

SCLD solid carbide boring bar, positive left

For facing and longitudinal turning using CD indexable inserts in holder

ATORN[®]



Application

For face and longitudinal turning with CD indexable insert, 80°.

Version

- Precision-manufactured boring bar, **solid carbide**, with internal cooling, offset, type C, attack angle 95°, tip angle 80°, clearance angle 7°

Advantage

- Universal use for facing and longitudinal turning
- positive body geometry ensures low cutting forces

Art. No.	17827 684
ISO name	E04-SCLD R/L 04-AX
Min. bore diameter	4.8 mm
Shaft diameter	4 mm
Clearance length	24 mm
Length	46 mm
Programming size	2.4 mm
Suitable for indexable inserts	CD.. 0401
Tool design	Left

EAN-Code

4050293692419