

KOE

JDI Group

Kaohsiung Opto-Electronics Inc.

FOR MESSRS : _____

DATE : Jan. 24th, 2014

CUSTOMER'S ACCEPTANCE SPECIFICATIONS

TX23D201VM0BPA

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ACCEPTED BY: _____

PROPOSED BY: *Kenther*

2. RECORD OF REVISION

DATE	SHEET No.	SUMMARY

3. GENERAL DATA

3.1 DISPLAY FEATURES

This module is a 9" WVGA of 16:9 format of amorphous silicon TFT. The pixel format is vertical stripe and sub pixels are arranged as R(red), G(green), B(blue) sequentially .This display is RoHS compliant , and COG (chip on glass) technology and LED backlight are applied on this display.

Part Name	TX23D201VM0BPA
Module Dimensions	218.0(W) mm x 135.0(H) mm x 12.65 (D) mm
LCD Active Area	196.8(W) mm x 118.08(H) mm
Pixel Pitch	0.246(W) mm x 0.246(H) mm
Resolution	800 x 3(RGB)(W) x 480(H) Dots
Color Pixel Arrangement	R, G, B Vertical stripe
LCD Type	Transmissive Color TFT; Normally Black
Display Type	Active Matrix
Number of Colors	16.7M Colors(6-bit + FRC)
Backlight	Light Emitting Diode (LED)
Weight	415 g
Interface	LVDS ; 20 pins
Power Supply Voltage	3.3V for LCD ; 12.0V for Backlight
Power Consumption	1.4 W for LCD ; 8.64W for backlight
Viewing Direction	Super Wide Version (In Plane Switching)
Touch Panel	Resistive type; Film on Glass, 4-wire type; Antiglare surface

4. ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Min.	Max.	Unit	Remarks
Supply Voltage	V_{DD}	-0.3	4.0	V	-
Input Voltage of Logic	V_I	-0.3	$V_{DD}+0.3$	V	Note 1
Operating Temperature	T_{op}	-20	70	°C	Note 2
Storage Temperature	T_{st}	-30	80	°C	Note 2
Backlight Input Voltage	V_{LED}	-	15	V	-

Note 1: The rating is defined for the signal voltages of the interface such as DCLK, DE, DIM and RGB data bus.

Note 2: The maximum rating is defined as above based on the chamber temperature, which might be different from ambient temperature after assembling the panel into the application. Moreover, some temperature-related phenomenon as below needed to be noticed:

- Background color, contrast and response time would be different in temperatures other than 25°C.
- Operating under high temperature will shorten LED lifetime.

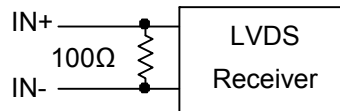
5. ELECTRICAL CHARACTERISTICS

5.1 LCD CHARACTERISTICS

$T_a = 25\text{ }^\circ\text{C}$, $V_{SS} = 0\text{V}$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Remarks
Power Supply Voltage	V_{DD}	-	3.0	3.3	3.6	V	-
Input Voltage of Logic	V_I	"H" level	-	-	+100	mV	Note 1
		"L" level	-100	-	-		
Signal Input Voltage	V_I	"H" level	$0.7V_{DD}$	-	V_{DD}	V	CMOS Level
		"L" level	0	-	$0.3V_{DD}$		
Power Supply Current	I_{DD}	$V_{DD}-V_{SS}=3.3\text{V}$	-	430	560	mA	Note 2,3
Frame Frequency	f_{Frame}	-	-	60	66	Hz	-
DCLK Frequency	f_{CLK}	-	-	33.3	35	MHz	

Note 1: VCM 1.2V is common mode voltage of LVDS transmitter and receiver. The input terminal of LVDS receiver is terminated with 100Ω .



Note 2: An all white check pattern is used when measuring I_{DD} . f_{Frame} is set to 60 Hz

Note 3: 1.0A fuse is applied in the module for I_{DD} . For display activation and protection purpose, power supply is recommended larger than 2.5A to start the display and break fuse once any short circuit occurred.

5.2 BACKLIGHT CHARACTERISTICS

$T_a = 25^\circ\text{C}$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Remarks
LED Input Voltage	V_{LED}	-	11.5	12.0	12.5	V	Note 1
LED Forward Current	I_{LED}	0V; 0% duty	680	720	760	mA	
		3.3VDC; 100% duty	15	30	45		
LED lifetime	-	$I_{LED} = 720\text{ mA}$	-	70K	-	hrs	Note 2

Note 1: As Fig. 5.1 shown, LED current is constant, 720 mA, controlled by the LED driver when applying 12V V_{LED} .

Note 2: The estimated lifetime is specified as the time to reduce 50% brightness by applying 720 mA at 25°C .

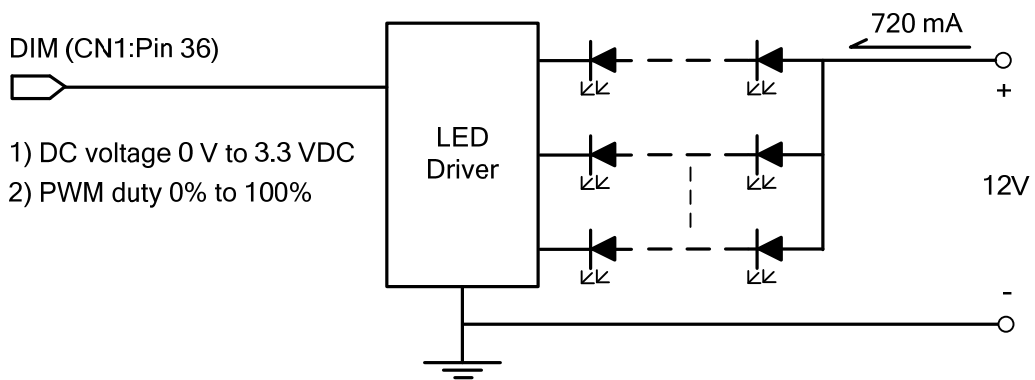


Fig. 5.1

6. OPTICAL CHARACTERISTICS

The optical characteristics are measured based on the conditions as below:

- Supplying the signals and voltages defined in the section of electrical characteristics.
- The backlight unit needs to be turned on for 30 minutes.
- The ambient temperature is 25 °C.
- In the dark room less than 100 lx, the equipment has been set for the measurements as shown in Fig 6.1.

$$T_a = 25\text{ }^\circ\text{C}, f_{Frame} = 60\text{ Hz}, V_{DD} = 3.3\text{ V}$$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Remarks
Brightness of White	-	$\phi = 0^\circ, \theta = 0^\circ$, $I_{LED} = 720\text{ mA}$	640	800	-	cd/m ²	Note 1
Brightness Uniformity	-		75	-	-	%	Note 2
Contrast Ratio	CR		500	800	-	-	Note 3
Response Time	Rise + Fall	$\phi = 0^\circ, \theta = 0^\circ$	-	40	50	ms	Note 4
NTSC Ratio	-	$\phi = 0^\circ, \theta = 0^\circ$	-	50	-	%	-
Viewing Angle	θ_x	$\phi = 0^\circ, CR \geq 10$	-	85	-	Degree	Note 5
	$\theta_{x'}$	$\phi = 180^\circ, CR \geq 10$	-	85	-		
	θ_y	$\phi = 90^\circ, CR \geq 10$	-	85	-		
	$\theta_{y'}$	$\phi = 270^\circ, CR \geq 10$	-	85	-		
Color Chromaticity	Red	X	0.56	0.61	0.66	-	Note 6
		Y	0.28	0.33	0.38		
	Green	X	0.27	0.32	0.37		
		Y	0.50	0.55	0.60		
	Blue	X	0.10	0.15	0.20		
		Y	0.07	0.12	0.17		
	White	X	0.27	0.32	0.37		
		Y	0.26	0.31	0.36		

Note 1: The brightness is measured from the panel center point, P5 in Fig. 6.2, for the typical value.

Note 2: The brightness uniformity is calculated by the equation as below:

$$\text{Brightness uniformity} = \frac{\text{Min. Brightness}}{\text{Max. Brightness}} \times 100\%$$

which is based on the brightness values of the 9 points in active area measured by BM-5 as shown in Fig. 6.2.

