

CAPTIS-M COLLET CHUCK

Collet chuck with cylindrical mount ISO 702-4 (DIN 6350)



Application:

The CAPTIS-M collet chuck, which is operated manually using a safety key, is ideally suited for rotating use in lathes as well as for stationary use in drilling, milling and machining centres, measuring machines as well as for conventional and manual machining.

Execution:

- COMPACT AND MODULAR DESIGN
- Compact and reduced-interference design for optimal workpiece access and increased working space
- Modular expansion option for internal as well as external workpiece stop
- Precise concentricity and repetition accuracy of < 0.01 mm
- SENSITIVE & DEFORMATION-FREE TENSION Even distribution of force through surrounding tension
- With axial tightening against workpiece stop

Advantage:

- MAXIMUM FLEXIBILITY Fig.1 ROTATING INSERT
- Quick changeover from external to internal tension in less than 1 minute due to innovative and patent-pending quick-change function
- stable clamping through axial tightening

Delivery:

CAPTIS-M collet chuck (incl. workpiece stop, protective sleeve and security key)



Art. no.	23359 001
Brand	RÖHM
Manufacturer Part Number	1345740
Size	42
Outer diameter	160 mm
Centring diameter	125 mm
Pitch circle diameter	140 mm
Clearance hole	42.5 mm
Thread dimension	M10
Diameter 2	106 mm
Pitch circle diameter for mounting holes	92 mm
Length	100 mm
Centring depth	4 mm
Depth	16 mm
Length 2	14 mm
Square width	10 mm
Length 3	6 mm
Max. longitudinal elongation	2.6
Tension force	60 kN
Min./max. clamping range	4-42 mm
Gross Weight	11.900 kg
Product Group	2AK

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