

## Miniature cutting insert type AT HC56 15

For longitudinal inside boring

**ATORN**<sup>®</sup>



### Application

For longitudinal internal boring in steel, stainless steel, special alloys material groups, hard machining to 65HRC at high cutting speeds and mid-range cutting conditions.

### Version

- Solid carbide cutting insert with 96° attack angle with internal cooling

### Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry optimised for longitudinal internal boring machining
- Innovative coating technology for universal use with very high service life requirements

<b>Art. no.</b>	<b>17119 478</b>
<b>Shaft diameter</b>	3 mm
<b>ISO name</b>	AT
<b>Length</b>	39 mm
<b>Clearance length</b>	10 mm
<b>Radius</b>	0.15 mm
<b>Programming size</b>	0.8 mm
<b>Min. bore diameter</b>	2.1 mm
<b>Machining direction</b>	Left
<b>Carbide type</b>	HC56 15
<b>Material to be processed</b>	Steel, Stainless steel, Special alloy, Hardened material

### EAN-Code

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