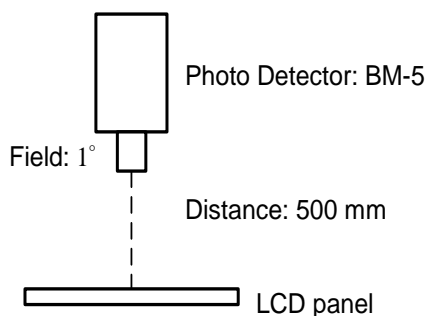


Fig 6.1

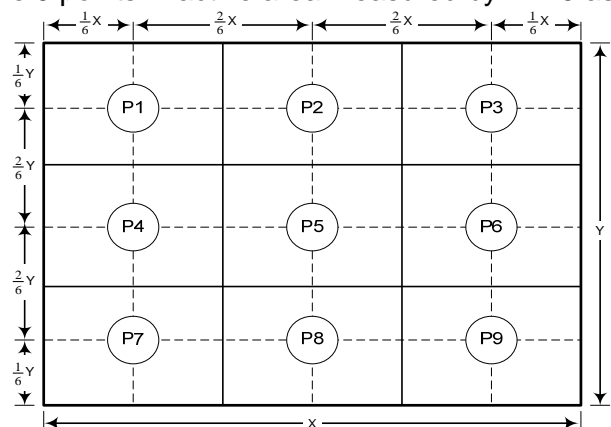


Fig 6.2

Note 3: The Contrast Ratio is measured from the center point of the panel, P5, and defined as the following equation:

$$CR = \frac{\text{Brightness of White}}{\text{Brightness of Black}}$$

Note 4: The definition of response time is shown in Fig. 6.3. The rising time is the period from 10% brightness to 90% brightness when the data is from black to white. Oppositely, Falling time is the period from 90% brightness falling to 10% brightness.

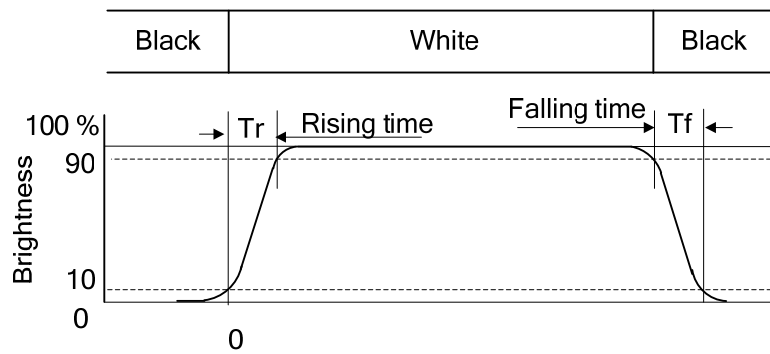


Fig. 6.3

Note 5: The definition of viewing angle is shown in Fig. 6.4. Angle ϕ is used to represent viewing directions, for instance, $\phi = 270^\circ$ means 6 o'clock, and $\phi = 0^\circ$ means 3 o'clock. Moreover, angle θ is used to represent viewing angles from axis Z toward plane XY.

The display is super wide viewing angle version; 85° viewing angle can be obtained from each viewing direction.

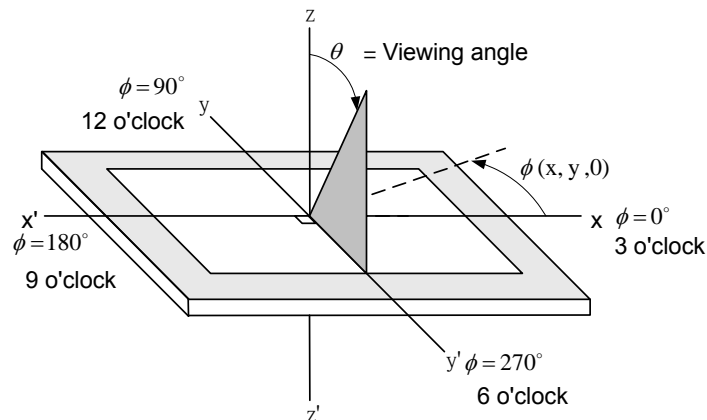
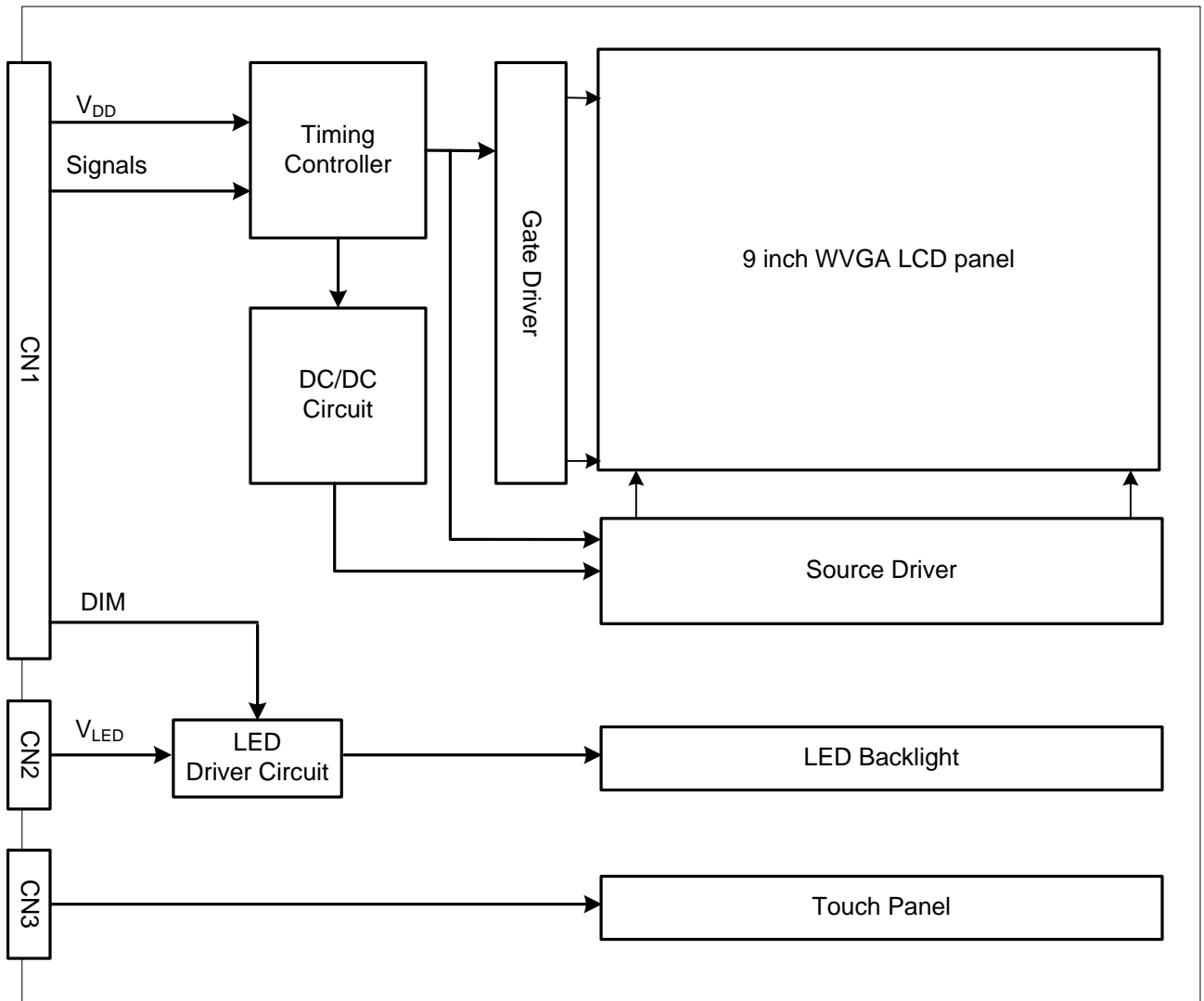


Fig. 6.4

Note 6: The color chromaticity is measured from the center point of the panel, P5, as shown in Fig. 6.2.

7. BLOCK DIAGRAM



8. RELIABILITY TESTS

Test Item	Condition	
High Temperature	1) Operating 2) 70 °C	240 hrs
Low Temperature	1) Operating 2) -20 °C	240 hrs
High Temperature	1) Storage 2) 80 °C	240 hrs
Low Temperature	1) Storage 2) -30 °C	240 hrs
Heat Cycle	1) Operating 2) -20 °C ~70 °C 3) 3hrs~1hr~3hrs	240 hrs
Thermal Shock	1) Non-Operating 2) -35 °C ↔ 85 °C 3) 0.5 hr ↔ 0.5 hr	240 hrs
High Temperature & Humidity	1) Operating 2) 40 °C & 85%RH 3) Without condensation	240 hrs (Note 3)
Vibration	1) Non-Operating 2) 20~200 Hz 3) 2G 4) X, Y, and Z directions	1 hr for each direction
Mechanical Shock	1) Non-Operating 2) 10 ms 3) 50G 4) ±X, ±Y and ±Z directions	Once for each direction
ESD	1) Operating 2) Tip: 200 pF, 250 Ω 3) Air discharge for glass: ± 8KV 4) Contact discharge for metal frame: ± 8KV	1) Glass: 9 points 2) Metal frame: 8 points (Note 4)

Note 1: Display functionalities are inspected under the conditions defined in the specification after the reliability tests.

Note 2: The display is not guaranteed for use in corrosive gas environments.

Note 3: Under the condition of high temperature & humidity, if the temperature is higher than 40°C, the humidity needs to be reduced as Fig. 8.1 shown.

