

## SC torus milling cutter

4 cutters, ULTRA-coated

### Application:

Torus milling cutter for universal machining.

### Execution:

- Solid carbide ultra-fine grain
- Straight shank in accordance with DIN 6535 HB
- ULTRA-coated
- Centre cutting
- Twist angle 35°/38° with unequal cutting pitch
- Edge radius
- 2-fold twisted internal coolant supply to front cutters
- With clearance



<b>Art. no.</b>	<b>16839 354</b>
<b>Cutting material</b>	SC
<b>Surface</b>	ULTRA
<b>Type</b>	N
<b>Number of cutting edges</b>	4 PCS
<b>Twist angle</b>	35°, 38°
<b>Tool holding device</b>	HB parallel shank
<b>Construction length</b>	Normal
<b>Cutting edge diameter</b>	6 mm
<b>Cutting edge length</b>	13 mm
<b>Clearance length</b>	21 mm
<b>Length</b>	57 mm
<b>Clearance diameter</b>	5.7 mm
<b>Shank diameter</b>	6 mm
<b>Edge radius</b>	1 mm
<b>fz steel 1000</b>	0.045 mm
<b>Gross Weight</b>	0.010 kg
<b>Product Group</b>	148