Safety Data Sheet (1907/2006/EC)

WACKER

Mate	erial: 60008685 ELASTOSI	L® M 4600 A		
Vers	ion 4.0 (GB)	Print Date 05.01.2023	Date of last alteration: 15.11.2022	
SEC	CTION 1: Identification of the substan	nce/mixture and of the company/und	ertaking	
1.1	Product identifier			
	Commercial product name:	ELASTOSIL® M 4600 A		
I	This substance/ mixture contains nanoforms			
1.2	Relevant identified uses of the substance or mixture and uses advised against			
	Use of substance / preparation: Industrial. Raw material for: elastomer products .			
1.3	Details of the supplier of the safety data sheet			
	Manufacturer/distributor: Street/POB-No.: State/postal code/city: Telephone:	Wacker Chemie AG Hanns-Seidel-Platz 4 D 81737 München +49 89 6279-0		
	Contact point: Street/POB-No.: Postal code/city: Country: Telephone:	Wacker Chemicals Ltd. 2 Arlington Square, Downshire Way Bracknell RG12 1WA United Kingdom +44 1344 401 670		
	Information about the Safety Data Sheet:	Telephone eMail	+49 8677 83-4888 WLCP-MSDS@wacker.com	
1.4	Emergency telephone number			
	Emergency Information:		+44 1273 289451	

Emergency Information:

SECTION 2: Hazards identification

Classification of the substance or mixture 2.1

Classification according to Regulation (EC) No. 1272/2008:

Not a hazardous substance or mixture.

2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008:

No labeling according to GHS required.

2.3 Other hazards

The product contains substances which are relevant for the assessment in chapter 12.5.

Product can release hydrogen. Risk of hydrogen gas formation with water, alcohols, acids, metallic salts, amines and alkalis. In combination with oxygen, the released hydrogen can form oxyhydrogen.

Endocrine disrupting properties - human health: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Endocrine disrupting properties - environment: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

not applicable

3.2 **Mixtures**

3.2.1 Chemical characteristics

Polydimethylsiloxane with functional groups and auxiliaries for addition cross-linking

Safety Data Sheet (1907/2006/EC)

Material: 60008685

ELASTOSIL® M 4600 A

Date of last alteration: 15.11.2022

Version 4.0 (GB)

Print Date 05.01.2023

3.2.2 Hazardous ingredients

This material does not contain any ingredients above the permitted limit(s).

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) in amounts above $\geq 0.1\%$.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

In case of accident or if you feel unwell seek medical advice (show label or SDS where possible).

After contact with the eyes:

Rinse immediately with plenty of water. Seek medical advice in case of continuous irritation.

After contact with the skin:

Wash with plenty of water or water and soap. In the event of a visible skin change or other complaints, seek medical advice (show label or SDS where possible).

After inhalation:

Provide fresh air.

After swallowing:

Give several small portions of water to drink. Do not induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Any relevant information can be found in other parts of this section.

4.3 Indication of any immediate medical attention and special treatment needed

Further toxicology information in section 11 must be observed.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Fires can be controlled with water spray, foam or carbon dioxide. Larger fires are best fought with alcohol-resistant aqueous film forming foam (AFFF-AR).

Extinguishing media which must not be used for safety reasons:

water jet , extinguishing powder , halones .

5.2 Special hazards arising from the substance or mixture

Risk of hazardous gasses or fumes in the event of fire. Exposure to combustion products may be a health hazard! Hazardous combustion products: toxic and very toxic fumes . With the use of water-based extinguishing agents care is required because hydrogen can be released, which accumulates after extinguishing the fire in poorly ventilated or confined areas and may refire or cause an explosion. Foam carpets may also include hydrogen or flammable vapors, which can lead to surface bursts. Remove sources of ignition during cleaning and absorbing.

5.3 Advice for firefighters

Special protective equipment for fire fighting:

Use respiratory protection independent of recirculated air. Keep unprotected persons away.

General information:

Fires involving SiH polysiloxane materials can be difficult to extinguish under certain circumstances.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. If material is released indicate risk of slipping. Do not walk through spilled material.

Safety Data Sheet (1907/2006/EC)

Material: 60008685

ELASTOSIL® M 4600 A

Date of last alteration: 15.11.2022

Version 4.0 (GB)

Print Date 05.01.2023

6.2 Environmental precautions

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Contain any fluid that runs out using suitable material (e.g. earth). Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

6.3 Methods and material for containment and cleaning up

Take up mechanically and dispose of according to local/state/federal regulations. Do not flush away with water. For small amounts: Absorb with a neutral (non-acidic / non-basic) liquid binding material such as diatomaceous earth and dispose of according to government regulations. For large amounts: Liquids may be recovered using suction devices or pumps. Use only air driven or properly rated electrical eqiupment. Use vented recovery containers. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Silicone fluids are slippery; spills are a safety hazard. Apply sand or other inert granular material to improve traction.

