



the sensor people





Part no.: 50122715 FT328.W3/2N-M12 Energetic diffuse sensor







Figure can vary

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Technical data

Basic data	
Series	328
Operating principle	Diffuse reflection principle
operating principle	Dillase relication principle
Special design	
Special design	90° - angular optics
Optical data	
Operating range	Guaranteed operating range
Operating range, white 90%	0.002 0.1 m
Operating range, gray 50%	0.005 0.092 m
Operating range, gray 18%	0.007 0.076 m
Operating range, black 6%	0.008 0.065 m
Operating range limit	Typical operating range
Operating range limit, white 90%	0.002 0.12 m
Operating range limit, gray 50%	0.005 0.11 m
Operating range limit, gray 18%	0.007 0.092 m
Operating range limit, black 6%	0.008 0.08 m
Light source	LED , Red
LED light wavelength	620 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
Electrical data	
Protective circuit	Polarity reversal protection Short circuit protected
Performance data	
Supply voltage U _B	10 30 V , DC , Incl. residual ripple
Residual ripple	0 15 % , From U _B
Open-circuit current	0 20 mA
Outputs	
Number of digital switching outputs	2 Piece(s)
Switching outputs	
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U _B -2.5V) low: ≤2.5V
Switching output 1	1011. =2.01
Assignment	Connection 1, pin 4
Switching element	Transistor , NPN
Switching principle	Light switching
Switching output 2	
Assignment	Connection 1, pin 2
Switching element	Transistor , NPN
Switching principle	Dark switching
Or r	· · · · · · · · · · · · · · · · ·
Timing	
Switching frequency	500 Hz



Response time	1 ms
Readiness delay	300 ms

Connector	
Signal OUT Voltage supply	
M12	
Male	
Plastic	
4 -pin	
A-coded	
	Signal OUT Voltage supply M12 Male Plastic 4 -pin

Mechanical data	
Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 61 mm
Housing material	Plastic Stainless steel , V2A , ABS
Lens cover material	Plastic
Net weight	20 g
Housing color	Black Silver

Operation and display	
Type of display	LED
Number of LEDs	1 Piece(s)
Operational controls	Teach button

Environmental data	
Ambient temperature, operation	-40 60 °C
Ambient temperature, storage	-40 70 °C

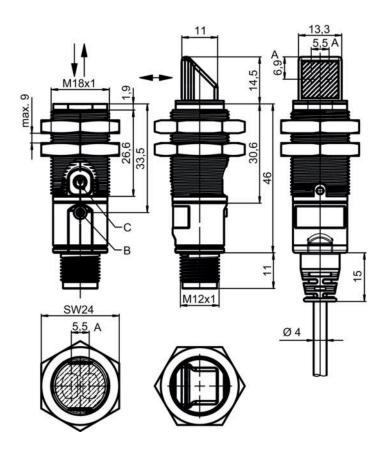
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27270903
eCl@ss 9.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821

Dimensioned drawings

All dimensions in millimeters



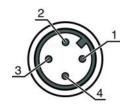


A Optical axis B Indicator diode C Teach button

Electrical connection

Connection 1	
Type of connection	Connector
Function	Signal OUT Voltage supply
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

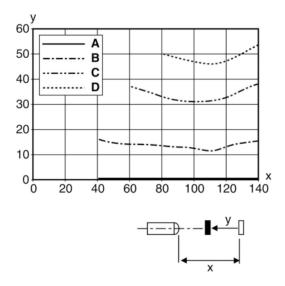
Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1





Diagrams

Typ. black/white behavior



- Range [mm] Reduction of range [mm]
- White 90%
- **Gray 50%**
- y A B C D Gray 18% Black 6%

Fading: black/white error < 50 %

The black/white error is calculated from the operating range against white and the reduction of the operating range against black:

black/white error = reduction of the operating range against black / operating range against white x 100%

Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle: PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Υ	Light type: n/a: red light l: infrared light
AAAF	Preset range (optional): n/a: operating range acc. to data sheet XXXX: preset range [mm]

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ВВ	Equipment: n/a: axial optics W: 90° angular optics 3: teach-in via button
СС	Switching output / function (OUT1 = pin 4, OUT2 = pin 2):: 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection: n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)
- \bullet $\;$ Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 $^{\circ}\text{C}$
- · With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Connection technology - Connection cables

Pa	Part no.	Designation	Article	Description
501		KD U-M12-4A- √1-050		Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

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Part no.	Designation	Article	Description
50130690	KD U-M12-4W- V1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
Offi	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
00	50126631 **	BT 328M	Fastening	Contains: 2x M18 mounting nut Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

^{**} Included in delivery contents

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.

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