

HSS hand reamer

for universal use up to 1000N/mm²

ORION[®]

Application:

For cutting H7 fit tolerances manually in through holes or with interrupted cutting conditions up to 1000 N/mm².



Execution:

- 6° left-hand spiral, uneven pitch and long notch shape

Advantage:

- Good bore hole quality (dimensional tolerance, roundness, surface quality)

Art. no.	11604 050
Brand	ORION
Manufacturer Part Number	11604050
Cutting material	HSS
Tolerance of fit	H7
Groove type	Left-hand twist, 6°
Cutting edge diameter	5 mm
Length	87 mm
Cutting edge length	44 mm
Number of cutting edges	6 PCS
Shank square	3.8 mm
Form	B
Gross Weight	0.012 kg
Product Group	104

EAN

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