

Plunge inserts

For right-hand male thread machining and left-hand female thread machining

ATORN[®]

Application

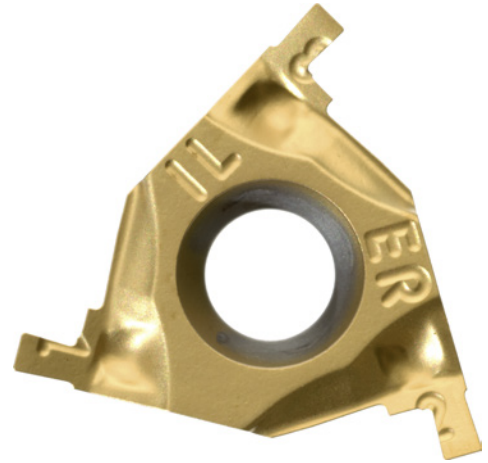
For producing outer and inner grooves on CNC or conventional machines in steel, stainless steel, cast iron and non-ferrous metals material groups at mid-range cutting speed.

Version

- Plunge insert ground on three sides

Advantage

- Thread-turning inserts and plunge inserts require only one holder
- Three-cutter geometry ensures high profitability
- Innovative cutting geometry and TiN coating ensure a long service life



Art. No.	17750 010
ISO name	16ER/IL 1.0
Recessing width	1.0 mm
Tolerance of plunge depth	± 0.02 mm
Plunge depth	1.4 mm
Machining direction	Right, Left
Machining type	Outside, Inside
Carbide type	HC5615

EAN-Code

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