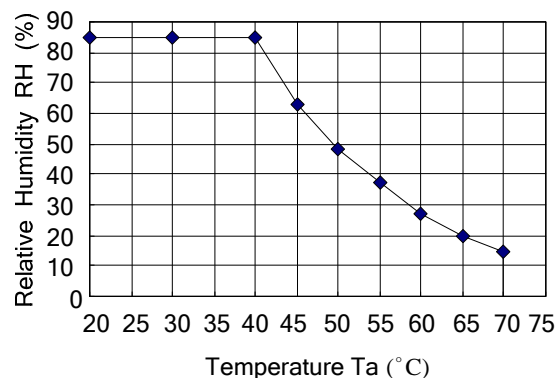


Fig. 8.1

Note 4: All pins of LCD interface(CN1) have been tested by ± 100V contact discharge of ESD under non-operating condition.

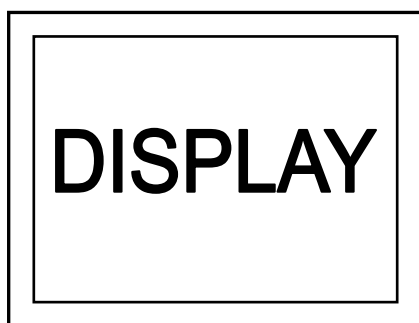
9. LCD INTERFACE

9.1 INTERFACE PIN CONNECTIONS

The display interface connector CN1 is FI-SEB20P-HF13E made by JAE and more details of the connector are shown in the section of outline dimension. Pin assignment of LCD interface is as below:

Pin No.	Signal	Signal	Pin No.	Signal	Signal
1	V _{DD}	Power Supply (typ.+3.3V)	11	IN2-	Pixel Data
2	V _{DD}		12	IN2+	
3	DIM	Backlight diming (Note 3)	13	V _{SS}	GND
4	V _{SS}	GND	14	CLK IN-	Pixel Clock
5	IN0-	Pixel Data	15	CLK IN+	
6	IN0+		16	V _{SS}	GND
7	V _{SS}	GND	17	IN3-	Pixel Data
8	IN1-	Pixel Data	18	IN3+	
9	IN1+		19	SD	Scan Direction Control (Note 1)
10	V _{SS}	GND	20	AMODE	L:8bit(default),H:8bit/6bit

Note 1: Scan direction is available to be switched as below.



SD : Low or Open (Default)



SD : High

Note 2: In n- and n+ (n=0,1,2,3), CLK IN- and CLK IN+ should be wired by twist-pairs or side by side FPC patterns, respectively.

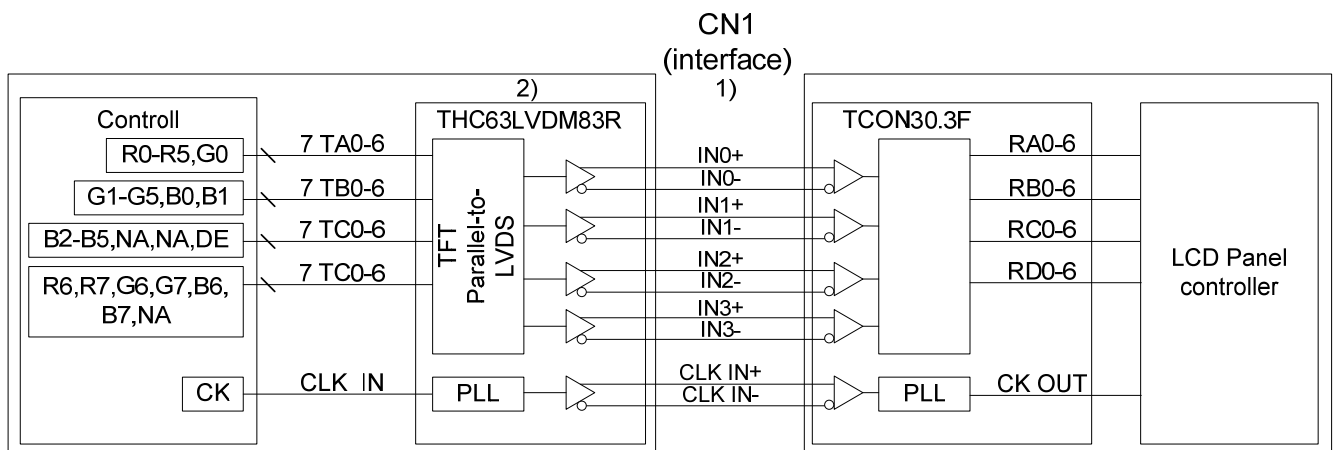
Note 3: Normal brightness: 0V or 0% PWM duty; Brightness control: 0V to 3.3V DC or 0% to 100% PWM duty.

The backlight interface connector CN2 is SM08B-SRSS-TB made by JST, and pin assignment of backlight is as below:

Pin No.	Signal	Function
1~3	V _{LED+}	Power Supply for LED(12V)
4~5	NC	No Connection
6~8	V _{LED-}	GND

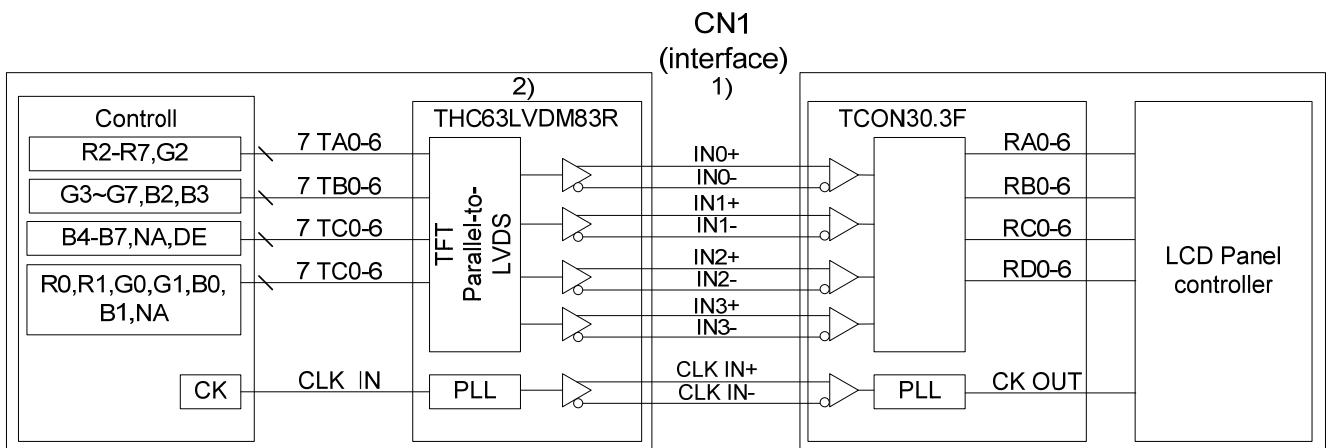
9.2 LVDS INTERFACE

1) 8Bit Mode (AMODE = LOW)

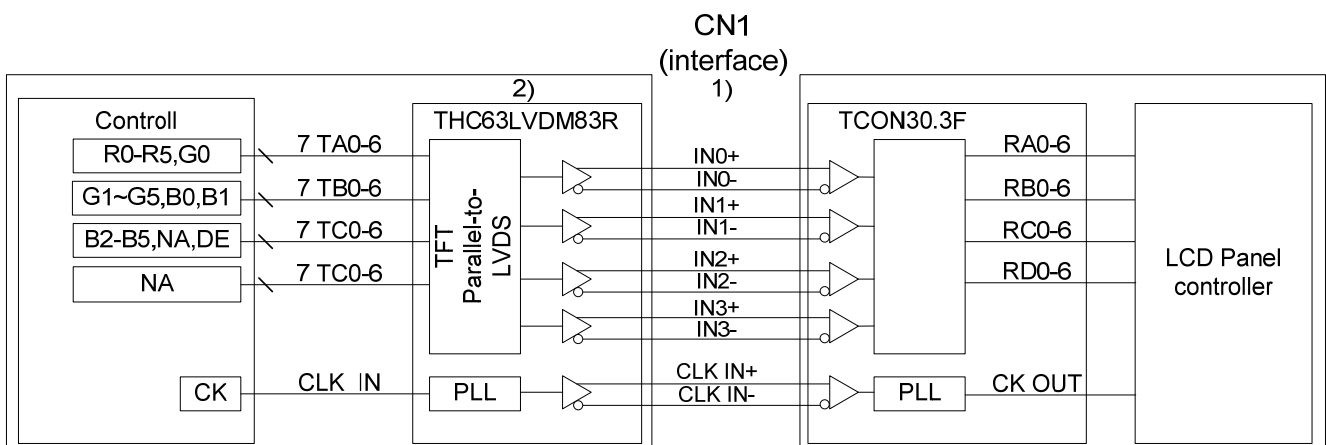


2) 8Bit / 6Bit Mode(AMODE = HIGH)

