SN54AC245, SN74AC245 OCTAL BUS TRANSCEIVERS WITH 3-STATE OUTPU

SCAS461F - FEBRUARY 1995 - REVISED OCTOBER 2003

- 2-V to 6-V V_{CC} Operation
- Inputs Accept Voltages to 6 V
- Max t_{pd} of 7 ns at 5 V

description/ordering information

The 'AC245 octal bus transceivers are designed for asynchronous two-way communication between data buses. The control-function implementation minimizes external timing requirements.

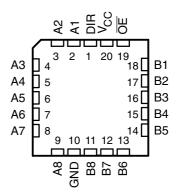
When the output-enable (\overline{OE}) is low, the device passes noninverted data from the A bus to the B bus or from the B bus to the A bus, depending on the logic level at the direction control (DIR) input. A high on OE disables the device so that the buses are effectively isolated.

To ensure the high-impedance state during power up or power down, \overline{OE} should be tied to V_{CC} through a pullup resistor; the minimum value of the resistor is determined by the current-sinking capability of the driver.

SN54AC245 J OR W PACKAGE	
SN74AC245DB, DW, N, NS, OR PW PACKAG	iΕ
(TOP VIEW)	

DIR A1 A2 A3 A4 A5	[1 [2 [3 [4 [5 [6	20 19 18 17 16 15] V _{CC}] OE] B1] B2] B3] B4
A6	7	14	B5
A7	8]	13] B6
A8	9	12	B 7
GND	10	11] B8

SN54AC245 . . . FK PACKAGE (TOP VIEW)



ORDERING INFORMATION

T _A	PACKAGE [†]		ORDERABLE PART NUMBER	TOP-SIDE MARKING
	PDIP – N	Tube	SN74AC245N	SN74AC245N
		Tube	SN74AC245DW	10045
	SOIC – DW	Tape and reel	SN74AC245DWR	AC245
–40°C to 85°C	SOP – NS	Tape and reel	SN74AC245NSR	AC245
	SSOP – DB	Tape and reel	SN74AC245DBR	AC245
		Tube	SN74AC245PW	10045
	TSSOP – PW	Tape and reel	SN74AC245PWR	AC245
	CDIP – J	Tube	SNJ54AC245J	SNJ54AC245J
–55°C to 125°C	CFP – W	Tube	SNJ54AC245W	SNJ54AC245W
	LCCC – FK	Tube	SNJ54AC245FK	SNJ54AC245FK

[†] Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.



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PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.



Copyright © 2003, Texas Instruments Incorporated On products compliant to MIL-PRF-38535, all parameters are tested unless otherwise noted. On all other products, production processing does not necessarily include testing of all parameters.

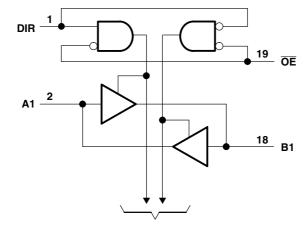
SN54AC245, SN74AC245 OCTAL BUS TRANSCEIVERS WITH 3-STATE OUTPUTS

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FU	NCT	ION	TΔF	

		-
INP	UTS	
OE	DIR	OPERATION
L	L	B data to A bus
L	Н	A data to B bus
Н	Х	Isolation

logic diagram (positive logic)



To Seven Other Channels

absolute maximum ratings over operating free-air temperature range (unless otherwise noted)[†]

Input voltage range, V _I (see Note 1) Output voltage range, V _O (see Note 1)	-0.5 V to 7 V -0.5 V to V _{CC} + 0.5 V -0.5 V to V _{CC} + 0.5 V
	±20 mA ±50 mA
Package thermal impedance, θ_{JA} (see Note 2):	DB package 70°C/W
	DW package 58°C/W
	N package 69°C/W
	NS package 60°C/W
	PW package
Storage temperature range, T _{stg}	–65°C to 150°C

[†] Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTES: 1. The input and output voltage ratings may be exceeded if the input and output current ratings are observed.

