

Miniature cutting insert type AX HC5640

For reverse internal boring

ATORN[®]

Application

For reverse internal boring in steel and (stainless steel) material groups at low to high cutting speeds and mid-range cutting conditions.



Version

- Solid carbide cutting insert with internal cooling

Advantage

- Robust cemented carbide grade for a broad application range
- Stable geometry optimised for reverse internal boring machining
- Ideal for use with low-performance machines and unstable cutting conditions

Art. No.	17123 120
ISO name	AX
Shaft diameter	6 mm
Length	51 mm
Clearance length	15 mm
Radius	0.2 mm
Programming size 2	1.8 mm
Programming size	2.8 mm
Min. bore diameter	6.1 mm
Machining direction	Right
Carbide type	HC5640
Material to be processed	Steel, Stainless steel, Non-ferrous metal, Cast metal

EAN-Code

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