① 8Bit Mode



② 6Bit Mode



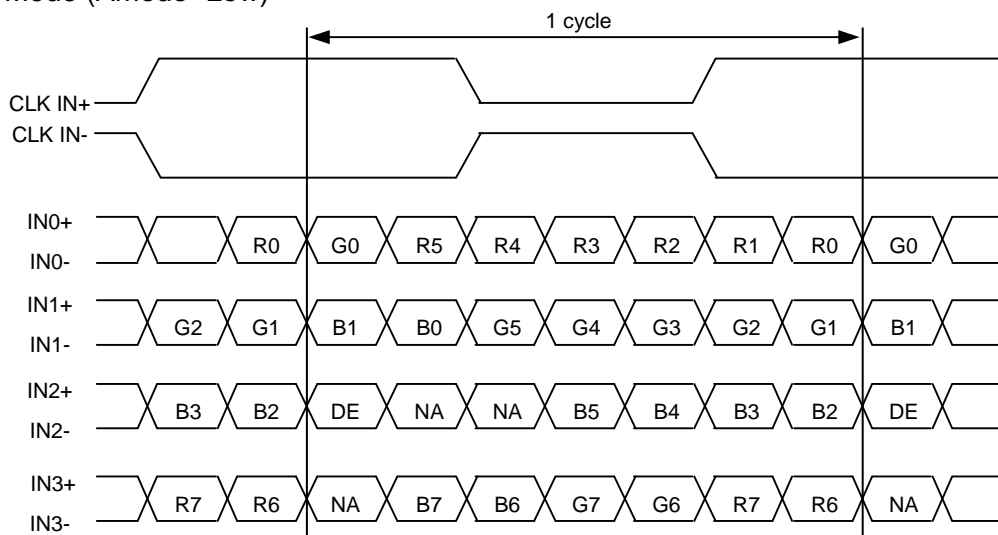
Note 1: 100Ω impedance of LVDS cable is recommended for best optical performance.

Note 2: Transmitter Made by Thine : THC63LVDM83R or equivalent.

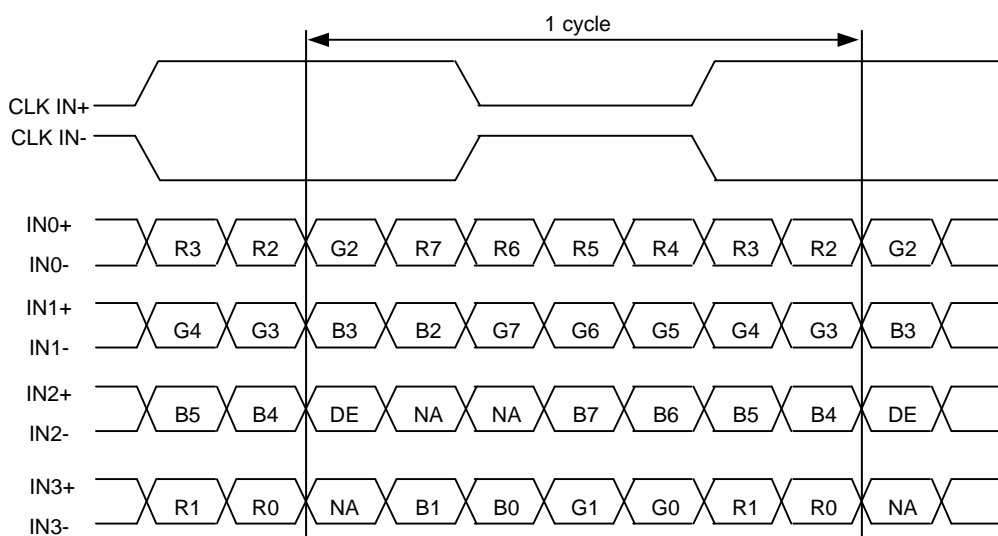
9.3 DATA MAPPING

Transmitter		8Bit Mode	8Bit Mode	6Bit Mode
Pin No.	Pin name	AMODE		
		LOW	HIGH	
51	TA0	R0(LSB)	R2	R0(LSB)
52	TA1	R1	R3	R1
54	TA2	R2	R4	R2
55	TA3	R3	R5	R3
56	TA4	R4	R6	R4
3	TA5	R5	R7(MSB)	R5(MSB)
4	TA6	G0(LSB)	G2	G0(LSB)
6	TB0	G1	G3	G1
7	TB1	G2	G4	G2
11	TB2	G3	G5	G3
12	TB3	G4	G6	G4
14	TB4	G5	G7(MSB)	G5(MSB)
15	TB5	B0(LSB)	B2	B0(LSB)
19	TB6	B1	B3	B1
20	TC0	B2	B4	B2
22	TC1	B3	B5	B3
23	TC2	B4	B6	B4
24	TC3	B5	B7(MSB)	B5(MSB)
27	TC4	(NA)	(NA)	(NA)
28	TC5	(NA)	(NA)	(NA)
30	TC6	DE	DE	DE
50	TD0	R6	R0(LSB)	(NA)
2	TD1	R7(MSB)	R1	(NA)
8	TD2	G6	G0(LSB)	(NA)
10	TD3	G7(MSB)	G1	(NA)
16	TD4	B6	B0(LSB)	(NA)
18	TD5	B7(MSB)	B1	(NA)
25	TD6	(NA)	(NA)	(NA)

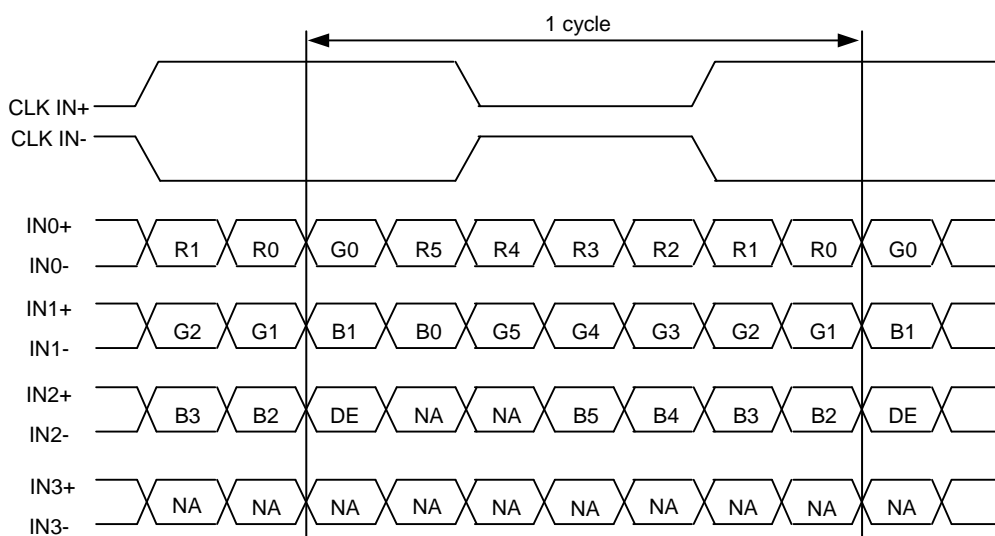
(1) 8Bit Mode (Amode=Low)



(2) 8Bit Mode (Amode=High)



(3) 6Bit Mode (Amode=High)



DE : Display Enable

NA : Not Available

9.4 DATA INPUT for DISPLAY COLOR

(8BIT MODE)

Input	Red Data								Green Data								Blue Data														
	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0							
	MSB								LSB								MSB								LSB						
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0							
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0							
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0							
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1							
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1							
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1							
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0							
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1							
Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0								
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0								
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0								
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:								
	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0								
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0								
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0								
Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0								
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0								
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0								
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:								
	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0								
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0								
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0								
Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0								
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1								
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0								
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:								
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0								
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0								
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1								

Note 1: Definition of gray scale : Color(n) Number in parenthesis indicates gray scale level. Larger number corresponds to brighter level.

Note 2: Data Signal : 1 : High, 0 : Low

(6BIT MODE)

Input		Red Data						Green Data						Blue Data					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
		MSB			LSB			MSB			LSB			MSB			LSB		
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

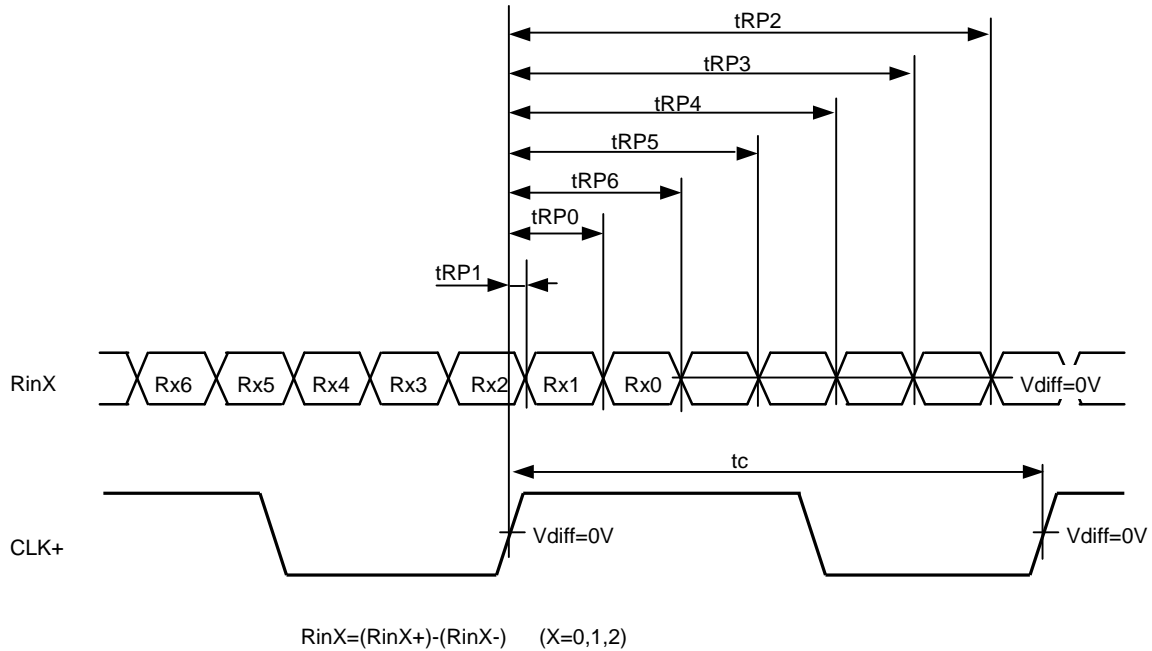
Note 1: Definition of gray scale : Color(n) Number in parenthesis indicates gray scale level. Larger number corresponds to brighter level.