Further information:

Exhaust vapours. Eliminate all sources of ignition. Consider explosion protection. Material designated for disposal must be segregated from incompatible substances or materials specified in Sect. 10. Do not blend contaminated material with uncontaminated material. Do not seal collecting vessel gas-tight. Observe notes under section 7.

6.4 Reference to other sections

Relevant information in other sections has to be considered. This applies in particular for information given on personal protective equipment (section 8) and on disposal (section 13).

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Precautions for safe handling:

Ensure adequate ventilation. Open and handle container with care. Keep container closed when not in use. Keep away from incompatible substances in accordance with section 10. Where possible, inert process equipment and blanket vessels, tanks and containers with nitrogen to reduce the available oxygen level. Contact WACKER for additional publications on the safe Handling of SiH Products. Avoid formation of aerosols. In case of aerosol formation special protective measures are required (exhausting by suction, respiratory protection). Spilled substance increases risk of slipping. Observe information in section 8.

Precautions against fire and explosion:

Product can release hydrogen. Flammable vapors may accumulate and form explosive mixtures with air in containers, process vessels, including partial, empty and uncleaned containers and vessels, or other enclosed spaces. Keep away from sources of ignition and do not smoke. Take precautionary measures against electrostatic charging. Cool endangered containers with water.

7.2 Conditions for safe storage, including any incompatibilities

Conditions for storage rooms and vessels:

Do not store in virgin glass containers with basic surface. Observe local/state/federal regulations.

Advice for storage of incompatible materials:

Do not store with: basic substances (e.g. alkalis, ammonia, amines), oxidizing agents, strong acids. Observe local/state/federal regulations.

Further information for storage:

Store in a dry and cool place. Protect against moisture. Store container in a well ventilated place.

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Maximum airborne concentrations at the workplace: exempt

8.2 Exposure controls

8.2.1 Exposure in the work place limited and controlled

General protection and hygiene measures:

Observe standard industrial hygiene practices for the handling of chemical substances. Do not eat, drink or smoke when handling.

Safety Data Sheet (1907/2006/EC)

Material: 60008685

ELASTOSIL® M 4600 A

Version 4.0 (GB)

Print Date 05.01.2023

Date of last alteration: 15.11.2022

Further information for system design and engineering measures

Observe information in section 7. Observe national regulatory requirements.

Personal protection equipment:

Respiratory protection

No personal respiratory protective equipment normally required.

In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit. Suitable respiratory equipment: Filtering half-face mask, according to acknowledged standards such as EN 149. Recommended Filter type: FFP1 or equivalent filter, according to acknowledged standards such as EN 149

Observe the equipment manufacturer's information and wear time limits for respirators.

Eye protection

Recommendation: protective goggles .

Hand protection

Use of protective gloves is recommended when handling the material, according to recognized standards such as EN374.

Recommended glove types: Protective gloves made of nitrile rubber thickness of the material: > 0,1 mm Breakthrough time: > 480 min

Recommended glove types: Protective gloves made of butyl rubber thickness of the material: > 0,3 mm Breakthrough time: > 480 min

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Note that, due to the numerous external influences (such as temperature), a chemically resistant protective glove in daily use may have a service life that is considerably shorter than the measured break through time.

8.2.2 Exposure to the environment limited and controlled

Prevent material from entering surface waters, drains or sewers and soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Property:	Value:	Method:
Physical state	liquid	
Colour:	colourless dark	
Odour:	faint	
Odour Threshold	no data available	
Melting point	exempt	
Boiling point/boiling range	exempt	
Lower explosion limit	exempt	
Upper explosion limit		
Flash point	321 °C	(DIN 51376)
Ignition temperature		(DIN 51794)
Thermal decomposition	200 °C	
рН	Not applicable. Insoluble in water.	
Viscosity, kinematic	no data available	
Viscosity, dynamic	20000 mPa.s at 23 °C	(Brookfield)
Water solubility	practically insoluble	
Partition coefficient: n-octanol/water:	not applicable	
Vapour pressure:	exempt	
Density	1,1 g/cm³ (25 °C; 1013 hPa)	(DIN 53217)
Relative vapour density	no data available	
Particle Size Distribution	Not applicable.	

Safety Data Sheet (1907/2006/EC)

Material:	60008685

ELASTOSIL® M 4600 A

Date of last alteration: 15.11.2022

Version 4.0 (GB)

Print Date 05.01.2023

9.2 Other information

According to previous experience spontaneous combustion temperature for polymer siloxane with SiH compounds is above 240 °C (464 °F). On a catalytically active surface ignition may occur at much lower temperature. This applies to porous or fibrous substances including those with alkaline surfaces, such as thermal insulation and cementaceous insulating materials. Explosion limits for released hydrogen: 4 - 75.6%(V).

Property:	Value:	Method:
Evaporation rate	no data available	
Molecular weight:	not applicable	

SECTION 10: Stability and reactivity

10.1 – 10.3 Reactivity; Chemical stability; Possibility of hazardous reactions

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

Relevant information can possibly be found in other parts of this section.

