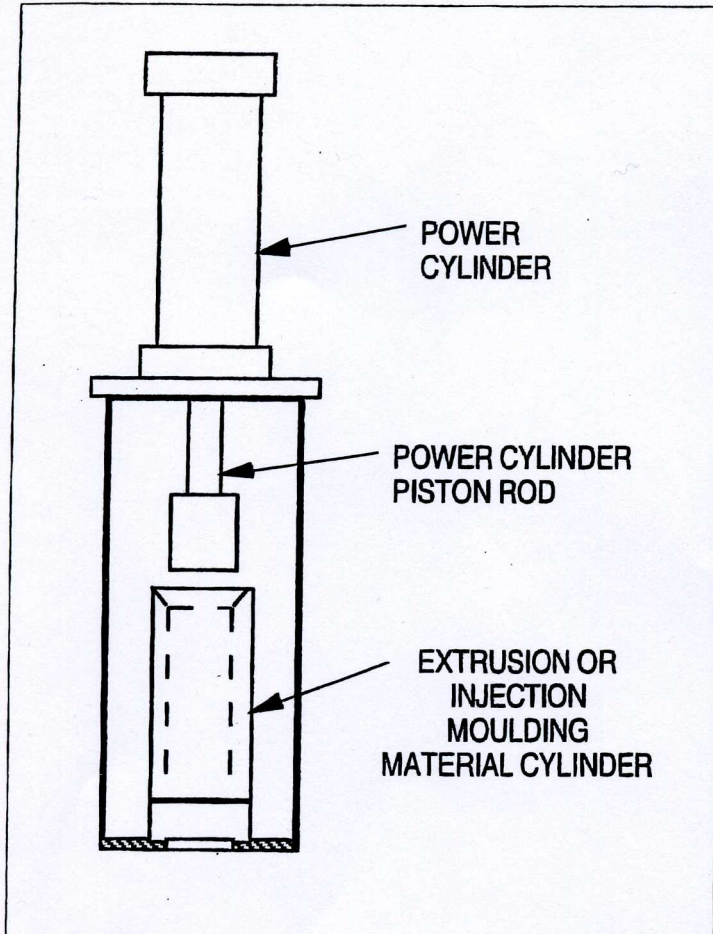


## Assembly of 911 Injection Moulding/Extrusion Cylinder

To economise on shipping costs and packaging materials we have removed the Injection

Moulding/Extrusion power cylinder for transport and request that you re-fit this component upon receipt of the machine. The unit has already been fully assembled and tested prior to despatch and all that is necessary is to follow these instructions for re-assembly:-



1) Site the cylinder on top of the right hand side of the machine, with the air ports to the rear. If in doubt as to the exact position refer to the sales brochure in the instruction folder.

2) Screw the four bolts supplied into the bottom of the cylinder just finger tight.

3) Manually extend the power cylinder piston rod into either an extrusion or injection moulding cylinder to align the assembly and tighten the bolts.

4) Connect the air pipes to the cylinder. It will be obvious that the longer pipe should be fitted to the upper end of the cylinder

and the shorter pipe to the lower end of the cylinder. Simply push the air pipes firmly into the fittings either end of the power cylinder.

In the event of any problems please refer back to your nearest Agent, Distributor or direct to the manufacturer.