Note 2: Data Signal : 1 : High, 0 : Low

9.5 INTERFACE TIMING

(1) LVDS Receiver Timing

(Interface of TFT module)



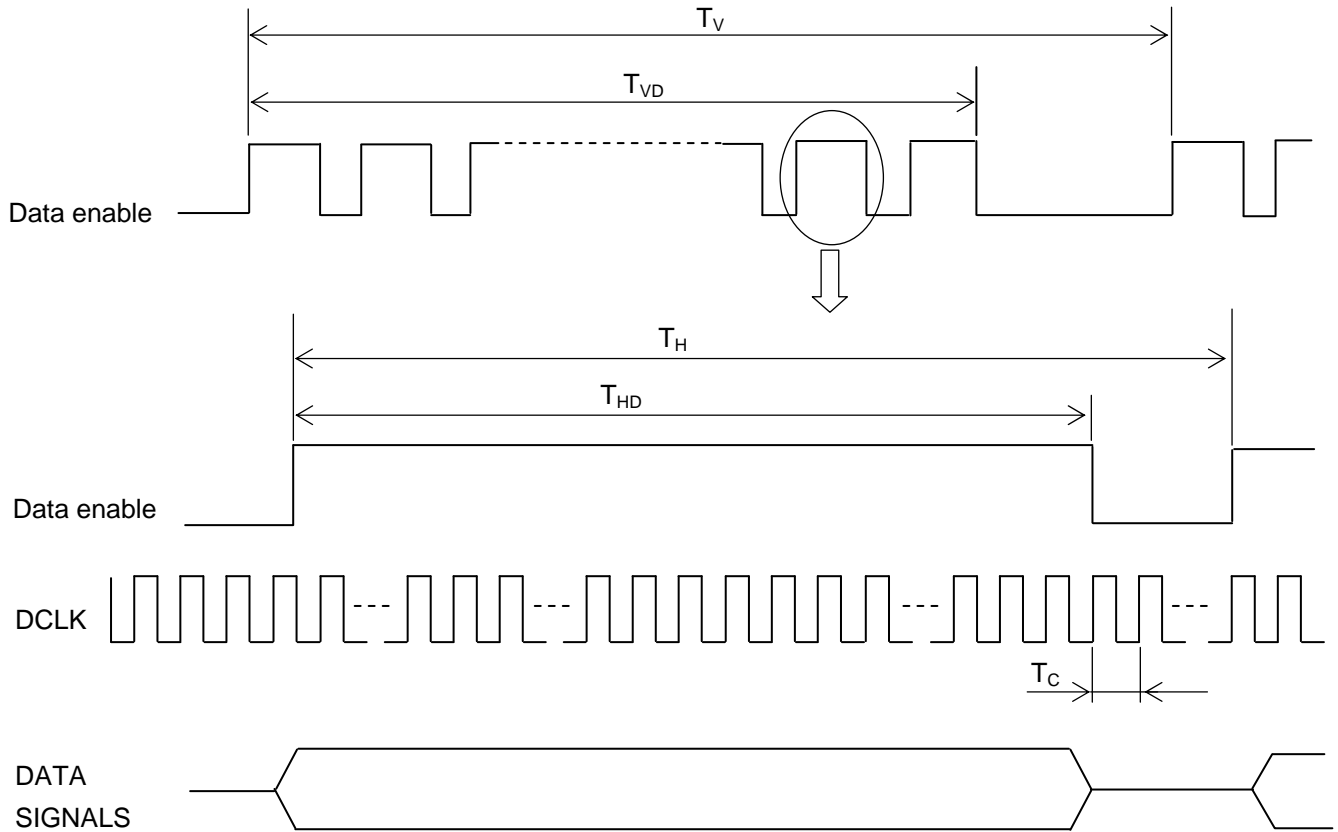
Item	Symbol	Min.	Typ.	Max.	Unit	
DCLK	FREQUENCY	$1/t_c$	25.0	28.0 1) 33.3 2)	35.0	MHz
RinX (X=0,1,2)	0 data position	t_{RP0}	$1/7t_{CLK}-0.65$	$1/7*t_{CLK}$	$1/7t_{CLK}+0.65$	ns
	1st data position	t_{RP1}	-0.65	0	-0.65	
	2nd data position	t_{RP2}	$6/7t_{CLK}-0.65$	$6/7*t_{CLK}$	$6/7t_{CLK}+0.65$	
	3rd data position	t_{RP3}	$5/7t_{CLK}-0.65$	$5/7*t_{CLK}$	$5/7t_{CLK}+0.65$	
	4th data position	t_{RP4}	$4/7t_{CLK}-0.65$	$4/7*t_{CLK}$	$4/7t_{CLK}+0.65$	
	5th data position	t_{RP5}	$3/7t_{CLK}-0.65$	$3/7*t_{CLK}$	$3/7t_{CLK}+0.65$	
	6th data position	t_{RP6}	$2/7t_{CLK}-0.65$	$2/7*t_{CLK}$	$2/7t_{CLK}+0.65$	

Note 1: $f_{Frame}=50Hz$

Note 2: $f_{Frame}=60Hz$

(2) Timing converter timing

(Input timing for transmitter)

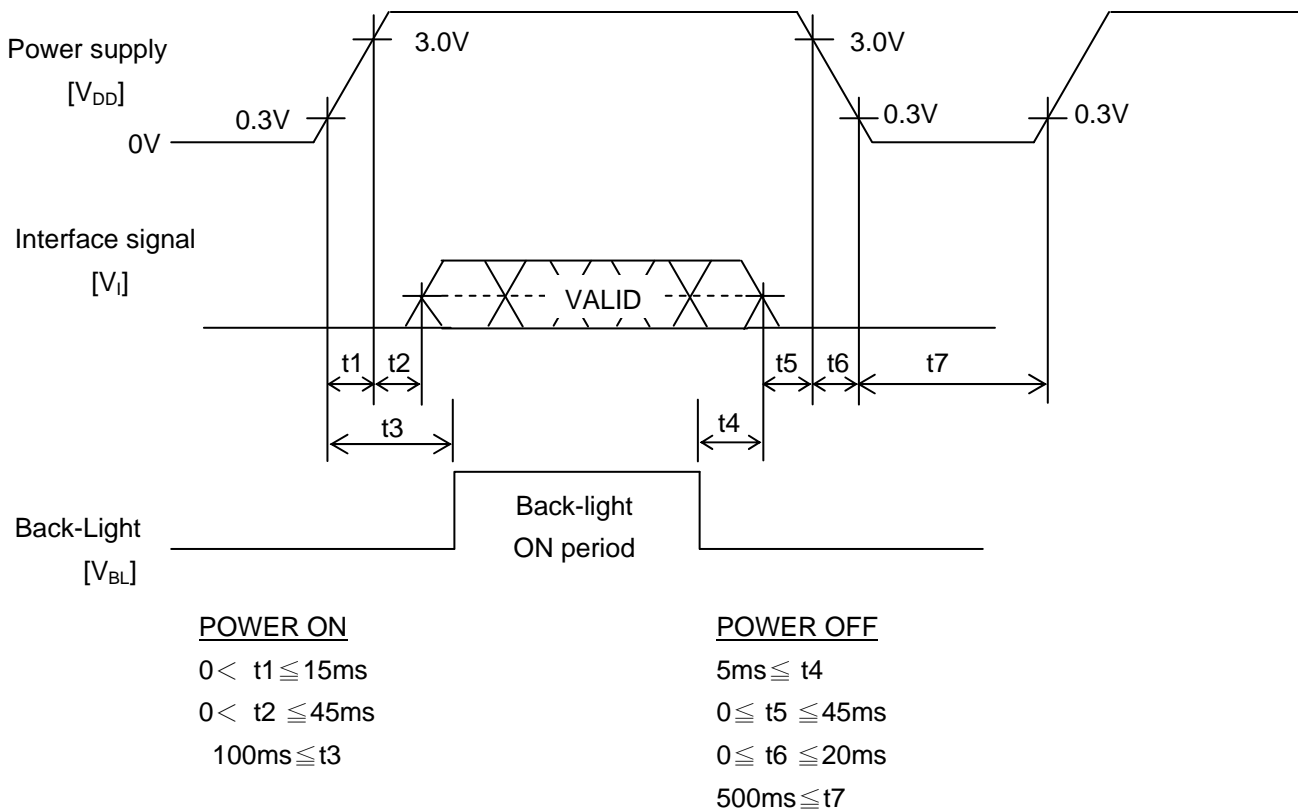


The timings except mentioned above are referred to the specifications of your transmitter.