10.4 Conditions to avoid

Moisture, heat, open flames, and other sources of ignition. Contact with contaminated piping or vessels or with corroded and rusty containers can increase the rate of hydrogen formation. Observe information in section 7.

10.5 Incompatible materials

Proton-active substances. Reacts violently with: acids , basic substances (e.g. alkalis, ammonia, amines) . Reacts with: alcohols , water , moisture , oxidizing agents , catalyst . The reaction takes place with the formation of hydrogen.

10.6 Hazardous decomposition products

In contact with incompatible substances this material may quickly generate a large volume of flammable hydrogen gas. Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

11.1.1 Acute toxicity

Product details:

Exposure routes	Result/Effect
Oral	LD50 > 2000 mg/kg
	Species: Rat, Source: Conclusion by analogy
dermal	LD50 > 2000 mg/kg
	Species: Rat, Source: Conclusion by analogy

11.1.2 Skin corrosion/irritation

Product details:

No skin irritation (Species: Rabbit, Source: Conclusion by analogy)

11.1.3 Serious eye damage/eye irritation

Product details:

No eye irritation (Species: Rabbit, Source: Conclusion by analogy)

11.1.4 Respiratory or skin sensitisation

Product details:

Exposure routes	Result
Skin contact	Does not cause skin sensitisation.
	(Species: Guinea pig, Test system: Buehler Test, Method: OECD 406, Source: Conclusion by analogy)
Inhalation	No data available.

Safety Data Sheet (1907/2006/EC)

Material: 60008685

ELASTOSIL® M 4600 A

Version 4.0 (GB) Print Date 05.01.2023 Date of last alteration: 15.11.2022

11.1.5 Germ cell mutagenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.6 Carcinogenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.7 Reproductive toxicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.8 Specific target organ toxicity - single exposure

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.9 Specific target organ toxicity - repeated exposure

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.10 Aspiration hazard

Assessment:

Based on the physical-chemical properties of the product no aspiration hazard must be expected.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

11.2.2 Further toxicological information

None known.

SECTION 12: Ecological information

12.1 Toxicity

Assessment:

Evaluation on basis of physical-chemical properties: No expected damaging effects to aquatic organisms.

12.2 Persistence and degradability

Assessment:

Polymer component: biologically not degradable. Elimination by adsorption to activated sludge.

12.3 Bioaccumulative potential

Assessment:

Polymer component: No adverse effects expected.

12.4 Mobility in soil

Assessment:

Polymer component: insoluble in water.

12.5 Results of PBT and vPvB assessment

No data available.

Safety Data Sheet (1907/2006/EC)

Material: 60008685

ELASTOSIL® M 4600 A

Version 4.0 (GB)

Print Date 05.01.2023

Date of last alteration: 15.11.2022

12.6 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

none known

SECTION 13: Disposal considerations

13.1 Waste treatment methods

13.1.1 Material

14

14

Recommendation:

Risk of oxyhydrogen formation upon contact with the substances mentioned in 10. Material designated for disposal must be segregated from incompatible substances or materials specified in Sect. 10. Wastes of this material should not be mixed with other wastes. Provide measures such as vented bungs to ensure pressure relief in the waste containers. Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

13.1.2 Uncleaned packaging

Recommendation:

Containers may contain hazardous quantities of hydrogen gas. Uncleaned containers should not be reused to hold another material due to the potential for reaction between residual product and incompatible materials. Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

13.1.3 Waste Disposal Legislation Ref.No.(EC)

It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

SECTION 14: Transport information

14.1 – 14.4 UN number; UN proper shipping name; Transport hazard class(es); Packing group

	Road ADR: Valuation	Not regulated for transport
	Railway RID: Valuation	Not regulated for transport
	Transport by sea IMDG-Code: Valuation	Not regulated for transport
	Air transport ICAO-TI/IATA-DGR: Valuation	Not regulated for transport
1.5	Environmental hazards	
	Hazardous to the environment: no	
l.6	Special precautions for user	

Relevant information in other sections has to be considered.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

Bulk transport in tankers is not intended.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National and local regulations must be observed.

For information on labelling please refer to section 2 of this document.

Safety Data Sheet (1907/2006/EC)

Material: 60008685

ELASTOSIL® M 4600 A

Version 4.0 (GB)

Print Date 05.01.2023

Date of last alteration: 15.11.2022

Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances (Seveso III):

Not applicable

Relevant regulations:

SI 2002/1689: CHIP Regulations 2002
SI 2002/2677: COSHH Regulations 2002
SI 1999/3242: Management of Health & Safety at Work Regulations 1999
Health & Safety at Work Act 1974
SI 1993/1643: Environmental Protection Act 1993 & Subsidiary Regulations.
Other national and local measures relating to the workplace, pollution control, environmental protection and waste control.

Other specifications, restrictions and prohibitions:

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals: Not applicable

Regulation (EU) 2019/1148 on the marketing and use of explosives precursors - ANNEX I. RESTRICTED EXPLOSIVES PRECURSORS: Not applicable

Regulation (EU) 2019/1148 on the marketing and use of explosives precursors - ANNEX II. REPORTABLE EXPLOSIVES PRECURSORS: Not applicable

Details of international registration status

Relevant information about individual substance inventories, where available, is given below.