2. The package thermal impedance is calculated in accordance with JESD 51-7.



SN54AC245, SN74AC245 **OCTAL BUS TRANSCEIVERS** WITH 3-STATE OUTPUTS SCAS461F - FEBRUARY 1995 - REVISED OCTOBER 2003

recommended operating conditions (see Note 3)

			SN54A	AC245 SN74AC245			
			MIN	MAX	MIN MAX	UNIT	
V _{CC}	Supply voltage		2	6	2	6	V
		$V_{CC} = 3 V$	2.1		2.1		
VIH	High-level input voltage	$V_{CC} = 4.5 V$	3.15		3.15		V
		V _{CC} = 5.5 V	3.85		3.85		
		$V_{CC} = 3 V$		0.9		0.9	
V _{IL} Low-level input volt	Low-level input voltage	$V_{CC} = 4.5 V$		1.35		1.35	V
		V _{CC} = 5.5 V		1.65		1.65	
VI	Input voltage		0	V_{CC}	0	V _{CC}	V
Vo	Output voltage		0	V_{CC}	0	V_{CC}	V
		$V_{CC} = 3 V$		-12		-12	
I _{OH}	High-level output current	$V_{CC} = 4.5 V$		-24		-24	mA
		$V_{CC} = 5.5 V$		-24		-24	
		$V_{CC} = 3 V$		12		12	
I _{OL}	Low-level output current	$V_{CC} = 4.5 V$		24		24	mA
		$V_{CC} = 5.5 V$		24		24	
$\Delta t / \Delta v$	Input transition rise or fall rate			8		8	ns/V
T _A	Operating free-air temperature		-55	125	-40	85	°C

NOTE 3: All unused inputs of the device must be held at V_{CC} or GND to ensure proper device operation. Refer to the TI application report, Implications of Slow or Floating CMOS Inputs, literature number SCBA004.



SN54AC245, SN74AC245 OCTAL BUS TRANSCEIVERS WITH 3-STATE OUTPUTS

SCAS461F - FEBRUARY 1995 - REVISED OCTOBER 2003

electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

			Т	a = 25°C	;	SN54A	C245	5 SN74AC245			
PARAMETER	TEST CONDITIONS	v _{cc}	MIN	ТҮР	MAX	MIN	MAX	MIN	MAX	UNIT	
		3 V	2.9			2.9		2.9			
	I _{OH} = -50 μA	4.5 V	4.4			4.4		4.4			
		5.5 V	5.4			5.4		5.4			
	$I_{OH} = -12 \text{ mA}$	3 V	2.56			2.4		2.46			
V _{OH}		4.5 V	3.86			3.7		3.76		V	
	I _{OH} = -24 mA	5.5 V	4.86			4.7		4.76			
	$I_{OH} = -50 \text{ mA}^{\dagger}$	5.5 V				3.85					
	$I_{OH} = -75 \text{ mA}^{\dagger}$	5.5 V						3.85			
		3 V		0.002	0.1		0.1		0.1		
	I _{OL} = 50 μA	4.5 V		0.001	0.1		0.1		0.1		
		5.5 V		0.001	0.1		0.1		0.1		
	I _{OL} = 12 mA	3 V			0.36		0.5		0.44		
V _{OL}		4.5 V			0.36		0.5		0.44	V	
	I _{OL} = 24 mA	5.5 V			0.36		0.5		0.44		
	$I_{OL} = 50 \text{ mA}^{\dagger}$	5.5 V					1.65				
	$I_{OL} = 75 \text{ mA}^{\dagger}$	5.5 V							1.65		
A or B ports [‡]		14			±0.1		±1		±1		
II OE or DIR	$V_{I} = V_{CC}$ or GND	5.5 V			±0.1		±1		±1	μΑ	
I _{OZ}	$V_O = V_{CC}$ or GND, $V_I(OE) = V_{IL}$ or V_{IH}	5.5 V			±0.5		±10		±5	μA	
I _{CC}	$V_{I} = V_{CC} \text{ or GND}, \qquad I_{O} = 0$	5.5 V			4		80		40	μA	
Ci	$V_1 = V_{CC}$ or GND	5 V		4.5						pF	
C _{io}	$V_{O} = V_{CC}$ or GND	5 V		15						pF	

[†] Not more than one output should be tested at a time, and the duration of the test should not exceed 2 ms.

