designation	CPU 1512SP F-1 PN
Product function	
I&M data	Yes; I&M0 to I&M3
 Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
Isochronous mode	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 µs
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	see entry ID: 109746275
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
l²t	0.14 A ² ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	300 kbyte
• integrated (for data)	1 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	

for hit an anational to a	40
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
for fixed point arithmetic, typ.	77 ns
for floating point arithmetic, typ.	307 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
 Number range 	0 65 535
• Size, max.	200 kbyte
FC	
Number range	0 65 535
Size, max.	200 kbyte
OB	
• Size, max.	200 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
S7 counter • Number	2 048
	2 048
Number Retentivity	
Number Retentivity — adjustable	2 048 Yes
Number Retentivity — adjustable IEC counter	Yes
Number Retentivity — adjustable IEC counter Number	
Number Retentivity — adjustable IEC counter Number Retentivity	Yes Any (only limited by the main memory)
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable	Yes
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 Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number 	Yes Any (only limited by the main memory)
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 Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable 	Yes Any (only limited by the main memory) Yes
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer	Yes Any (only limited by the main memory) Yes 2 048 Yes
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number	Yes Any (only limited by the main memory) Yes 2 048
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity Retentivity Retentivity — Retentivity — Retentivity — Retentivity Retentivity Retentivity	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
 Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Retentivity — adjustable 	Yes Any (only limited by the main memory) Yes 2 048 Yes
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Data areas and their retentivity	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes
 Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Retentivity — adjustable 	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs,
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
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 Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable 	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
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Number of IO modules I/O address area Inputs Outputs Outputs Outputs Outputs Outputs Outputs (volume) Skbyte Outputs (volume) Skbyte Address space per module Address space per module, max. Address space per station	
 Inputs Outputs Outputs Outputs are in the process image Per integrated IO subsystem Inputs (volume) 8 kbyte Outputs (volume) 8 kbyte Per CM/CP Inputs (volume) 8 kbyte Outputs (volume) 8 kbyte Outputs (volume) 8 kbyte Subprocess images Number of subprocess images, max. Address space per module Address space per module, max. Address space per station 	
● Outputs per integrated IO subsystem — Inputs (volume) — Outputs (volume) 8 kbyte — Outputs (volume) 9 8 kbyte per CM/CP — Inputs (volume) 8 kbyte — Outputs (volume) 8 kbyte Subprocess images ● Number of subprocess images, max. Address space per module ● Address space per module, max. 288 byte; For input and output data respectively Address space per station	
per integrated IO subsystem — Inputs (volume)	
- Inputs (volume) - Outputs (volume) 8 kbyte per CM/CP - Inputs (volume) 8 kbyte - Outputs (volume) 8 kbyte Subprocess images Number of subprocess images, max. Address space per module Address space per module, max. 288 byte; For input and output data respectively Address space per station	
— Outputs (volume) per CM/CP — Inputs (volume) — Outputs (volume) 8 kbyte — Outputs (volume) 8 kbyte Subprocess images Number of subprocess images, max. 32 Address space per module Address space per module, max. 288 byte; For input and output data respectively Address space per station	
per CM/CP — Inputs (volume) 8 kbyte — Outputs (volume) 8 kbyte Subprocess images • Number of subprocess images, max. 32 Address space per module • Address space per module, max. 288 byte; For input and output data respectively Address space per station	
 — Inputs (volume) — Outputs (volume) 8 kbyte Subprocess images Number of subprocess images, max. Address space per module Address space per module, max. Address space per station 288 byte; For input and output data respectively	
— Outputs (volume) Subprocess images Number of subprocess images, max. Address space per module Address space per module, max. 288 byte; For input and output data respectively Address space per station	
Subprocess images • Number of subprocess images, max. Address space per module • Address space per module, max. 288 byte; For input and output data respectively Address space per station	
 Number of subprocess images, max. Address space per module Address space per module, max. Address space per station 288 byte; For input and output data respectively	
Address space per module • Address space per module, max. 288 byte; For input and output data respectively Address space per station	
Address space per module, max. 288 byte; For input and output data respectively Address space per station	
Address space per station	
2 FCO buts for control inputs and cutoutes depending on configure	
 Address space per station, max. 2 560 byte; for central inputs and outputs; depending on configuration 	ation; 2 048
bytes for ET 200SP modules + 512 bytes for ET 200AL modules	
Hardware configuration	
Number of distributed IO systems 32; A distributed I/O system is characterized not only by the integring distributed I/O via PROFINET or PROFIBUS communication mod by the connection of I/O via AS-i master modules or links (e.g. IE/	ules, but also
Number of DP masters	
• Via CM	
Number of IO Controllers	
• integrated 1	
• Via CM 0	
Rack	
Modules per rack, max. 80; CPU + 64 modules + server module (mounting width max. 1 m 200AL modules; > 60 °C ambient temperature CPU + 32 modules module + 16 ET 200AL modules	
• Quantity of operable ET 200SP modules, max. 64; > 60 °C ambient temperature: 32 modules	
Quantity of operable ET 200AL modules, max.	
Number of lines, max.	
PtP CM	
• Number of PtP CMs is only limited by the number slots	of available
Time of day	
Clock	
• Type Hardware clock	
Backup time 6 wk; At 40 °C ambient temperature, typically	
Deviation per day, max. 10 s; Typ.: 2 s	
Operating hours counter	
• Number 16	
Clock synchronization	
• supported Yes	
• to DP, master Yes; Via CM DP module	
• to DP, slave Yes; Via CM DP module	
• in AS, master	
• in AS, slave Yes	
• on Ethernet via NTP Yes	
Interfaces	
Number of PROFINET interfaces 1	
Number of PROFIBUS interfaces 1; Via CM DP module	
Optical interface No	
1. Interface	
Interface types P I 45 (Ethornot) Voc: V1 P2	
• RJ 45 (Ethernet) Yes; X1 P3	
Number of ports 1 Number of Pool (NECTION CONTROL CONTR	
BusAdapter (PROFINET) No	
Protocols Van ID-4	
• IP protocol Yes; IPv4	
PROFINET IO Controller Yes	

PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
 Isochronous mode 	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	oornigarea aser aata
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum
for seria syste of 250 µ5	update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s:375~\mu s,625~\mu s3~875~\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
• RS 485	Yes; Via CM DP module
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
 Number of connections, max. 	48; Of which 4 each reserved for ES and HMI
Number of DP slaves, max.	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes

— Equidistance	No
Equidistance Isochronous mode	No
Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
 Number of connections, max. 	128; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	88
 Number of connections per CP/CM 	32
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	No
Media redundancy	
— Media redundancy	No
— MRP	No
 MRP interconnection, supported 	No
— MRPD	No
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
 User data per job, max. 	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
 Application authentication 	Yes
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 Number of connections, max. 	4
 Number of nodes of the client interfaces, 	1 000
recommended max.	

 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the
Number of nodes for user-defined server interfaces.	type "Reference namespace" 1 000
•	1 000
max.	
max. Further protocols	
	Yes; MODBUS TCP
Further protocols	Yes; MODBUS TCP
Further protocols • MODBUS	Yes; MODBUS TCP
Further protocols • MODBUS S7 message functions	
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max.	32
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block,
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Further protocols ■ MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ■ Number of program alarms ■ Number of alarms for system diagnostics ■ Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Further protocols • MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
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• Number of entries, may	1 000
 Number of entries, max. — of which powerfail-proof 	500
Traces	300
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	4, op to 012 NB of data per trace are possible
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
Monitoring of the supply voltage (PWR-LED)	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	i es
	Van Nata. The same and to be also we him to effect the same of the DLO
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for 	800
technology objects	
 Required Motion Control resources 	
 per speed-controlled axis 	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Isolation	
Isolation tested with	750 V DC (type test) and according to EN 50155 (routine test)
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
• SIL acc. to IEC 61508	SIL 3
• SIL in accordance with EN 50126, 50128, 50129	SIL 2; a higher safety integrity level is possible if tested and approved for the specific application under consideration of all local regulations.
Probability of failure (for service life of 20 years and repair time	
Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
 — High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09
Railway application	
• EN 50121-3-2	Yes; EMC for rail vehicles
• EN 50121-4	Yes; EMC for signal and telecommunications systems
• EN 50124-1	Yes; Railway applications - overvoltage category OV2; pollution degree PD2; rated surge voltage UNi = 0.5 kV; UNm = 24 V DC
• EN 50125-1	Yes; Rail vehicles - see ambient conditions
• EN 50125-2	Yes; Stationary electrical equipment - see ambient conditions
● EN 50125-3	Yes; Signal and telecommunications systems - see ambient conditions; vibrations and shocks: Application point outside of tracks (1 m to 3 m away from track)
• EN 50155	Yes; Rail vehicles - temperature class OT4, ST1/ST2, horizontal mounting position
• EN 61373	Yes; Rail vehicles - vibrations and shocks: Category 1 Class A/B
• Fire protection acc. to EN 45545-2	Yes; For proof of conformity, see Service & Support
Ambient conditions	
Ambient temperature during operation	

 horizontal installation, min. 	-40 °C; = Tmin (incl. condensation/frost)
 horizontal installation, max. 	70 °C; = Tmax; +85 °C for 10 min (OT4, ST1/ST2 acc. to EN 50155)
 vertical installation, min. 	-40 °C; = Tmin
vertical installation, max.	50 °C; = Tmax
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	2 000 m
Ambient air temperature-barometric pressure-altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m)
Relative humidity	
 With condensation, tested in accordance with IEC 60068- 2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
 Resistant to commercially available coolants and lubricants 	No
Use in stationary industrial systems	
 to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on land craft, rail vehicles and special-purpose vehicles	
to biologically active substances according to EN 60721-3-5	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request
to chemically active substances according to EN 60721-3-5	Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
to mechanically active substances according to EN 60721-3-5	Yes; Class 5S3 incl. sand, dust; *
Usage in industrial process technology	
Against chemically active substances acc. to EN	Yes; Class 3 (excluding trichlorethylene)
60654-4	· · · · · · · · · · · · · · · · · · ·
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
 Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
Coatings for printed circuit board assemblies acc. to EN	Yes; Class 2 for high reliability
61086	100, 0.000 2 10. 11.9.110.100.110,
 Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
• Electronic equipment on rolling stock acc. to EN 50155	Yes; Class PC2 protective coating acc. to EN 50155:2017
 Military testing according to MIL-I-46058C, Amendment 7 	Yes; Discoloration of coating possible during service life
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC- CC-830A 	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header	
Programming language	Vec. incl. faileafa
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	Voc
User program protection/password protection	Yes
Copy protection Plack protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time

• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	470 g
Other	
Note:	for use in railway applications, also observe the product information "SIPLUS extreme RAIL" A5E37661960A, Online Support article 109736776

last modified:

4/1/2022