New Zealand This product is listed in, or complies with, the substance inventory. New Zealand NZIOC (New Zealand Inventory of Chemicals): This product is listed in, or complies with, the substance inventory. (For a correct interpretation of the New Zealand status, additional information like GHS classification or Group Standard is required.) Australia AIIC (Australian Inventory of Industrial Chemicals): This product is listed in, or complies with, the substance inventory. China IECSC (Inventory of Existing Chemical Substances in China):
This product is listed in, or complies with, the substance inventory. (For a correct interpretation of the New Zealand status, additional information like GHS classification or Group Standard is required.) Australia AllC (Australian Inventory of Industrial Chemicals): This product is listed in, or complies with, the substance inventory. China IECSC (Inventory of Existing Chemical Substances in China):
Australia interpretation of the New Zealand status, additional information like GHS classification or Group Standard is required.) Australia AIIC (Australian Inventory of Industrial Chemicals): This product is listed in, or complies with, the substance inventory. China IECSC (Inventory of Existing Chemical Substances in China):
Australia AIIC (Australian Inventory of Industrial Chemicals): This product is listed in, or complies with, the substance inventory. China IECSC (Inventory of Existing Chemical Substances in China):
China
China : IECSC (Inventory of Existing Chemical Substances in China):
This product is listed in, or complies with, the substance inventory.
Canada: DSL (Domestic Substance List):
This product is listed in, or complies with, the substance inventory.
Philippines: PICCS (Philippine Inventory of Chemicals and Chemical Substances):
This product is listed in, or complies with, the substance inventory.
United States of America (USA) : TSCA (Toxic Substance Control Act Chemical Substance Inventory):
All components of this product are listed as active or are in compliance with the substance inventory.
Taiwan: TCSI (Taiwan Chemical Substance Inventory):
This product is listed in, or complies with, the substance inventory. General note:
The Taiwanese chemicals regulation requires a phase 1 registration for TCSI-listed
or TCSI-compliant substances if imports to Taiwan or manufacturing in Taiwan
exceed the trigger quantity of 100 kg/a (for mixtures to be calculated per each
ingredient). It is the duty of the importing/manufacturing legal entity to take care of
this obligation.
European Economic Area (EEA) : REACH (Regulation (EC) No 1907/2006):
General note: the registration obligations for substances imported into the EEA or
manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by
the said supplier. The registration obligations for substances imported into the EEA
by customers or other downstream users must be fulfilled by the latter.
South Korea (Republic of Korea):: ÁREC (Act on Registration and Evaluation of Chemicals; "K-REACH"):
Please approach your regular contact for more detailed information.

15.2 Chemical safety assessment

Due to the results of the chemical safety assessment, exposure scenarios and identified uses are not of relevance for this safety data sheet.

Safety Data Sheet (1907/2006/EC)

Material: 60008685

ELASTOSIL® M 4600 A

Version 4.0 (GB)

Print Date 05.01.2023

Date of last alteration: 15.11.2022

SECTION 16: Other information

16.1 Material

The details in this document are based on the state of our knowledge at the time of revision. They do not constitute an assurance of the described product properties in terms of statutory warranty requirements.

The providing of this document to a recipient does not relieve the recipient of his or her responsibility toward compliance with all laws and stipulations applicable to the product. This applies in particular to the further sale or distribution of the product or substances or items containing the product, in other jurisdictions and with regard to the protection of third-party intellectual property rights. If the described product is processed or mixed with other substances or materials, the details stated in this document cannot be conferred to the resultant new product unless this has been expressly mentioned. If the product is repackaged, the recipient is obligated to additionally provide the required safety-related information.

WACKER restricts the use of its products inside the human body or in contact with bodily fluids and mucosa. For further details please review our Health Care Policy on www.wacker.com. WACKER may cancel any delivery obligation(s) if the Health Care Policy is not observed.

16.2 Further information:

Commas appearing in numerical data denote a decimal point. Vertical lines in the left-hand margin indicate changes compared with the previous version. This version supersedes all previous versions.

