

Power chuck

In accordance with ISO 12164 (DIN 69893) UltraGrip 3.0

diebold

Application:

for clamping tools with straight shank, widely projecting cutting tools or extensions, and straight shanks in accordance with DIN 1835 A and B.

Execution:

- Optimum concentricity thanks to one-piece basic body at 2.5 x dia. $\leq 5 \mu\text{m}$.
- Maximum clamping force and stability due to clamping with roller clamping nut with needle bearings.
- Optimum concentricity thanks to one-piece basic body.
- Suitable for internal coolant supply through the tool up to 80 bar.
- Flexible thanks to the use of intermediate bushes, no. 23336.
- Universal application for heavy-duty HPC milling.

Advantage:

- Maintenance-free technology.
- Ideal for high feed rates.
- Vibration-damping design.
- High safety prevents milling shanks from being pulled out.
- For high cutting depths and therefore higher material removal rates.

Delivery:

1x UltraGrip3.0 power chuck HSK.



Art. no.	23762 002
Brand	DIEBOLD
Manufacturer Part Number	72.575.560.810
Tool holding device	HSK 63
Form	A
Clamping diameter	32 mm
Tapered diameter	63 mm
Projecting length	115 mm
Outer diameter	66 mm
Clearance length to collar	83 mm
Clamp in depth	89 mm
Wrench type	2
Coolant supply	Internal axial
Balancing quality	G 2.5 at 25 rpm
Gross Weight	1.963 kg
Product Group	293