

## SDUC HSS boring bar, positive left

for longitudinal and copy turning using DC indexable insert

**ATORN**<sup>®</sup>

### Application

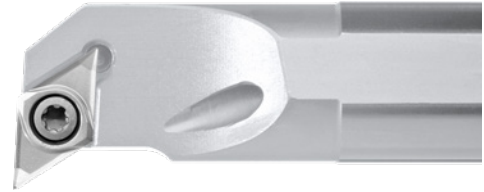
For longitudinal and copy turning with DC 55° indexable insert.

### Version

- precision-manufactured **HSS** boring bar, with inner cooling, D type, 93.5° pitch angle, 55° tip angle, 7° clearance angle

### Advantage

- very slim geometry, optimised for contour turning work
- positive body geometry ensures low cutting forces
- Very high rigidity and cutting quality



<b>Art. No.</b>	<b>17847 109</b>
<b>ISO name</b>	AH 25 R SDUC R/L 11
<b>Min. bore diameter</b>	32 mm
<b>Shaft diameter</b>	25 mm
<b>Cutting edge height</b>	11.5 mm
<b>Clearance length</b>	40 mm
<b>Length</b>	200 mm
<b>Clamping surface height</b>	23 mm
<b>Programming size</b>	16 mm
<b>Suitable for indexable inserts</b>	DC.. 11T3..
<b>Tool design</b>	Left
<b>DIN</b>	8024

### EAN-Code

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