Key or legend to abbreviations and acronyms used in the safety data sheet

ABEK - Multi-Range Filter A, B, E, K; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; APF - Assigned Protection Factor; CAS No. - Chemical Abstracts Service Registry Number; DFG - German Research Foundation; DIN - German institute for standardization; DOC - Dissolved Organic Carbon; d/w - days per week; EC / CE / EG - European Community: EC50 / CE50 - Median effective concentration: ECHA - European Chemicals Agency: ED - endocrine disruptor: EG-RL - test method according to Regulation 440/2008; EN - European Standard; ERC - Environmental Release Category; g/cm³ gram per cubic centimeter; h - hour(s); H-Code - hazard statement code(s); hPa - Hectopascal; IATA Regs - International Air Transport Association (IATA) Dangerous Goods Regulations; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 / CI50 - half maximal inhibitory concentration; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IMDG Code - International Maritime Dangerous Goods Code; ISO - International Organization for Standardization; LC50 / CL50 - medium lethal concentration; LD50 / DL50 medium lethal dose; LOAEC - Lowest Observed Adverse Effect Concentration; LOAEL - Lowest Observed Adverse Effect Level; MARPOL - International Convention for the Prevention of Marine Pollution from Ships; mg/g - milligrams per gram; mg/kg milligrams per kilogram; mg/l - milligrams per liter; mg/m³ - milligrams per cubic meter; min - minutes; mJ - milligule; mm millimeter; mm²/s - square millimeter per second; mPa.s - Millipascal second(s); MSDS / SDB / SDS - safety data sheet; No Observed Adverse Effect Concentration; NOAEL - No Observed adverse effect level; NOEC - No Observed Effect Concentration; NOEL - No Observed Effect Level; OECD - Organization for Economic Cooperation and Development; PBT - persistent, bioaccumulative, toxic; PC - product category; P-Code - precautionary statement code(s); ppm - parts per million; PROC process category; RCP - reciprocal calculation-based procedure; RID - convention concerning international carriage by rail; SU sector of use: SVHC - substance of very high concern: Vol% - volume percent: UN No. - United Nations Dangerous Goods Number: vPvB - verv Persistent, verv Bioaccumulative

- End of Safety Data Sheet -

Safety Data Sheet (1907/2006/EC)

Material: 60008687

WACKER

ELASTOSIL® M 4600 B

Date of last alteration: 15.11.2022

Print Date 05.01.2023 Version 3.0 (GB) SECTION 1: Identification of the substance/mixture and of the company/undertaking 1.1 Product identifier **Commercial product name:** ELASTOSIL® M 4600 B Relevant identified uses of the substance or mixture and uses advised against 1.2 Use of substance / preparation: Industrial. Raw material for: elastomer products . Details of the supplier of the safety data sheet 1.3 Manufacturer/distributor: Wacker Chemie AG Street/POB-No.: Hanns-Seidel-Platz 4

State/postal code/city: Telephone: Contact point: Street/POB-No.: Postal code/city: Country: Telephone:

Information about the Safety Data Sheet:

1.4 **Emergency telephone number**

Emergency Information:

D 81737 München +49 89 6279-0

Wacker Chemicals Ltd. 2 Arlington Square, Downshire Way Bracknell RG12 1WA United Kingdom +44 1344 401 670

Telephone eMail

+49 8677 83-4888 WLCP-MSDS@wacker.com

+44 1273 289451

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008:

Not a hazardous substance or mixture.

2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008:

No labeling according to GHS required.

Other hazards 2.3

No data available.

Endocrine disrupting properties - human health: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Endocrine disrupting properties - environment: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 **Substances**

not applicable

3.2 **Mixtures**

3.2.1 Chemical characteristics

Polydimethylsiloxane with functional groups and auxiliaries for addition cross-linking

3.2.2 Hazardous ingredients

This material does not contain any ingredients above the permitted limit(s).

Safety Data Sheet (1907/2006/EC)

Material: 60008687

ELASTOSIL® M 4600 B

Version 3.0 (GB)

Print Date 05.01.2023

Date of last alteration: 15.11.2022

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) in amounts above $\geq 0.1\%$.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

In case of accident or if you feel unwell seek medical advice (show label or SDS where possible).

After contact with the eyes:

Rinse immediately with plenty of water. Seek medical advice in case of continuous irritation.

After contact with the skin:

Wipe off excess material with cloth or paper. Wash with plenty of water or water and soap. In the event of a visible skin change or other complaints, seek medical advice (show label or SDS where possible).

After inhalation:

Material cannot be inhaled under normal conditions.

After swallowing:

Give several small portions of water to drink. Do not induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Any relevant information can be found in other parts of this section.

4.3 Indication of any immediate medical attention and special treatment needed

Further toxicology information in section 11 must be observed.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

alcohol-resistant foam, carbon dioxide, water mist, sprinkler system, sand, extinguishing powder.

Extinguishing media which must not be used for safety reasons:

water jet .

5.2 Special hazards arising from the substance or mixture

Risk of hazardous gasses or fumes in the event of fire. Exposure to combustion products may be a health hazard! Hazardous combustion products: toxic and very toxic fumes .

5.3 Advice for firefighters

Special protective equipment for fire fighting:

Use respiratory protection independent of recirculated air. Keep unprotected persons away.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. If material is released indicate risk of slipping. Do not walk through spilled material.

6.2 Environmental precautions

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

6.3 Methods and material for containment and cleaning up

Scoop up large quantities after dusting surfaces with sand or Fuller's earth to prevent sticking. Sweep or scrape up the spilled material and place in an appropriate chemical waste container. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Apply sand or other inert granular material to improve traction.

