

General Data

Change Nr, Title 20004589, Terminal 05 surface coating change
Date of issue 28.03.2019

Category of change

- Materials
- Method
- Manufacturing place
- Machine
- Form
- Fit
- Function

Affected products

See appendix

Description of change

Change surface treatment for Terminal 05.	before	Sub-nickeled: 3µm to 5µm		after	nickeled: 3µm to 5µm
	change	Tinned: 6µm to 10µm		change	-

Reason for change

In order to improve the surface treatment and mechanical fit, plating with soldering tin is removed.

Impact for the customer

Customer may apply new solder parameters. No impact on specifications nor performance. Quality of connection will be optically improved.

Identification

Identification will be possible by lot number.

Estimated Schedule

Dependent on depletion of current inventory of material, customer may continue to receive current material beyond the planned "first manufacturing new design".

Customer enquiries

You may address any technical enquiries regarding this PCN by sending an E-Mail to pcn@schaffner.com. Please refer to the "Change number" on page 1 for faster response.

Quality assurance measures

Application of ISO9001:2015 and exceeding Schaffner standards for outstanding quality in all involved design centers and manufacturing locations.

Date of announcement
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Appendix

List of affected products

Schaffner Mat. Nr.	Schaffner Description
800097	FN332-1-05
800098	FN332-3-05
800099	FN332-6-05
800102	FN332-10A-05
800168	FN332Z-10-05
800185	FN332Z-3-05
801239	FN332Z-6-05
816337	FN2010-16-05
801235	FS4392-0.5-07-1

The listed material numbers are being modified. Related materials that are not explicitly listed on this PCN are not being modified nor discontinued as per the PCN. All mentioned dates apply only to materials explicitly listed on this PCN.