Item		Symbol	Min.	Typ.	Max.	Unit	Remarks
DCLK	Cycle time	T_C	28.6	30.0	40.0	ns	
Data Enable	Duty	D	0.45	0.5	0.55	-	
	Horizontal period	T_H	845	1056	1500	T_C	
	Horizontal width-Active	T_{HD}	800	800	800	T_C	
	Vertical period	T_V	483	525	640	T_H	
	Vertical width-Active	T_{VD}	480	480	480	T_H	
	Frame frequency	f_{Frame}	42	60	75	H_z	

(3) Timing between interface signal and power supply

Power Supply, Input Signal and Backlight Voltage should comply with the following sequence.



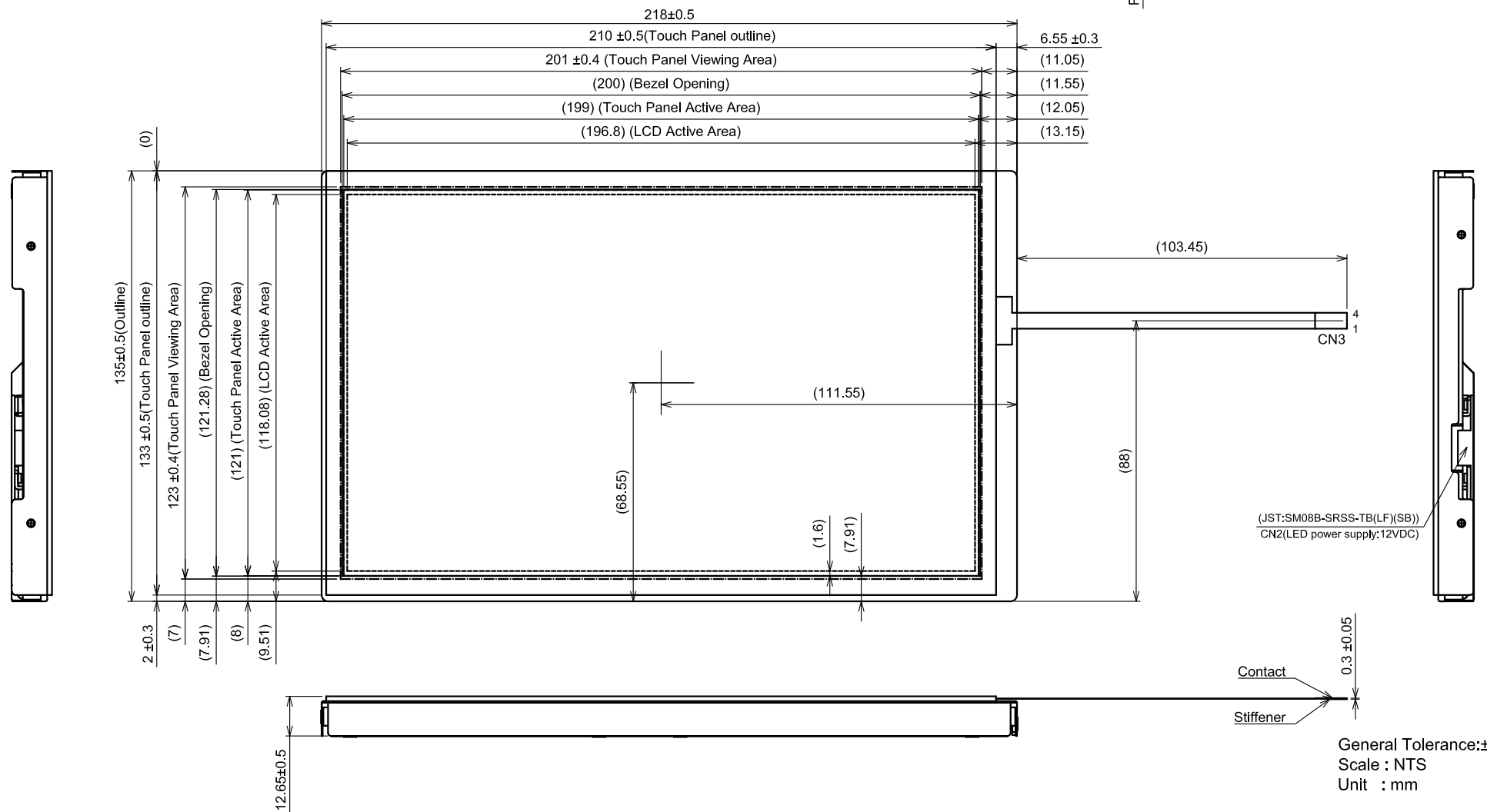
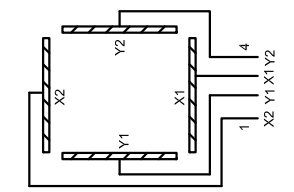
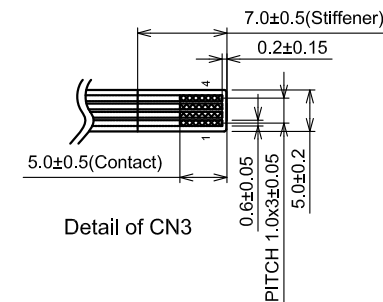
Note 1: In order to prevent electronic parts from destruction caused by latch-up, please input signal after Power Supply Voltage ON. In addition, please turn off signals before power supply voltage OFF.

Note 2: In order to prevent from function error due to residual charge, please reenter power supply voltage after time stipulated with t_7 .

Note 3: Please turn on Backlight after signals fix and turn off before signals down, otherwise noise appears in the display. The noise cause no problem with display performance in case of timing sequence comply with the spec.

