Miniature cutting insert, type AW HC5615 for chamfering and profile turning



Application

For chamfering and profile turning in the material groups of steel, stainless steel, special alloys, hard machining up to 65 HRC with high cutting speeds and medium cutting conditions.

Version

solid carbide cutting insert, 45° chamfer angle with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- user-friendly chamfering and profile turning and precise chamfers with excellent finish quality
- innovative coating technology for universal use with extremely demanding service life requirements

Art. no.	17128 140
Shaft diameter	6 mm
ISO name	AW
Length	51 mm
Clearance length	15 mm
Radius	0.2 mm
Chamfer angle	45 Degree
Bevel angle	45 Degree
Programming size	2.3 mm
Min. bore diameter	1 mm
Holder size	6
Machining direction	Right
Carbide type	HC5615
Material to be processed	Steel, Stainless steel, Special alloy, Hardened material

EAN-Code

4050293266719

