

## Subland stepped drill bit type N HSS, medium quality grade

For 180° cylinder head screws

**ORION**<sup>®</sup>

### Application:

For through holes in accordance with DIN EN 20273 and screw head countersinking 180° in accordance with DIN 974-1, series 1. For screws in accordance with DIN 6912, 7984, 34821, DIN EN ISO 1207, 4762, 14579, 14580



### Execution:

- Drill and countersink step with independent chip grooves and drill heels; regrinding does not affect the profile

### Advantage:

- precise alignment of drill diameter and countersink diameter, lower process costs
- universal use, therefore tool costs are reduced to a minimum and user flexibility is increased

<b>Art. no.</b>	<b>11115 006</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	11115006
<b>Cutting material</b>	HSS
<b>Surface</b>	Vaporised
<b>Type</b>	N
<b>Angle of the tip</b>	118 Degree
<b>Coolant supply</b>	External
<b>Tool holding device</b>	Morse taper shank
<b>Suitable for screw thread</b>	M6
<b>Pilot hole diameter</b>	6.6 mm
<b>Spot-facer diameter</b>	11 mm
<b>Pilot hole length</b>	15 mm
<b>Chip flute length</b>	94 mm
<b>Length</b>	175 mm
<b>Morse taper size</b>	MK 1
<b>f steel 700</b>	0.1 mm/r
<b>DIN</b>	8377
<b>Gross Weight</b>	0.087 kg
<b>Product Group</b>	1AR

### EAN

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