[‡] For I/O ports, the parameter I_{OZ} includes the input leakage current.

switching characteristics over recommended operating free-air temperature range, V_{CC} = 3.3 V \pm 0.3 V (unless otherwise noted) (see Figure 1)

	FROM	то	Т	₄ = 25°C	;	SN54A	C245	SN74A	C245	
PARAMETER	(INPUT)	(OUTPUT)	MIN	ТҮР	MAX	MIN	MAX	MIN	MAX	UNIT
t _{PLH}	A or B	D er A	1.5	5	8.5	1	11.5	1	9	
t _{PHL}		B or A	1.5	5	8.5	1	10	1	9	ns
t _{PZH}	<u>AE</u>	A as D	2.5	7	11.5	1	13.5	2	12.5	
t _{PZL}	ŌĒ	OE A or B	2.5	7.5	12	1	14.5	2	13.5	ns
t _{PHZ}	<u> </u>	A as D	2	6.5	12	1	13.5	1	12.5	
t _{PLZ}	ŌĒ	A or B	2	7	11.5	1	14	1.5	13	ns

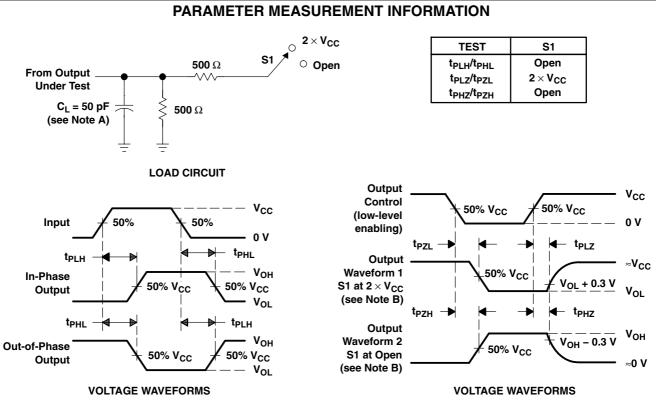


switching characteristics over recommended operating	g free-air temperature range,
V_{CC} = 5 $V \pm$ 5 V (unless otherwise noted) (see Figure 1)

DADAMETED	FROM TO		т	₄ = 25°C	;	SN54A	C245	SN74A	C245	
PARAMETER	(INPUT)	(OUTPUT)	MIN	TYP	MAX	MIN	MAX	MIN	MAX	UNIT
t _{PLH}	A ar D	DerA	1.5	3.5	6.5	1	8.5	1	7	
t _{PHL}	A or B	B or A	1.5	3.5	6	1	7.5	1	7	ns
t _{PZH}	<u> </u>	A	1.5	5	8.5	1	10	1	9	
t _{PZL}	ŌĒ	A or B	1.5	5.5	9	1	10.5	1	9.5	ns
t _{PHZ}	<u> </u>	A ar D	1.5	5.5	9	1	10.5	1	10	
t _{PLZ}	ŌĒ	A or B	1.5	5.5	9	1	10.5	1	10	ns

operating characteristics, $V_{CC} = 5 V$, $T_A = 25^{\circ}C$

PARAMETER		TEST CON	TYP	UNIT	
C _{pd}	Power dissipation capacitance per transceiver	C _L = 50 pF,	f = 1 MHz	45	pF



NOTES: A. C_L includes probe and jig capacitance.

