

Die, HSS BSW right, spiral point and 1.75 thread chamfer

for universal use up to 700 N/mm²

ATORN[®]

Application

For cutting BSW (British Whitworth) threads externally in the material groups of steel and non-ferrous metals up to a strength of 700 N/mm².

Version

- right die with spiral point and 1.75 pitch

Advantage

- universal use for maximum flexibility during application
- micro cut edge treatment and special lapping method for excellent process reliability and long service life



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	●						●				●	●							

Art. No.	13470 070
Thread type	Whitworth thread
Cutting material	HSS
Thread type x nominal diameter in inches	BSW 1/4 in
Number of thread starts per inch	20
Outer diameter	20 mm
Height	7 mm
Cutting direction	Right-hand cutting

EAN-Code

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