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the sensor people

Part no.: 68021210
MLC520R20-1050G
Safety light curtain receiver

Figure can vary

Contents

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1 / 6

Technical data

Basic data	
Series	MLC 500
Device type	Receiver
Cascading	Guest
Contains	2x BT-NC sliding block
Application	Hand protection

Characteristic parameters	
Type	4 , IEC/EN 61496
SIL	3 , IEC 61508
SILCL	3 , IEC/EN 62061
Performance Level (PL)	e , EN ISO 13849-1
Mission time T_M	20 years , EN ISO 13849-1
Category	4 , EN ISO 13849

Protective field data	
Resolution	20 mm
Protective field height	1,050 mm

Optical data	
Number of beams	84 Piece(s)

Timing	
Response time	18 ms

Connection	
Number of connections	1 Piece(s)

Connection 1	
Type of connection	Cable with connector
Function	Cascade, Host In Cascade, Middle Guest In
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin

Mechanical data	
Dimension (W x H x L)	29 mm x 1,064 mm x 53 mm
Housing material	Metal , Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	1,173 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Mounting bracket Swivel mount

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2 / 6

Environmental data	
Ambient temperature, operation	0 ... 55 °C
Ambient temperature, storage	-30 ... 70 °C
Relative humidity (non-condensing)	0 ... 95 %

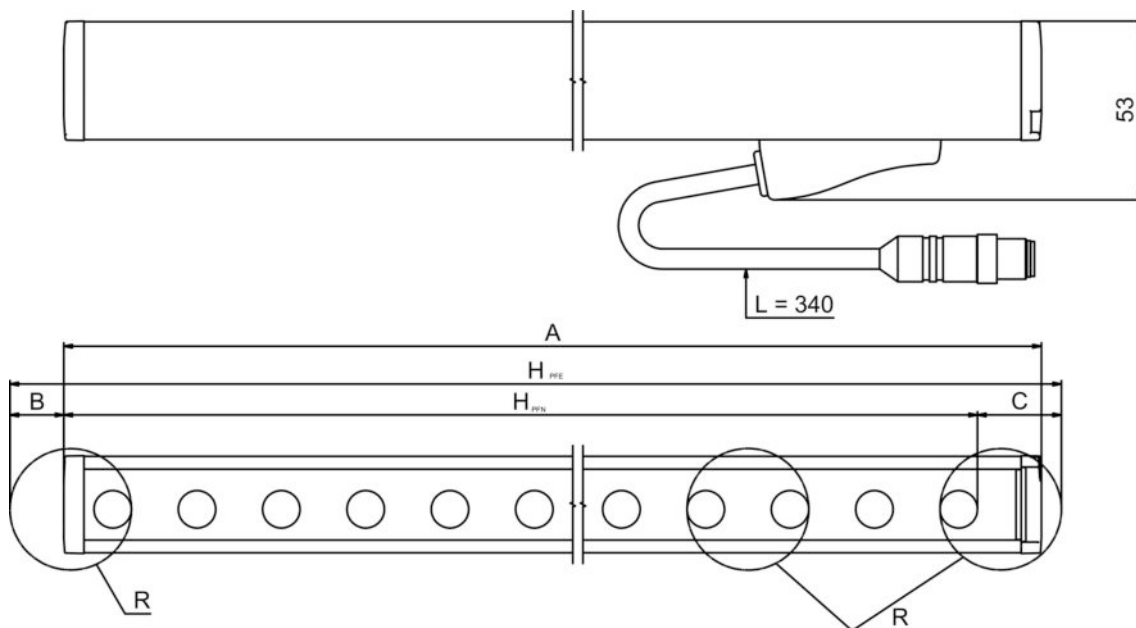| *Certifications*	
Degree of protection	IP 65
Protection class	III
Certifications	c CSA US c TÜV NRTL US TÜV Süd
Vibration resistance	50 m/s²
Shock resistance	100 m/s²
US patents	US 6,418,546 B

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$

H_{PFE} Effective protective field height = 1067 mm
H_{PFN} Nominal protective field height = 1050 mm
A Total height = 1064 mm
B 7 mm
C 10 mm

Part no.: 68021210 – MLC520R20-1050G – Safety light curtain receiver

R   Effective protective field height H$_{PFE}$ goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1	
Type of connection	Cable with connector
Function	Cascade, Host In Cascade, Middle Guest In
Cable length	330 mm
Sheathing material	PUR
Cable color	Black
Type of stranding	Pair stranding (twisted pair)
Wire cross section	0.14 mm²
Thread size	M12
Type	Male
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Suitable transmitters

	Part no.	Designation	Article	Description
	68020210	MLC500T20-1050G	Safety light curtain transmitter	Resolution: 20 mm Protective field height: 1,050 mm Operating range: 0 ... 15 m Connection: Cable with connector, M12, Plastic, 8 -pin, 330 mm, PUR

Part number code

Part designation: **MLCxyy-za-hhhhei-ooo**

MLC	Safety light curtain
x	**Series:** 3: MLC 300 5: MLC 500
yy	**Function classes:** 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	**Device type:** T: transmitter R: receiver
a	**Resolution:** 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	**Protective field height:** 150 … 3000: from 150 mm to 3000 mm

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4 / 6

Part no.: 68021210 – MLC520R20-1050G – Safety light curtain receiver

MLC	Safety light curtain
e	**Host/Guest (optional):** H: Host MG: Middle Guest G: Guest
i	**Interface (optional):** /A: AS-i
ooo	**Option:** /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

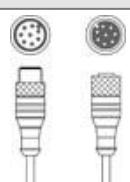| Observe intended use! |
|------------------------|
| • The product may only be put into operation by competent persons.

• Only use the product in accordance with its intended use. |

Accessories

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	429278	CB-M12-2000E-8TP	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	429006	BT-2L-HG	Mounting device set	Mounting bracket, at device: Screw type Material: Metal

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5 / 6

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	429395	BT-2HF-G	Mounting bracket set	Contains: 2x BT-HF swivel mount, 2 cylinders for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note
A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.

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6 / 6