




**3M** Science.  
Applied to Life.™

**3M Industrial Products for Metalworking**  
2019 Edition — Digital Version

# Engineered Metalworking Solutions

# 3M™ Roloc™ Discs

## 3M™ Cubitron™ II Roloc™ Durable Edge Disc 984F (cont)



UPC	Diameter	Grade	Max RPM	Min/Case
<b>Roloc™ TSM (Metal Button)</b> 				
051141-27706-6	3"	36+	20,000	50/200
051141-27714-1	3"	60+	20,000	50/200
051141-27707-3	4"	36+	12,000	25/100
051141-27715-8	4"	60+	12,000	25/100
051141-27723-3	4"	80+	12,000	25/100

†Made-to-Order

## 3M™ Fibre Disc 782C ■ for Carbon Steel

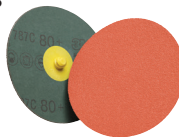
- Ideal choice for carbon steel
- Offer a faster cut and longer life than alumina zirconia (AZ) and conventional ceramic abrasives
- These discs require less grinding pressure for easier operation




UPC	Diameter	Grade	Qty/Case
<b>Roloc™ TR (Plastic Button)</b> 			
076308-89665-2	2"	36+	50/200
076308-89670-6	2"	60+	50/200
076308-89675-1	2"	80+	50/200
076308-89666-9	3"	36+	50/200
076308-89671-3	3"	60+	50/200
076308-89676-8	3"	80+	50/200
076308-89667-6	4"	36+	25/100
076308-89672-0	4"	60+	25/100
076308-89677-5	4"	80+	25/100
<b>Roloc™ TS (Plastic Button)</b> 			
076308-89685-0	4"	36+	25/100
076308-89686-7	4"	60+	25/100
076308-89687-4	4"	80+	25/100

## 3M™ Fibre Disc 787C ■ for stainless steel non-ferrous metals



- Optimized for stainless steel and non-ferrous metals like aluminum and titanium
- Cuts cooler, faster and lasts longer than alumina zirconia (AZ) and conventional ceramic discs in applications like weld removal, beveling, edge chamfering and more
- Made with 3M Precision-Shaped Grain, for outstanding speed and long life
- Great for grinding, weld removal, beveling and edge chamfering



UPC	Size	Grade	Qty
<b>Roloc™ TR (Plastic Button)</b> 			
076308-89689-8	2"	36+	50/200
076308-89694-2	2"	60+	50/200
076308-89699-7	2"	80+	50/200
076308-89704-8	2"	120+	50/200
076308-89690-4	3"	36+	50/200
076308-89695-9	3"	60+	50/200
076308-89700-0	3"	80+	50/200
076308-89705-5	3"	120+	50/200

■ Mild Steel ■ Stainless Steel


## 3M™ Fibre Disc 787C (cont)

UPC	Size	Grade	Qty
<b>Roloc™ TR (Plastic Button)</b> 			
076308-89691-1	4"	36+	25/100
076308-89696-6	4"	60+	25/100
076308-89701-7	4"	80+	25/100
076308-89706-2	4"	120+	25/100
<b>Roloc™ TS (Plastic Button)</b> 			
076308-89709-3	4"	36+	25/100
076308-89710-9	4"	60+	25/100
076308-89711-6	4"	80+	25/100
076308-89712-3	4"	120+	25/100

## 3M™ Roloc™ Disc 361F ■

- Aluminum oxide on a YF wt cloth backing
- General purpose grinding, blending and finishing on all metals



UPC	Diameter	Grade	Max RPM	Min/Case
<b>Roloc™ TR (Plastic Button)</b> 				
051144-11412-2	1"	36	30,000	50/500
051144-11411-5	1"	50	30,000	50/500
051144-11417-7	1"	60	30,000	50/500
051144-11416-0	1"	80	30,000	50/500
051144-11415-3	1"	P100	30,000	50/500
051144-11414-6	1"	P120	30,000	50/500
051144-11452-8†	1-1/2"	24	30,000	50/500
051144-22396-1	1-1/2"	36	30,000	50/500
051144-11137-4	1-1/2"	50	30,000	50/500
051144-22397-8	1-1/2"	60	30,000	50/500
051144-22407-4	1-1/2"	80	30,000	50/500
051144-22408-1	1-1/2"	P100	30,000	50/500
051144-22409-8	1-1/2"	P120	30,000	50/500
051144-11000-1	2"	24	25,000	50/200
051144-22398-5	2"	36	25,000	50/200
051144-22399-2	2"	50	25,000	50/200
051144-22400-5	2"	60	25,000	50/200
051144-22401-2	2"	80	25,000	50/200
051144-22402-9	2"	P100	25,000	50/200
051144-22403-6	2"	P120	25,000	50/200
051144-14559-1	2"	P150	25,000	50/200
051144-13873-9	2"	P180	25,000	50/200
051144-11419-1	2"	P240	25,000	50/200
051144-22392-3	3"	24	20,000	50/200
051144-22393-0	3"	36	20,000	50/200
051144-22394-7	3"	50	20,000	50/200
051144-22395-4	3"	60	20,000	50/200
051144-22404-3	3"	80	20,000	50/200
051144-22405-0	3"	P100	20,000	50/200
051144-22406-7	3"	P120	20,000	50/200
051144-82244-7	3"	P150	20,000	50/200
051144-11418-4	3"	P240	20,000	50/200
051144-76429-7	4"	36	12,000	25/100
051144-11421-4	4"	60	12,000	25/100
051144-11420-7	4"	80	12,000	25/100

†Made-to-Order

Chart continued on next page