

SDUC boring bar, offset, HSS positive, left-hand

For longitudinal and copy turning with DC indexable insert

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Application

For longitudinal and copy turning with DC indexable insert 55°.

Version

- Precision-made boring bar, **HSS**, with internal cooling, offset, type D, attack angle 93.5°, tip angle 55°, clearance angle 7°

Advantage

- Narrow contour optimised for copying-turning work
- Positive body geometry ensures low cutting forces
- Very high rigidity and very good cut quality due to HSS base material



Art. No.	17847 221
ISO name	AH 1216 M SDUC R/L 07
Min. bore diameter	19.5 mm
Shaft diameter	16 mm
Clearance length	36 mm
Length	150 mm
Clamping surface height	15 mm
Programming size	11 mm
Suitable for indexable inserts	DC.. 0702..
Tool design	Left
DIN	8024

EAN-Code

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