



the sensor people





Figure can vary

Part no.: 68016909 MLC500T90-900H/A Safety light curtain transmitter

















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### **Technical data**

| Basic data                            |                                          |
|---------------------------------------|------------------------------------------|
| Series                                | MLC 500                                  |
| Device type                           | Transmitter                              |
| Cascading                             | Host                                     |
| Contains                              | 2x BT-NC sliding block                   |
| Application                           | Access guarding                          |
| Application                           | Danger zone guarding                     |
| Characteristic parameters             |                                          |
| Type                                  | 4 , IEC/EN 61496                         |
| SIL                                   | 3 , IEC 61508                            |
| SILCL                                 | 3 , IEC/EN 62061                         |
| Mission time T <sub>M</sub>           | 20 years , EN ISO 13849-1                |
| IVISSIOII UITIE TM                    | 20 years , LIN 130 13045-1               |
| Protective field data                 |                                          |
| Resolution                            | 90 mm                                    |
| Protective field height               | 900 mm                                   |
| Operating range                       | 0 20 m                                   |
|                                       |                                          |
| Optical data                          |                                          |
| Number of beams                       | 12 Piece(s)                              |
| Synchronization                       | Optical between transmitter and receiver |
| Light source                          | LED , Infrared                           |
| LED light wavelength                  | 940 nm                                   |
| Transmitted-signal shape              | Pulsed                                   |
| LED group                             | Exempt group in acc. with EN 62471:2008  |
| Electrical data                       |                                          |
| Protective circuit                    | Overvoltage protection                   |
| - Totective circuit                   | Short circuit protected                  |
| Performance data                      |                                          |
| Supply voltage U <sub>B</sub>         | 26.5 31.6 V                              |
| Current consumption from AS-i circuit | 50 mA                                    |
| Inputs                                |                                          |
| Number of digital switching inputs    | 1 Piece(s)                               |
| Switching inputs                      |                                          |
| Туре                                  | Digital switching input                  |
| Switching voltage high, min.          | 18 V                                     |
| Switching voltage low, max.           | 2.5 V                                    |
| Switching voltage, typ.               | 22.5 V                                   |
| Voltage type                          | DC                                       |
|                                       |                                          |
| Interface                             |                                          |
| Туре                                  | AS-Interface Safety at Work              |
| At :                                  | the internet county of the               |



| AS-i                                   |                             |  |
|----------------------------------------|-----------------------------|--|
| Function                               | Process                     |  |
| AS-i profile                           | S-0.B.F                     |  |
| Slave address                          | 131 programmable, default=0 |  |
| Cycle time acc. to AS-i specifications | Max. 5 ms                   |  |

| onnection                                  |                                                 |  |
|--------------------------------------------|-------------------------------------------------|--|
| umber of connections                       | 2 Piece(s)                                      |  |
| Connection 1                               |                                                 |  |
| Type of connection                         | Connector                                       |  |
| Function                                   | Machine interface                               |  |
| Thread size                                | M12                                             |  |
| Material                                   | Metal                                           |  |
| No. of pins                                | 5 -pin                                          |  |
| Connection 2                               |                                                 |  |
| Type of connection                         | Cable with connector                            |  |
| Function                                   | Cascade, Guest Out<br>Cascade, Middle Guest Out |  |
| Cable length                               | 330 mm                                          |  |
| Sheathing material                         | PUR                                             |  |
| Thread size                                | M12                                             |  |
| Material                                   | Plastic                                         |  |
| No. of pins                                | 8 -pin                                          |  |
| Cable properties                           |                                                 |  |
| Permissible conductor cross section, typ.  | 0.25 mm²                                        |  |
| Length of connection cable, max.           | 100 m                                           |  |
| Permissible cable resistance to load, max. | 200 Ω                                           |  |

| Mechanical data       |                                                     |
|-----------------------|-----------------------------------------------------|
| Dimension (W x H x L) | 29 mm x 966 mm x 35.4 mm                            |
| Housing material      | Metal , Aluminum                                    |
| Lens cover material   | Plastic / PMMA                                      |
| Material of end caps  | Diecast zinc                                        |
| Net weight            | 1,125 g                                             |
| Housing color         | Yellow, RAL 1021                                    |
| Type of fastening     | Groove mounting<br>Mounting bracket<br>Swivel mount |

| Operation and display |            |  |
|-----------------------|------------|--|
| Type of display       | LED        |  |
| Number of LEDs        | 2 Piece(s) |  |

| Environmental data                 |           |  |
|------------------------------------|-----------|--|
| Ambient temperature, operation     | 0 55 °C   |  |
| Ambient temperature, storage       | -30 70 °C |  |
| Relative humidity (non-condensing) | 0 95 %    |  |

| Certifications       |       |
|----------------------|-------|
| Degree of protection | IP 65 |