- B. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high except when disabled by the output control.
 C. All input pulses are supplied by generators having the following characteristics: PRR ≤ 1 MHz, Z_O = 50 Ω, t_f ≤ 2.5 ns, t_f ≤ 2.5 ns.
- D. The outputs are measured one at a time with one input transition per measurement.

Figure 1. Load Circuit and Voltage Waveforms



10-Jun-2014

PACKAGING INFORMATION

Orderable Device	Status	Package Type	•	Pins	•	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
5962-87758012A	ACTIVE	LCCC	FK	20	1	TBD	POST-PLATE	N / A for Pkg Type	-55 to 125	5962- 87758012A SNJ54AC 245FK	Samples
5962-8775801RA	ACTIVE	CDIP	J	20	1	TBD	A42	N / A for Pkg Type	-55 to 125	5962-8775801RA SNJ54AC245J	Samples
5962-8775801SA	ACTIVE	CFP	W	20	1	TBD	A42	N / A for Pkg Type	-55 to 125	5962-8775801SA SNJ54AC245W	Samples
5962-8775801VRA	ACTIVE	CDIP	J	20	20	TBD	A42	N / A for Pkg Type	-55 to 125	5962-8775801VR A SNV54AC245J	Samples
5962-8775801VSA	ACTIVE	CFP	W	20	1	TBD	A42	N / A for Pkg Type	-55 to 125	5962-8775801VS A SNV54AC245W	Samples
SN74AC245DBLE	OBSOLETE	SSOP	DB	20		TBD	Call TI	Call TI	-40 to 85		
SN74AC245DBR	ACTIVE	SSOP	DB	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245DW	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245DWG4	ACTIVE	SOIC	DW	20	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245DWR	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245DWRE4	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245DWRG4	ACTIVE	SOIC	DW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245N	ACTIVE	PDIP	Ν	20	20	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	-40 to 85	SN74AC245N	Samples
SN74AC245NE4	ACTIVE	PDIP	N	20	20	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	-40 to 85	SN74AC245N	Samples
SN74AC245NSR	ACTIVE	SO	NS	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245NSRG4	ACTIVE	SO	NS	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples



PACKAGE OPTION ADDENDUM

10-Jun-2014

Orderable Device	Status	Package Type		Pins	Package	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
SN74AC245PW	ACTIVE	TSSOP	PW	20	70	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245PWG4	ACTIVE	TSSOP	PW	20	70	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245PWLE	OBSOLETE	TSSOP	PW	20		TBD	Call TI	Call TI	-40 to 85		
SN74AC245PWR	ACTIVE	TSSOP	PW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SN74AC245PWRG4	ACTIVE	TSSOP	PW	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	AC245	Samples
SNJ54AC245FK	ACTIVE	LCCC	FK	20	1	TBD	POST-PLATE	N / A for Pkg Type	-55 to 125	5962- 87758012A SNJ54AC 245FK	Samples
SNJ54AC245J	ACTIVE	CDIP	J	20	1	TBD	A42	N / A for Pkg Type	-55 to 125	5962-8775801RA SNJ54AC245J	Samples
SNJ54AC245W	ACTIVE	CFP	W	20	1	TBD	A42	N / A for Pkg Type	-55 to 125	5962-8775801SA SNJ54AC245W	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.



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PACKAGE OPTION ADDENDUM

10-Jun-2014

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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OTHER QUALIFIED VERSIONS OF SN54AC245, SN54AC245-SP, SN74AC245 :

- Catalog: SN74AC245, SN54AC245
- Enhanced Product: SN74AC245-EP, SN74AC245-EP
- Military: SN54AC245
- Space: SN54AC245-SP

NOTE: Qualified Version Definitions:

- Catalog TI's standard catalog product
- Enhanced Product Supports Defense, Aerospace and Medical Applications
- Military QML certified for Military and Defense Applications
- Space Radiation tolerant, ceramic packaging and qualified for use in Space-based application