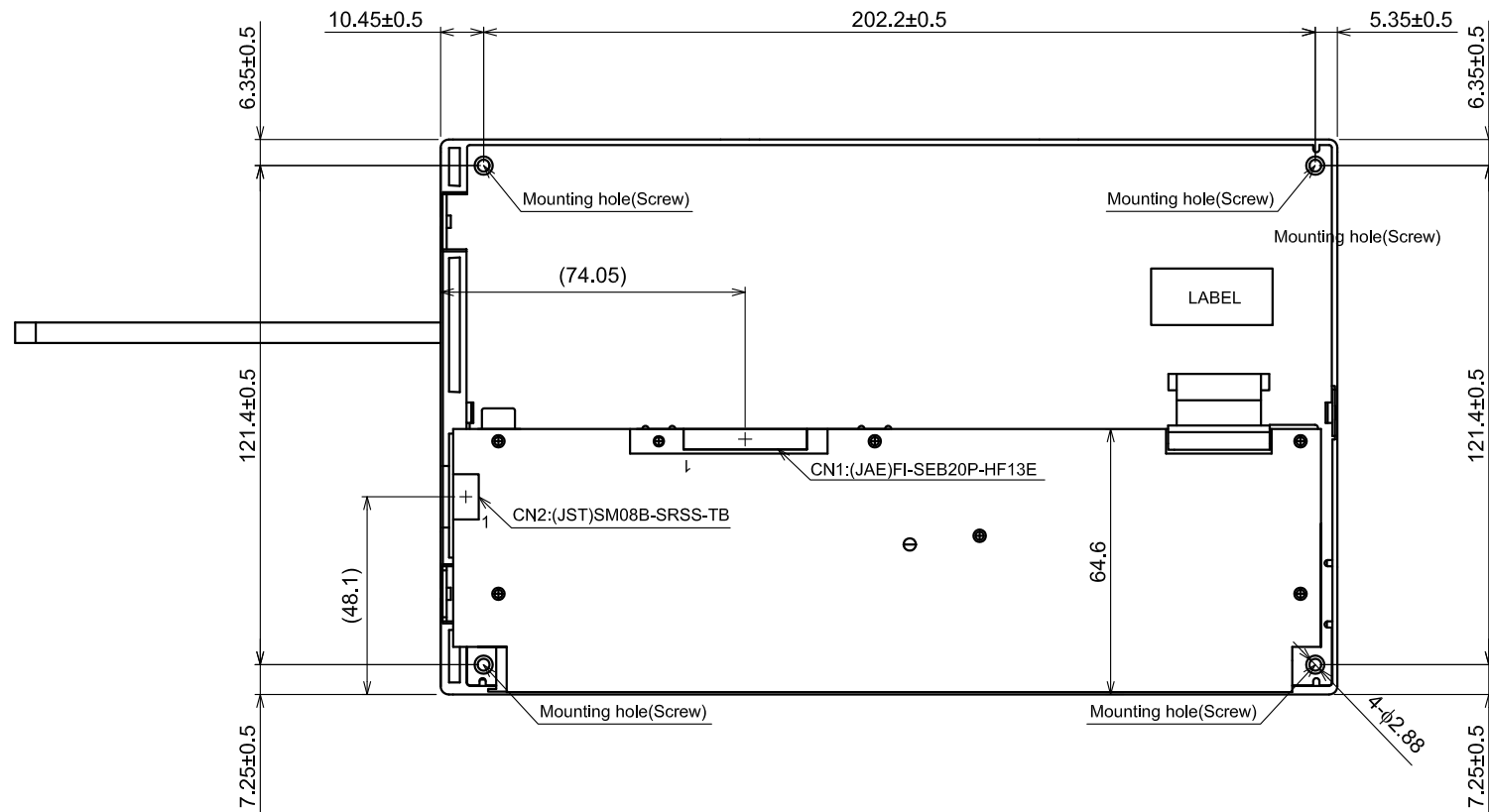
10. OUTLINE DIMENSIONS

10.1 FRONT VIEW



General Tolerance:±0.5mm
Scale : NTS
Unit : mm

10.2 REAR VIEW



Note 1: Maximum length of screw for the mounting hole is 3.3mm

General Tolerance:±0.5mm
 Scale : NTS
 Unit : mm

11. TOUCH PANEL

The type of touch panel used on this display is resistive, analog, 4-wire and film on glass, and more characteristics are shown as below:

11.1 OPERATING CONDITIONS

Item	Specification	Remarks
Operating Voltage	DC 5V	DC 7V Max.
Operating Current	20mA	-

11.2 ELECTRICAL CHARACTERISTICS

Item	Specification	Remarks
Circuit resistance	X-axis	400~1220 Ω
	Y-axis	190~600 Ω
Insulation Resistance	X-Y	>20MΩ
Linearity	X	≤ ± 1.5%
	Y	≤ ± 1.5%
Chattering	≤ 10ms	-

Note 1: The test conditions and equipments of linearity are as below:

- Material of pen: poly-acetal resin
- End shape: R 0.8 mm
- Test force: 150 gf
- Pitch: 10 mm
- Test area is shown in Fig. 11.1

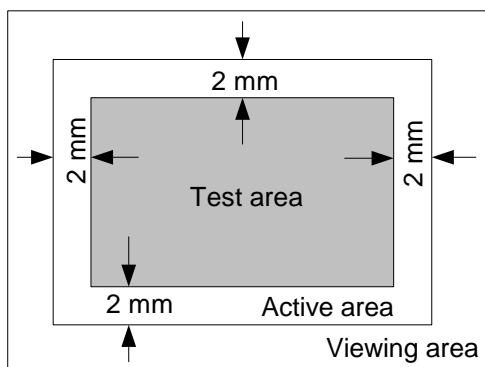


Fig. 11.1

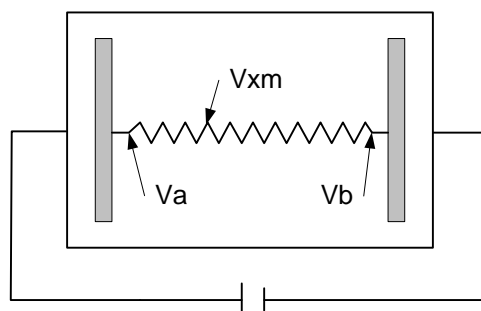


Fig. 11.2

As shown in Fig. 11.2, applying voltage meter to measure Va, Vb and Vxm, where Va is the maximum voltage in the active area; Vb is the minimum voltage in the active area; Vxm is the measured voltage of point x selected by random. Afterwards, the linearity can be calculated by following equation:

$$Linearity = \frac{|Vxi - Vxm|}{Va - Vb} \times 100\%$$

where Vxi is the idea voltage of point x.

The method to measure the linearity of Y-axis is the same as above.

11.3 MECHANICAL CHARACTERISTICS

Item		Specification	Remarks
Activation force	Finger	1.2N Max	End shape: R8.0 mm
	Pen	1.2N Max	End shape: R0.8 mm
Surface Hardness		3H	JIS K 5400

11.4 OPTICAL CHARACTERISTICS

Item	Specification	Remarks
Transmittance	>77%	-

11.5 SAFETY AND ATTENTIONS

- 1) Do not put heavy shock or stress on the touch panel.
- 2) Please use soft cloth or absorbent cotton with ethanol to clean the touch panel by gently wiping. Moreover, please wipe it by horizontal or vertical direction instead of circling to prevent leaving scars on the touch panel's surface.
- 3) Do not use any harmful chemicals such as acetone, toluene, and isopropyl alcohol to clean the display's surface.
- 4) UV protection is recommended to avoid the possibility of performance degrading when touch panel is likely applied under UV environment for a long period of time.

12. APPEARANCE STANDARD

The appearance inspection is performed in a room around 500~1000 lx based on the conditions as below:

- The distance between inspector's eyes and display is 30 cm.
- The viewing zone is defined with angle θ shown in Fig. 12.1 The inspection should be performed within 45° when display is shut down. The inspection should be performed within 5° when display is power on.

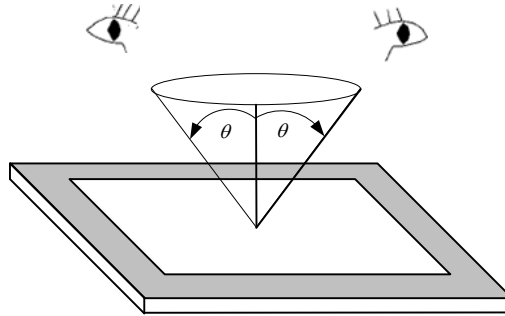


Fig. 11.1

12.1 THE DEFINITION OF LCD ZONE

LCD panel is divided into 2 areas as shown in Fig.11.2 for appearance specification in next section. A zone is the LCD active area (dot area); B zone is the area, between A zone and metal frame.

In terms of housing design, B zone is the recommended window area customers' housing should be located in.

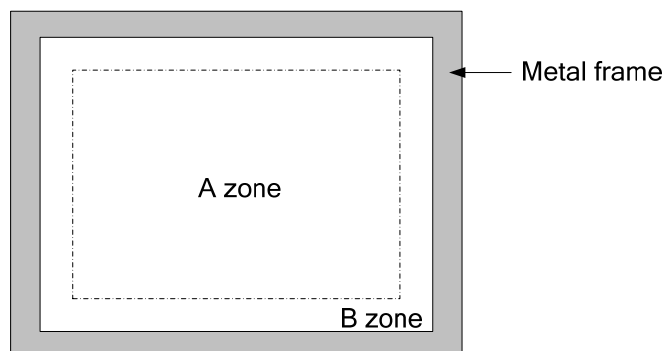


Fig. 11.2

12.2 LCD APPEARANCE SPECIFICATION

The specification as below is defined as the amount of unexpected phenomenon or material in different zones of LCD panel. The definitions of length, width and average diameter using in the table are shown in Fig. 12.3 and Fig. 12.4.

No	Item			Max. acceptable number	Unit	Remarks
				A-ZONE		
1	Dot defect	Sparkle mode	1-dot	2	pcs	Note 1,2,4
			2-dots	1	Units	Note 1,2,5
			3-dots	0		
			Total	2	Units	Note 1,2
		Black mode	1-dot	3	pcs	Note 1,3,4
			2-dots	2	Units	Note 1,3,5
			3-dots	0		
			Total	3	Units	Note 1,3
		Total	Density	1	Units/φ80mm	Note 1,2,3,6
			Total	3	Units	Note 1
2	Line defect			Serious one is not allowed	-	-
3	Uneven brightness					
4	Stain inclusion	$W \leq 0.02$	L : Ignore	Ignore	pcs	Note 7
	Line shape	$W \leq 0.03$	$L \leq 2.0$	10		
			$L > 2.0$	0		
	W : width (mm)	$W \leq 0.06$	$L \leq 1.0$	10		
			$L > 1.0$	0		
	L : length (mm)	$W > 0.06$	-	(See dot shape)		
5	Stain inclusion	$D \leq 0.22$		Ignore	pcs	Note 7
Dot shape	$D \leq 0.33$		5			
	$D > 0.33$		0			
6	Scratch on polarizer	$W \leq 0.01$	L : Ignore	Ignore	pcs	Note 8
	Line shape	$W \leq 0.02$	$L \leq 40$	10		
			$L > 40$	0		
	W : width (mm)	$W \leq 0.04$	$L \leq 20$	10		
			$L > 20$	0		
L : length (mm)						
7	Scratch on polarizer	$D \leq 0.2$		Ignore	pcs	Note 8
	Dot shape	$D \leq 0.4$		10		
		$D > 0.4$		0		
	D : ave. dia (mm)					

Non-operating inspection

No	ITEM		Max. acceptable number	Unit	Remarks
			A-zone		
8	Bubbles, peeling In polarizer { D:ave.dia(mm) }	$D \leq 0.3$	Ignore	pcs	Note 8
		$D \leq 0.5$	10		
		$D \leq 1.0$	5		
		$D > 1.0$	0		
9	Wrinkles on polarizer		Serious one is not allowed	-	-

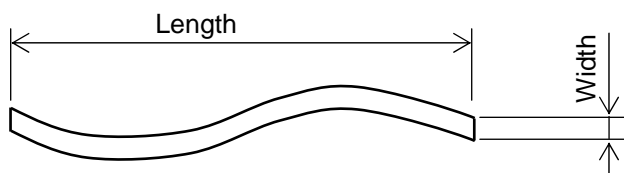


Fig 12.3

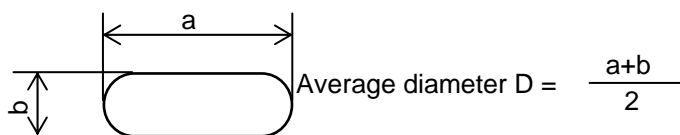


Fig 12.4

Note 1: Dot defect : defect area > 1/2 dot

Note 2: Sparkle mode : brightness of dot is more than 30% at black raster.

