

## SCUP offset solid carbide boring bar, positive, right

For face and longitudinal turning using CP indexable insert

**ATORN**<sup>®</sup>



### Application

For face and longitudinal turning with CP indexable insert, 80°.

### Execution

- Precision-manufactured boring bar, **solid carbide**, with internal cooling, offset, type C, attack angle 95°, tip angle 80°, clearance angle 7°

### Advantage

- Universal use for face and longitudinal turning
- Positive geometry for the body ensures low cutting forces

<b>Art. No.</b>	<b>17827 115</b>
<b>ISO name</b>	E 0810J SCUP R/L 05
<b>Min. bore diameter</b>	11 mm
<b>Tapered diameter</b>	8 mm
<b>Shaft diameter</b>	10 mm
<b>Clearance length</b>	36 mm
<b>Length</b>	110 mm
<b>Clamping surface height</b>	9 mm
<b>Programming size</b>	6 mm
<b>Suitable for indexable inserts</b>	CP.. 05T1..
<b>Tool design</b>	Right
<b>DIN</b>	8024

### EAN-Code

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