

SDQC boring bar HSS positive, left-hand

For longitudinal and copy turning with DC indexable insert

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Application

For longitudinal and copy turning with DC indexable insert 55°.

Version

- Precision-made boring bar, **HSS**, with internal cooling, type D, attack angle 107.5°, tip angle 55°, clearance angle 7°

Advantage

- Very narrow geometry optimised for contour-turning work
- Positive body geometry ensures low cutting forces
- Very high rigidity and very good cut quality due to HSS base material



Art. No.	17848 097
ISO name	AH 12 M SDQC R/L 07
Min. bore diameter	16 mm
Shaft diameter	12 mm
Cutting edge height	5.5 mm
Clearance length	20 mm
Length	150 mm
Clamping surface height	11 mm
Programming size	8.5 mm
Suitable for indexable inserts	DC.. 0702..
Tool design	Left
DIN	8024

EAN-Code

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