Note 3: Black mode : brightness of dot is less than 70% at white raster.

Note 4: 1 dot : defect dot is isolated, not attached to other defect dot.

Note 5: N dots : N defect dots are consecutive. (N means the number of defects dots)

Note 6: Density : number of defect dots inside 20mm ϕ .

Note 7: Those stains which can be wiped out easily are acceptable.

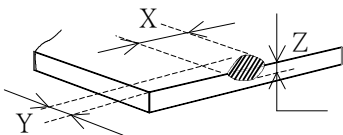
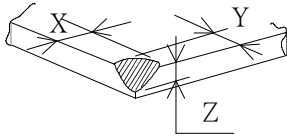
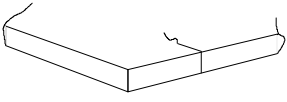
Note 8: Polarizer area inside of B-zone is not applied.

12.3 TOUCH PANEL APPEARANCE SPECIFICATION

The specification as below is defined by the amount of unexpected material in different zones of touch panel.

Item	Criteria			Applied zone
	Width (mm)	Length (mm)	Maximum number	
Scratches	$W > 0.1$	$L \geq 10$	Not allowed	A, B
	$0.10 > W \geq 0.05$	$L < 10$	4 pcs max.	
	$0.05 \geq W$	$L < 10$	Ignored	
Foreign Materials	Filamentous (Line shape)			A, B
	Width (mm)	Length (mm)	Maximum number	
	$W > 0.10$	-	Dust (circular)	
	$0.10 \geq W > 0.05$	$3 < L$	Not allowed	
	$0.05 \geq W$	$L \leq 3$	Ignored	
	Round (Dot shape)			A, B
	Average diameter (mm)		Maximum number	
	$D > 0.3$		Not allowed	
	$0.3 \geq D > 0.2$		3 pcs max.	
$D \leq 0.2$		Ignored	A, B	

The limitation of glass flaw occurred on touch panel is defined in the table as below.

Item	Specifications	
Edge flaw		$X \leq 5.0 \text{ mm}$ $Y \leq 1.0 \text{ mm}$ $Z \leq \text{Thickness}$
Corner flaw		$X \leq 3.0 \text{ mm}$ $Y \leq 3.0 \text{ mm}$ $Z \leq \text{Thickness}$
Progressive flaw		Not allowed

13. PRECAUTIONS

13.1 PRECAUTIONS OF TOUCH PANEL

1) Please refer to Fig. 13.1 for housing the display with touch panel into applications. The Fig. 13.1 shows some points as below:

- The cushion needs to be designed between housing and touch panel in order to avoid unexpected pressure to cause any wrong reactions, and the cushion should be located in the cushion area.
- The housing should not cover the active area of touch panel as the figure shown.

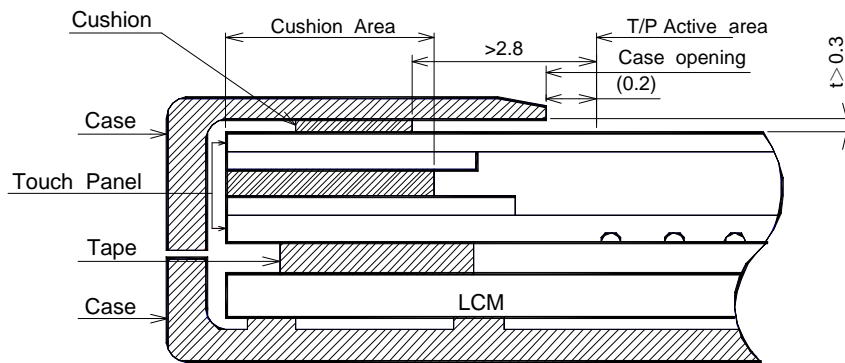


Fig. 13.1

13.2 PRECAUTIONS OF ESD

- 1) Before handling the display, please ensure your body has been connected to ground to avoid any damages by ESD. Also, do not touch display's interface directly when assembling.
- 2) Please remove the protection film very slowly before turning on the display to avoid generating ESD.

13.3 PRECAUTIONS OF HANDLING

- 1) In order to keep the appearance of display in good condition, please do not rub any surfaces of the displays by using sharp tools harder than 3H, especially touch panel, metal frame and polarizer.
- 2) Please do not stack the displays as this may damage the surface. In order to avoid any injuries, please avoid touching the edge of the glass or metal frame and wore gloves during handling.
- 3) Touching the polarizer or terminal pins with bare hand should be avoided to prevent staining and poor electrical contact.
- 4) Do not use any harmful chemicals such as acetone, toluene, and isopropyl alcohol to clean display's surfaces.
- 5) Please use soft cloth or absorbent cotton with ethanol to clean the display by gently wiping. Moreover, when wiping the display, please wipe it by horizontal or vertical direction instead of circling to prevent leaving scars on the display's surface, especially polarizer.
- 6) Please wipe any unknown liquids immediately such as saliva, water or dew on the display to avoid color fading or any permanent damages.
- 7) Maximum pressure to the surface of the display must be less than 1.96×10^4 Pa. If the area of applied pressure is less than 1 cm^2 , the maximum pressure must be less than 1.96N.

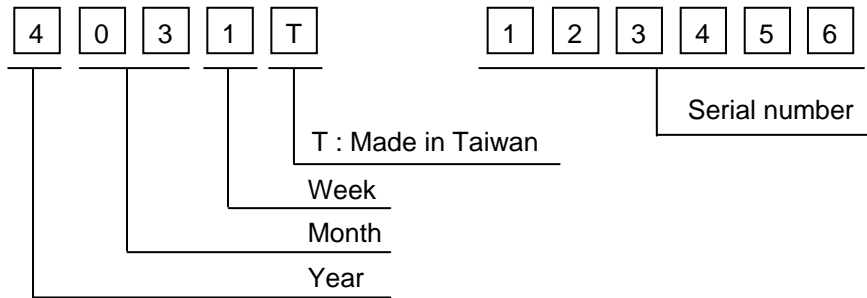
13.4 PRECAUTIONS OF STORAGE

If the displays are going to be stored for years, please be aware the following notices.

- 1) Please store the displays in a dark room to avoid any damages from sunlight and other sources of UV light.
- 2) The recommended long term storage temperature is between 10 C° ~35 C° and 55%~75% humidity to avoid causing bubbles between polarizer and LCD glasses, and polarizer peeling from LCD glasses.
- 3) It would be better to keep the displays in the container, which is shipped from KOE, and do not unpack it.
- 4) Please do not stick any labels on the display surface for a long time, especially on the polarizer.

14. DESIGNATION of LOT MARK

1) The lot mark is showing in Fig.14.1. First 4 digits are used to represent production lot, T represented made in Taiwan, and the last 6 digits are the serial number.



2) The tables as below are showing what the first 4 digits of lot mark are shorted for.

Year	Mark
2014	4
2015	5
2016	6
2017	7
2018	8

Month	Mark	Month	Mark
1	01	7	07
2	02	8	08
3	03	9	09
4	04	10	10
5	05	11	11
6	06	12	12

Week (Days)	Mark
1~7	1
8~14	2
15~21	3
22~28	4
29~31	5

3) Except letters I and O, revision number will be shown on lot mark and following letters A to Z.

4) The location of the lot mark is on the back of the display shown in Fig. 14.1.

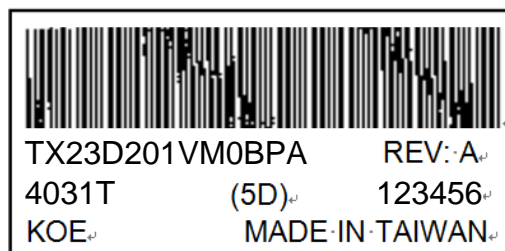


Fig 14.1