SDJC clamp holder with internal cooling, positive for longitudinal and copy turning with DC indexable insert



Application

for longitudinal and copy turning with DC indexable insert, $55\,^\circ$

Version

 \blacksquare precision-manufactured steel support with high-performance internal cooling system, nickel-plated, hardened, type D, working angle 93°, tip angle 55°, clearance angle 7°

- high-performance cooling channel system with three outlets ensures an extremely long service life and reliable work
- streamlined geometry, optimised for contour lathe work
- positive body geometry ensures low cutting forces
- excellent surface quality for medium infeed and finishing

| Art. no. | 17835 725 |
|--------------------------------|---------------------------|
| ISO name | SDJC R/L 2525 M11 IK G1/8 |
| Shaft height | 25 mm |
| Shank width | 25 mm |
| Length | 150 mm |
| Length of head | 21.5 mm |
| Programming size | 32 mm |
| Suitable for indexable inserts | DC 11T3 |
| Tool design | Left |
| DIN | 4983 |

EAN-Code

4050293566437