Safety Data Sheet (1907/2006/EC)

Material: 60008687

ELASTOSIL® M 4600 B

Date of last alteration: 15.11.2022

Version 3.0 (GB)

Print Date 05.01.2023

6.4 Reference to other sections

Relevant information in other sections has to be considered. This applies in particular for information given on personal protective equipment (section 8) and on disposal (section 13).

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Precautions for safe handling: Observe information in section 8.

Precautions against fire and explosion: Observe the general rules for fire prevention.

7.2 Conditions for safe storage, including any incompatibilities

Conditions for storage rooms and vessels: Observe local/state/federal regulations.

Advice for storage of incompatible materials: Observe local/state/federal regulations.

Further information for storage: Store in a dry and cool place.

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Maximum airborne concentrations at the workplace: exempt

8.2 Exposure controls

8.2.1 Exposure in the work place limited and controlled

General protection and hygiene measures:

Observe standard industrial hygiene practices for the handling of chemical substances. Do not eat, drink or smoke when handling.

Further information for system design and engineering measures

Observe information in section 7. Observe national regulatory requirements.

Personal protection equipment:

Respiratory protection

No personal respiratory protective equipment normally required.

Eye protection

Recommendation: protective goggles .

Hand protection

Use of protective gloves is recommended when handling the material, according to recognized standards such as EN374.

Recommended glove types: Protective gloves made of nitrile rubber thickness of the material: > 0,1 mm Breakthrough time: > 480 min

Recommended glove types: Protective gloves made of butyl rubber thickness of the material: > 0,3 mm Breakthrough time: > 480 min

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Note that, due to the numerous external influences (such as temperature), a chemically resistant protective glove in daily use may have a service life that is considerably shorter than the measured break through time.

Safety Data Sheet (1907/2006/EC)

Material: 60008687

WACKER

ELASTOSIL® M 4600 B

Date of last alteration: 15.11.2022

Version 3.0 (GB)

Print Date 05.01.2023

8.2.2 Exposure to the environment limited and controlled

Prevent material from entering surface waters, drains or sewers and soil.

SECTION 9: Physical and chemical properties

9.1	1 Information on basic physical and chemical properties		
	Property:	Value:	Method:
	Physical state	liquid	
	Form:	paste	
	Colour:	colourless	
	Odour:	faint	
	Odour Threshold	no data available	
	Melting point	exempt	
	Boiling point/boiling range	exempt	
_	Lower explosion limit	exempt	
	Upper explosion limit	no data available	
	Flash point:	301 °C	(DIN 51376)
	Ignition temperature	425 °C	(DIN 51794)
	Thermal decomposition	200 °C	
_	рН	Not applicable. Insoluble in water.	
	Viscosity, kinematic	no data available	
	Viscosity, dynamic	10000 mPa.s at 23 °C	(Brookfield)
_	Water solubility	practically insoluble	
	Partition coefficient: n-octanol/water	not applicable	
	Vapour pressure	exempt	
_	Density	1 g/cm³ (25 °C; 1013 hPa)	(DIN 53217)
	Relative vapour density	no data available	
	Particle Size Distribution	Not applicable.	
9.2	Other information		
	No data available.		
	Property:	Value:	Method:
	Evaporation rate	no data available	
	Molecular weight	not applicable	

SECTION 10: Stability and reactivity

10.1 – 10.3 Reactivity; Chemical stability; Possibility of hazardous reactions

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

Relevant information can possibly be found in other parts of this section.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

If stored and handled properly: none known. Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

11.1.1 Acute toxicity

Safety Data Sheet (1907/2006/EC)

Material: 60008687

ELASTOSIL® M 4600 B

Date of last alteration: 15.11.2022

Version 3.0 (GB)

Print Date 05.01.2023

Product details:

Exposure routes	Result/Effect
Oral	LD50 > 2000 mg/kg
	Neither mortality nor clinical signs of toxicity were observed with the given dose.
	Species: Rat, Method: OECD 423, Source: Conclusion by analogy
dermal	LD50 > 2000 mg/kg
	Species: Rabbit, Source: Expert judgement

11.1.2 Skin corrosion/irritation

Product details:

No skin irritation	
(Species: Rabbit, Source: Conclusion by analogy)	

11.1.3 Serious eye damage/eye irritation

Product details:

No eye irritation (Species: Rabbit, Source: Conclusion by analogy)

11.1.4 Respiratory or skin sensitisation

Product details:

Exposure routes	Result
Skin contact	Does not cause skin sensitisation.
	(Species: Guinea pig, Test system: Buehler Test, Method: OECD 406, Source: Conclusion by analogy)
Inhalation	No data available.

11.1.5 Germ cell mutagenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.6 Carcinogenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.7 Reproductive toxicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.8 Specific target organ toxicity - single exposure

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.9 Specific target organ toxicity - repeated exposure

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.10 Aspiration hazard

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Safety Data Sheet (1907/2006/EC)

Material: 60008687

ELASTOSIL® M 4600 B

Date of last alteration: 15.11.2022

Version 3.0 (GB)

Print Date 05.01.2023

11.2.2 Further toxicological information

None known.

