



Product Change Notification (PCN)

PCN Number	510606	Date Issued	November 18, 2021
Reason for Change	Capacity change or tool replacement		
Change Type Description	This letter is to inform you that another set of tooling is being added to meet the current and future demands of this product. There will be no changes in the fit, form or function from the additional tooling when compared to the current tooling.		
Reason for Short Notice	Corrective Actions		
Assessment of Change	First article inspection		
Internal Molex Qualification Date	January 18, 2022		
Sample Availability Date (Changed Part)	January 18, 2022		
Planned Implementation Date	February 28, 2022		
Method of Identifying Change	Date code		

RELEASED

Before Change

Ageing tooling for product 90327 series and 90584 series.

After Change

Overview

- Build new Tooling for Picoflex refurbishment project to replace the ageing tooling and add capacity from the improve utilization.
- The new tooling are :
 - Mold 90327 4-14p and Mold 90327 16-26p
 - Die 90328 and Die 90583
- Molex Malaysia Part Number(s) Affected: Refer to attachment for the impacted parts
- No changes to the product before and after new tooling implementation.
 - No changes in E-Drawing and Sales Drawing as new tooling are build as per current E-Drawing and Inspection Standard.
- Fit, form and function not affected from the new tooling build.
- Product Impact
 - There is no impact of the change since there is no change in design, process, therefore no change in the Molex assembly part number will occur either.
- FAI Report/Qualification Reports and samples are available upon request



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You may address any technical inquiries regarding this PCN by sending E-mail to pcn_coordinator@molex.com or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:510606**" in the e-mail Subject line for faster response.

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Molex, LLC
2222 Wellington Court
Lisle, IL 60532
TEL: 630-969-4747
www.molex.com