

Miniature cutting insert, type AK HC5640

for inner grooves

ATORN®

Application

For internal recessing with radius in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

Version

- solid carbide cutting insert with inner cooling

Advantage

- tough cemented carbide type for broad application field
- stable geometry for cutting insert
- ideal for use with inefficient machines and unstable cutting conditions



Art. No.	17130 120
ISO name	AK
Shaft diameter	6 mm
Length	51 mm
Clearance length	15 mm
Radius	0.5 mm
Recessing width	1.0 mm
Programming size 2	1.6 mm
Programming size	2.8 mm
Min. bore diameter	6.1 mm
Machining direction	Right
Carbide type	HC5640
Material to be processed	Steel, Stainless steel, Non-ferrous metal, Cast metal

EAN-Code

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