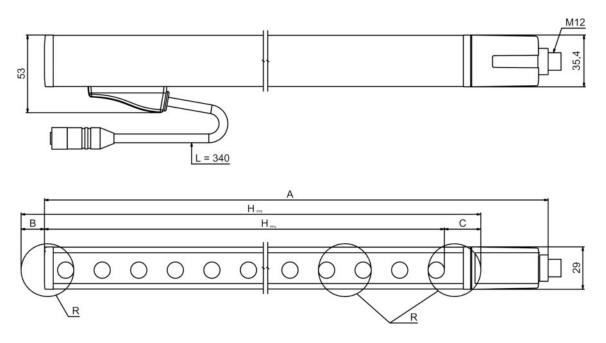
| Protection class     | III                                  |  |
|----------------------|--------------------------------------|--|
| Certifications       | c CSA US<br>c TÜV NRTL US<br>TÜV Süd |  |
| Vibration resistance | 50 m/s²                              |  |
| Shock resistance     | 100 m/s²                             |  |
| US patents           | US 6,418,546 B                       |  |

| Classification        |          |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| eCl@ss 8.0            | 27272704 |
| eCl@ss 9.0            | 27272704 |
| ETIM 5.0              | EC002549 |
| ETIM 6.0              | EC002549 |

### **Dimensioned drawings**

All dimensions in millimeters

Calculation of the effective protective field height HPFE = HPFN + B + C



HPFE Effective protective field height = 990 mm HPFN Nominal protective field height = 900 mm

Total height = 966 mm Α

В 50 mm

С 40 mm

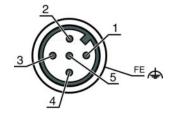
Effective protective field height HPFE goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.



#### **Electrical connection**

| Connection 1       |                   |
|--------------------|-------------------|
| Type of connection | Connector         |
| Function           | Machine interface |
| Thread size        | M12               |
| Туре               | Male              |
| Material           | Metal             |
| No. of pins        | 5 -pin            |
| Encoding           | A-coded           |

| Pin | Pin assignment |
|-----|----------------|
| 1   | AS-i+          |
| 2   | n.c.           |
| 3   | AS-i-          |
| 4   | n.c.           |
| 5   | n.c.           |



| Connection 2       |                                                 |
|--------------------|-------------------------------------------------|
| Type of connection | Cable with connector                            |
| Function           | Cascade, Guest Out<br>Cascade, Middle Guest Out |
| Cable length       | 330 mm                                          |
| Sheathing material | PUR                                             |
| Cable color        | Black                                           |
| Wire cross section | 0.14 mm²                                        |
| Type of stranding  | Pair stranding (twisted pair)                   |
| Thread size        | M12                                             |
| Туре               | Female                                          |
| Material           | Plastic                                         |
| No. of pins        | 8 -pin                                          |
| Encoding           | A-coded                                         |

### **Operation and display**

#### **LEDs**

| LED | Display                 | Meaning             |
|-----|-------------------------|---------------------|
| 1   | Off                     | Device switched off |
|     | Red, continuous light   | Device error        |
|     | Green, continuous light | Normal operation    |



#### Suitable receivers

| Part no. | Designation          | Article                          | Description                                                                                                                                            |
|----------|----------------------|----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| 68017909 | MLC510R90-900H/<br>A | Safety light<br>curtain receiver | Resolution: 90 mm Protective field height: 900 mm Response time: 4 ms Interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin |

#### Part number code

Part designation: MLCxyy-za-hhhhei-ooo

| MLC  | Safety light curtain                                                                                                                                                                                                                                              |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| х    | Series:<br>3: MLC 300<br>5: MLC 500                                                                                                                                                                                                                               |
| уу   | Function classes:  00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting |
| z    | Device type: T: transmitter R: receiver                                                                                                                                                                                                                           |
| а    | Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm                                                                                                                                                                                                     |
| hhhh | Protective field height: 150 3000: from 150 mm to 3000 mm                                                                                                                                                                                                         |
| е    | Host/Guest (optional): H: Host MG: Middle Guest G: Guest                                                                                                                                                                                                          |
| i    | Interface (optional): /A: AS-i                                                                                                                                                                                                                                    |
| 000  | Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating                                                                                                                                                               |

#### Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

#### **Notes**

#### Observe intended use!

- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.



#### **Accessories**

### Connection technology - Interconnection cables

| Part no. | Designation          | Article               | Description                                                                                                                                                                          |
|----------|----------------------|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 429278   | CB-<br>M12-2000E-8TP | Interconnection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR |

### Mounting technology - Swivel mounts

| Part no. | Designation | Article              | Description                                                                                                                                                                                                                                     |
|----------|-------------|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 429393   | BT-2HF      | Mounting bracket set | Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on<br>the light curtain<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Clampable<br>Type of mounting device: Turning, 360°<br>Material: Metal, Plastic |

### Alignment aids

|   | Part no. | Designation | Article       | Description               |
|---|----------|-------------|---------------|---------------------------|
| 1 | 520101   | AC-ALM-M    | Alignment aid | Housing material: Plastic |

### Services

| Part no. | Designation | Article                                         | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|----------|-------------|-------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| S981050  | CS40-I-140  | Safety inspection<br>"Safety light<br>barriers" | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure. |
| S981046  | CS40-S-140  | Start-up support                                | Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.                                                     |

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.

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