

Miniature cutting insert, type AP HW56 15

For copy and longitudinal turning

ATORN[®]



Application

For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.

Version

- Solid carbide cutting insert with 98° working angle with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry, ideal for inside turning
- Extremely sharp blades ensure process reliability for cutting

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|---------------------------------|------------------------------------|
| Art. no. | 17120 740 |
| Shaft diameter | 5 mm |
| ISO name | AP |
| Length | 51 mm |
| Clearance length | 22 mm |
| Radius | 0.1 mm |
| Programming size 2 | 1.2 mm |
| Programming size | 2.1 mm |
| Min. bore diameter | 5.1 mm |
| Machining direction | Right |
| Carbide type | HW56 15 |
| Material to be processed | Stainless steel, Non-ferrous metal |

EAN-Code

4050293373615