SECTION 12: Ecological information

12.1 Toxicity

Assessment:

Based on available data no effects on aquatic organisms that are relevant for classification must be expected for the product up to its limits of water solubility. According to current knowledge adverse effects on water purification plants are not expected.

Product details:

Result/Effect	Species/Test system	Source
LL50: > 1000 mg/l (nominal)	static test	literature
The effect level is greater than the maximum achievable	Fish (96 h)	(Polydimethylsiloxan
concentration. The value refers to the water-		e)
accommodated fraction (WAF).		
EC50: > 0,0001 mg/l (measured)	static test	literature
The effect level is greater than the maximum achievable	Daphnia magna (Water flea) (48 h)	(Polydimethylsiloxan
concentration. The value refers to the water-		e)
accommodated fraction (WAF).		
IC50 (Growth rate): > 100000 mg/l (nominal)	static test	literature
The effect level is greater than the maximum achievable	Skeletonema costatum (marine diatom) (72 h)	(Polydimethylsiloxan
concentration. The value refers to the water-		e)
accommodated fraction (WAF).		
NOEC: > 10000 mg/kg	feeding study	literature
	Oncorhynchus mykiss (rainbow trout) (28 d)	(Polydimethylsiloxan e)
NOEC (mortality): > 500 mg/kg	exposure via sediment	literature
The exposure to treated sediment did not result in	Daphnia magna (Water flea) (21 d)	(Polydimethylsiloxan
effects.		e)
NOEC (Growth): > 500 mg/kg	exposure via sediment	literature
The exposure to treated sediment did not result in effects.	Daphnia magna (Water flea) (21 d)	(Polydimethylsiloxan e)
NOEC (reproduction rate): > 500 mg/kg	exposure via sediment	literature
The exposure to treated sediment did not result in	Daphnia magna (Water flea) (21 d)	(Polydimethylsiloxan
effects.		e)

12.2 Persistence and degradability

Assessment:

Silicone content: biologically not degradable. Elimination by adsorption to activated sludge.

12.3 Bioaccumulative potential

Assessment:

Polymer component: Bioaccumulation is not expected to occur.

12.4 Mobility in soil

Assessment:

Polymer component: insoluble in water. Adsorbs on soil.

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Safety Data Sheet (1907/2006/EC)

Material: 60008687

ELASTOSIL® M 4600 B

Date of last alteration: 15.11.2022

Version 3.0 (GB)

Print Date 05.01.2023

12.7 Other adverse effects

none known

SECTION 13: Disposal considerations

13.1 Waste treatment methods

13.1.1 Material

Recommendation:

Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

13.1.2 Uncleaned packaging

Recommendation:

Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

13.1.3 Waste Disposal Legislation Ref.No.(EC)

It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

SECTION 14: Transport information

14.1 – 14.4 UN number; UN proper shipping name; Transport hazard class(es); Packing group

Road ADR: Valuation:	Not regulated for transport
Railway RID: Valuation:	Not regulated for transport
Transport by sea IMDG-Code: Valuation:	Not regulated for transport
Air transport ICAO-TI/IATA-DGR: Valuation	Not regulated for transport
Environmontal bazards	

14.5 Environmental hazards

Hazardous to the environment: no

14.6 Special precautions for user

Relevant information in other sections has to be considered.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

Bulk transport in tankers is not intended.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National and local regulations must be observed.

For information on labelling please refer to section 2 of this document.

Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances (Seveso III):

Not applicable

Relevant regulations:

SI 2002/1689: CHIP Regulations 2002

- SI 2002/2677: COSHH Regulations 2002
- SI 1999/3242: Management of Health & Safety at Work Regulations 1999

Safety Data Sheet (1907/2006/EC)

Material: 60008687

ELASTOSIL® M 4600 B

Date of last alteration: 15.11.2022

Version 3.0 (GB)

Print Date 05.01.2023

Health & Safety at Work Act 1974

SI 1993/1643: Environmental Protection Act 1993 & Subsidiary Regulations.

Other national and local measures relating to the workplace, pollution control, environmental protection and waste control.

Other specifications, restrictions and prohibitions:

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals: Not applicable

Regulation (EU) 2019/1148 on the marketing and use of explosives precursors - ANNEX I. RESTRICTED EXPLOSIVES PRECURSORS: Not applicable

Regulation (EU) 2019/1148 on the marketing and use of explosives precursors - ANNEX II. REPORTABLE EXPLOSIVES PRECURSORS: Not applicable

Details of international registration status

Relevant information about individual substance inventories, where available, is given below.