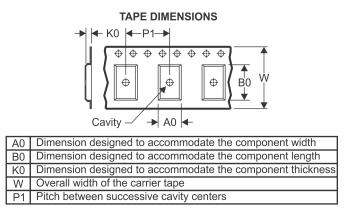
PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal Device	1	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74AC245DBR	SSOP	DB	20	2000	330.0	16.4	8.2	7.5	2.5	12.0	16.0	Q1
SN74AC245DWR	SOIC	DW	20	2000	330.0	24.4	10.8	13.3	2.7	12.0	24.0	Q1
SN74AC245NSR	SO	NS	20	2000	330.0	24.4	9.0	13.0	2.4	4.0	24.0	Q1
SN74AC245PWR	TSSOP	PW	20	2000	330.0	16.4	6.95	7.1	1.6	8.0	16.0	Q1

TEXAS INSTRUMENTS

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PACKAGE MATERIALS INFORMATION

17-Apr-2015



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN74AC245DBR	SSOP	DB	20	2000	367.0	367.0	38.0
SN74AC245DWR	SOIC	DW	20	2000	367.0	367.0	45.0
SN74AC245NSR	SO	NS	20	2000	367.0	367.0	45.0
SN74AC245PWR	TSSOP	PW	20	2000	367.0	367.0	38.0

J (R-GDIP-T**) 14 LEADS SHOWN

CERAMIC DUAL IN-LINE PACKAGE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- C. This package is hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only on press ceramic glass frit seal only.
- E. Falls within MIL STD 1835 GDIP1-T14, GDIP1-T16, GDIP1-T18 and GDIP1-T20.

W (R-GDFP-F20)

CERAMIC DUAL FLATPACK



- NOTES: A. All linear dimensions are in inches (millimeters).
 - This drawing is subject to change without notice. В.
 - C. This package can be hermetically sealed with a ceramic lid using glass frit.
 D. Index point is provided on cap for terminal identification only.
 E. Falls within Mil-Std 1835 GDFP2-F20



LEADLESS CERAMIC CHIP CARRIER

FK (S-CQCC-N**) 28 TERMINAL SHOWN



NOTES: A. All linear dimensions are in inches (millimeters).

B. This drawing is subject to change without notice.

- C. This package can be hermetically sealed with a metal lid.
- D. Falls within JEDEC MS-004



N (R-PDIP-T**)

PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



NOTES:

- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- \triangle The 20 pin end lead shoulder width is a vendor option, either half or full width.



DW (R-PDSO-G20)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.

B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).

D. Falls within JEDEC MS-013 variation AC.



PW (R-PDSO-G20)

PLASTIC SMALL OUTLINE



NOTES:

A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994. β . This drawing is subject to change without notice.

Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0,15 each side.

Body width does not include interlead flash. Interlead flash shall not exceed 0,25 each side.

E. Falls within JEDEC MO-153





NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate design.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



MECHANICAL DATA

MSSO002E - JANUARY 1995 - REVISED DECEMBER 2001

DB (R-PDSO-G**)

PLASTIC SMALL-OUTLINE

28 PINS SHOWN



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.
- D. Falls within JEDEC MO-150



MECHANICAL DATA

PLASTIC SMALL-OUTLINE PACKAGE

0,51 0,35 ⊕0,25⊛ 1,27 8 14 0,15 NOM 5,60 8,20 5,00 7,40 \bigcirc Gage Plane ₽ 0,25 7 1 1,05 0,55 0-10 Δ 0,15 0,05 Seating Plane — 2,00 MAX 0,10PINS ** 14 16 20 24 DIM 10,50 10,50 12,90 15,30 A MAX A MIN 9,90 9,90 12,30 14,70 4040062/C 03/03

NOTES: A. All linear dimensions are in millimeters.

NS (R-PDSO-G**)

14-PINS SHOWN

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.



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