

ISS	ZONE	REVISIONS			DESCRIPTION\PER REQUEST\DATE		

FLARE TO $\phi 8.3 \pm 0.07$

FORMING

25 REF.

STAMP (IF ANY)

RECOMMENDED CABLE STRIPPING DIM'S

NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

- BRASS PER QQ-B-626
- BRASS PER QQ-B-613
- NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
- NICKEL PL. 200 MIN. THICK OVER COPPER STRIKE
- GOLD PL. 3 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
- JIS H 3250, C 2700

1. CRIMPED FERRULE
HEX CRIMP SIZE .255"

2. CRIMPED CONTACT PIN
HEX CRIMP SIZE .068"

10	FERRULE	NOTE 6	NOTE 3	1	FR-75/66X127
9	INSULATOR	DELTRIN	NATURAL	1	B50000-11-36/1
8	CONTACT PIN	NOTE 1	NOTE 5	1	B50000-8-25/076
7	WASHER	NOTE 2	NOTE 3	1	WS-128/9X08
6	SPRING	SK5	NOTE 4	1	B50000-6
5	RETAINER RING	NOTE 1	NOTE 3	1	B50000-5
4	GASKET	RUBBER	RED	1	GS-115/8X15
3	INSULATOR	DELTRIN	NATURAL	1	B50000-3-75-A
2	BODY	NOTE 1	NOTE 3	1	B50000-2-56/39
1	SHELL	NOTE 1	NOTE 3	1	B50000-1-B

DIMENSIONS ARE IN MILLIMETERS			PART NO. B1121A1ND3G375	
UNLESS OTHERWISE SPECIFIED TOLERANCES			APPROVED	DATE 10-11-01'
0.5-6	=	± 0.2	CHECKED	DATE 10-11-01'
6-30	=	± 0.4	DRAWN	DATE 10-11-01'
30-120	=	± 0.6		
120-315	=	± 1		
315-1000	=	± 1.6		
1000-2000	=	± 2.4		

TITLE		Amphenol
DRAWING NO.		KJ-B1121A1-ND3G-62AU-75
ITEM NO.		