Japan:	ENCS (Handbook of Existing and New Chemical Substances):
	This product is listed in, or complies with, the substance inventory.
New Zealand:	NZIOC (New Zealand Inventory of Chemicals):
	This product is listed in, or complies with, the substance inventory. (For a correct
	interpretation of the New Zealand status, additional information like GHS
	classification or Group Standard is required.)
Australia	AIIC (Australian Inventory of Industrial Chemicals):
	This product is listed in, or complies with, the substance inventory.
China:	IECSC (Inventory of Existing Chemical Substances in China):
	This product is listed in, or complies with, the substance inventory.
Canada:	
	This product is listed in, or complies with, the substance inventory.
Philippines:	PICCS (Philippine Inventory of Chemicals and Chemical Substances):
	This product is listed in, or complies with, the substance inventory.
United States of America (USA)	TSCA (Toxic Substance Control Act Chemical Substance Inventory):
	All components of this product are listed as active or are in compliance with the
	substance inventory.
Taiwan:	TCSI (Taiwan Chemical Substance Inventory):
	This product is listed in, or complies with, the substance inventory. General note:
	The Taiwanese chemicals regulation requires a phase 1 registration for TCSI-listed
	or TCSI-compliant substances if imports to Taiwan or manufacturing in Taiwan
	exceed the trigger quantity of 100 kg/a (for mixtures to be calculated per each
	ingredient). It is the duty of the importing/manufacturing legal entity to take care of
	this obligation.
European Economic Area (EEA):	REACH (Regulation (EC) No 1907/2006):
	General note: the registration obligations for substances imported into the EEA or
	manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by
	the said supplier. The registration obligations for substances imported into the EEA
South Karoo (Dopublic of Karoo)	by customers or other downstream users must be fulfilled by the latter.
South Korea (Republic of Korea):	AREC (Act on Registration and Evaluation of Chemicals; "K-REACH"):
	Please approach your regular contact for more detailed information.

15.2 Chemical safety assessment

Due to the results of the chemical safety assessment, exposure scenarios and identified uses are not of relevance for this safety data sheet.

Safety Data Sheet (1907/2006/EC)

Material: 60008687

ELASTOSIL® M 4600 B

Version 3.0 (GB)

Print Date 05.01.2023

Date of last alteration: 15.11.2022

SECTION 16: Other information

16.1 Material

The details in this document are based on the state of our knowledge at the time of revision. They do not constitute an assurance of the described product properties in terms of statutory warranty requirements.

The providing of this document to a recipient does not relieve the recipient of his or her responsibility toward compliance with all laws and stipulations applicable to the product. This applies in particular to the further sale or distribution of the product or substances or items containing the product, in other jurisdictions and with regard to the protection of third-party intellectual property rights. If the described product is processed or mixed with other substances or materials, the details stated in this document cannot be conferred to the resultant new product unless this has been expressly mentioned. If the product is repackaged, the recipient is obligated to additionally provide the required safety-related information.

WACKER restricts the use of its products inside the human body or in contact with bodily fluids and mucosa. For further details please review our Health Care Policy on www.wacker.com. WACKER may cancel any delivery obligation(s) if the Health Care Policy is not observed.

16.2 Further information:

Commas appearing in numerical data denote a decimal point. Vertical lines in the left-hand margin indicate changes compared with the previous version. This version supersedes all previous versions.

Key or legend to abbreviations and acronyms used in the safety data sheet

ABEK - Multi-Range Filter A, B, E, K; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; APF - Assigned Protection Factor; CAS No. - Chemical Abstracts Service Registry Number; DFG - German Research Foundation; DIN - German institute for standardization; DOC - Dissolved Organic Carbon; d/w - days per week; EC / CE / EG - European Community: EC50 / CE50 - Median effective concentration: ECHA - European Chemicals Agency: ED - endocrine disruptor: EG-RL - test method according to Regulation 440/2008; EN - European Standard; ERC - Environmental Release Category; g/cm³ gram per cubic centimeter; h - hour(s); H-Code - hazard statement code(s); hPa - Hectopascal; IATA Regs - International Air Transport Association (IATA) Dangerous Goods Regulations; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 / CI50 - half maximal inhibitory concentration; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IMDG Code - International Maritime Dangerous Goods Code; ISO - International Organization for Standardization; LC50 / CL50 - medium lethal concentration; LD50 / DL50 medium lethal dose; LOAEC - Lowest Observed Adverse Effect Concentration; LOAEL - Lowest Observed Adverse Effect Level; MARPOL - International Convention for the Prevention of Marine Pollution from Ships; mg/g - milligrams per gram; mg/kg milligrams per kilogram; mg/l - milligrams per liter; mg/m³ - milligrams per cubic meter; min - minutes; mJ - milligule; mm millimeter; mm²/s - square millimeter per second; mPa.s - Millipascal second(s); MSDS / SDB / SDS - safety data sheet; No Observed Adverse Effect Concentration; NOAEL - No Observed adverse effect level; NOEC - No Observed Effect Concentration; NOEL - No Observed Effect Level; OECD - Organization for Economic Cooperation and Development; PBT - persistent, bioaccumulative, toxic; PC - product category; P-Code - precautionary statement code(s); ppm - parts per million; PROC process category; RCP - reciprocal calculation-based procedure; RID - convention concerning international carriage by rail; SU sector of use: SVHC - substance of very high concern: Vol% - volume percent: UN No. - United Nations Dangerous Goods Number: vPvB - verv Persistent, verv Bioaccumulative

- End of Safety Data Sheet -