

Twist drill set without box, type N HSS, steam-treated
for universal use up to 1000 N/mm²



Application

Proven standard geometry for universal use in the material groups of steel, non-ferrous metals and cast metal up to a strength of 1000 N/mm².

Version

- Twist drill with universal standard geometry

Advantage

- long-term proven cutting geometry: excellent all-round properties and precise cutting behaviour
- universal use in all material groups up to a strength of 1000 N/mm²
- steam treatment ensures good adhesion to the drill and increases the service life



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	30	20		10		50	45	40	35	40	30	20	10	25					

Art. No.	11042 010
Composition of set	1,0-5,0
Pitch of drill diameter	0.1 mm
Surface	Vaporised
Cutting material	HSS
Type	N (no. 11020)
DIN	338

EAN-Code

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