Thread boring bar, internal, left for holding thread turning inserts for internal machining



Application

For female thread machining for thread turning inserts.

 $\ ^{\bullet}$ precision-engineered steel support, burnished and hardened, with 1.5° pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish quality

Art. No.	17747 178
ISO name	SIR/L 0020 P22
Suitable for indexable insert size	22
Min. bore diameter	24 mm
Cutting edge diameter	20 mm
Shaft diameter	20 mm
Length	170 mm
Programming size	15.6 mm
Coolant supply	External
Tool design	Left



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